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Analysis of Sustainable Indicators

Surfaces on Trapezium-Curved Plans

Highlights

Properties of Geopolymer Bricks

Utilization of the Three-Dimensional

Discovering Thoughts, Inventing Future

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Utilization of the Three-Dimensional Model to a Construction Production System

By Keizo Kanzaki

Abstract- The quitting a job of the expert worker and the lack of the technical transmission to the young worker with low birthrate, and the deterioration of the infrastructure institution which will increase rapidly in future will be the problem that must put up measures immediately in the construction business. CIM and i-Construction proposed by Ministry of Land, Infrastructure, Transport and Tourism enforce the improvement of the productivity of the construction site and the maintenance and check for the life cycle of the structure using three-dimensional model in order to solve such a problem, and they may be said that it is the big change of the construction production system. In this report, I survey three examples of the tool which I can utilize three-dimensional model for plan, measuring, construction, and maintenance based on a policy of CIM and i-Construction, explain an effective making method of the three-dimensional model suitable for a construction scale and contents and examine the effective utilization method and introduction effect in the construction production system.

Keywords: CIM, information-oriented construction, laser scanner device, UAV.

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UTILIZATIONOFTHE THREE DIMENSIONALMODELITOAD ON STRUCTION PRODUCTION SYSTEM

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Utilization of the Three-Dimensional Model to a Construction Production System

建設生産システムへの3次元モデルの活用 計画・施工・維持管理への活用事例

Keizo Kanzaki

Abstract- The guitting a job of the expert worker and the lack of the technical transmission to the young worker with low birthrate, and the deterioration of the infrastructure institution which will increase rapidly in future will be the problem that must put up measures immediately in the construction business. CIM and i-Construction proposed by Ministry of Land, Infrastructure, Transport and Tourism enforce the improvement of the productivity of the construction site and the maintenance and check for the life cycle of the structure using three-dimensional model in order to solve such a problem, and they may be said that it is the big change of the construction production system. In this report, I survey three examples of the tool which I can utilize three-dimensional model for plan, measuring, construction, and maintenance based on a policy of CIM and i-Construction, explain an effective making method of the three-dimensional model suitable for a construction scale and contents and examine the effective utilization method and introduction effect in the construction production system.

Keywords: CIM, information-oriented construction, laser scanner device, UAV.

I. はじめに

■ IM や i-Construction の導入により,現場において3次元モデルを活用する事例が増えつつある. CIM は,限られた公共投資の中で効率的な社会資本整備を行うことや,ストック型社会への転換に向けた社会資本のアセットマネジメントの導入,地球環境に配慮した社会資本整備(アセスメント,LCA,リサイクル等)の実現などを目的としており,近年では、単なるモデル化だけでなく、トータルマネジメントや社会資本整備の全体最適化として捉えられてきている1).

CIM は、建設構造物に各種の情報を付加した モデルを作成し、社会資本の整備や維持管理の効率化 を目指す取り組みであるが、CIM 実現のためには、業 務フロー、執行体制の見直しと、これを実現するため のデータ作成、可視化、データ蓄積技術の確立が不可 欠となっている. 特に構造物のモデル化については、 「形状の見える化」だけでなく、地形・地質のモデル 化も重要である.また、構造物のライフサイクルにわ たる維持管理・点検については、「履歴の見える化」 も重要な要素である. 現状での CIM の導入については,建設から維持管理・構造物の廃棄まで一貫して活用する将来の理 想系をイメージしつつ,現時点の導入にあたっては「 できることから実施していく」考えで段階的に進めて いくことが現実的な対応である2).

II. 3次元モデルの作成や活用に関する既往の研究

近年の測量技術は、3次元レーザスキャナ計測 に代表 される面的な点群データ計測技術の普及により 、従来使 用されてきた点と線で地形や構造物を表現し ていた時代 から、面で取得する方向へ、また、2次元 から3次元でデータを取得する方向に移行してきてい る.

面で取得する手法は、広域な範囲を均一な成 果で、安価に取得できるという利点がある一方、点と 線で取得する方法は、電子基準点のみを使用した GNSS 測量も進められており、基本的にはごく限られ た範囲を密に高精度で取得するという特質がある.

現況地形や既存構造物の 3 次元点群データ計 測手法を,表-1に列挙する.事業規模や目的に見合う 精度を求めて,最適な作成手法を選択する.専用の 3 次元モデルで作成する構築する構造物の 3 次元モデル と,表-1 の手法で作成する現況地形や既存構造物の 3 次元モデルを合成する.

3次元モデルの作成手法である3次元レーザス キャナや空撮測量(UAV)の研究としては,櫻井3) らは,地上設置型レーザスキャナを用いて,傾斜面や 整地されていない地表面,欠損した地表面に対し,土 工事の出来高管理

Author: Project Technology Department, Kumagaigumi Co, Ltd. e-mail: kkanzaki@ku.kumagaigumi.co.jp

手法	3次元レーザスキャナ	空撮測量
	レーザ光線を発して,物	UAV (Unmanned Aerial
	体に少しづつ角度をずら	Vehicle:無人航空機)
	して面的に照射しながら	を用いて,デジタル
	反射光を計測することに	カメラと写真測量技
内容	より、その範囲にある物	術のソフトウェアで 3
	体表面の点群データを作	次元点群データを作
	成	成
	①固定式地上レーザ計測	UAV の普及により,
	(精度:数mm程度)	比較的容易に広範囲
	2)MMS	を短時間で測量する
性能	(精度:10cm程度)	ことが可能、精度は
	③航空レーザ測量	レーザスキャナに比
	(精度:数10cm 程度)	べて低い

表 1:3 次元点群データ計測手法の比較

出典:「CIM入門―建設生産システムの変革―」矢吹信喜著

のための地表面の生成が可能であることを実証実験で 示した.また,田中4)らは、レーザスキャナ搭載UAV による点群データの解析・処理技術の調査を行い,今 後の利活用へ向けた検証を行っている.櫻井5)らは、 UAV による空中写真測量時に作業者が考慮すべき項目 を明らかにするために、空中写真測量における誤差要 因の影響度や発生条件を調査し、各手法による点群デ ータから3次元モデルを作成するにあたっての課題の 抽出や実証結果を示している.今村6)らは、MMS(Mobile Mapping System)を用いて道路施設(信号機 灯具や白線)を対象に3次元点群データを用いた抽出 方法について検証を行っている.

次に,3次元モデルの公共工事への適用に関す る研究としては、城古 7)らは、3 次元情報技術に関す る活用事例をもとに、どのようなフェーズで、どのよ うな効果,課題,変革があるかを抽出し,公共工事へ の適用を考察し、公共土木工事が目指すべき方向性に ついて述べている. また, 宮武 8) 9) 10)らは, 築堤事 業の施工段階に CIM を適用した試行工事に関し、協議 資料から設計照査,施工計画,測量,施工・設計変更 ,検査までの各段階において,3次元モデルを活用し た結果について記述し、導入する場合の第三者の位置 づけや役割,運用上の課題について述べている.藤田 11) らは、河川事業において CIM を導入し、 河川の 3 次元モデルによる不可視部分の可視化や経年変化の可 視化,縦横断変化の可視化や過去の遍歴の投影が可能 でありことを示し、これらが維持管理を行う上で有用 であると述べている.

構造物に関しては,藤澤 12) らは,鉄道高架 橋を対象として 3 次元モデルを作成して数量算出を行 い,2 次元図面 から作成した数量の比較や,積算への 適用を検証している.小林 13) らは,鋼上部工を対象 に,作成する部材が非 常に多い構造物の3次元モデルを効率的に構築する手法を提案し,2次元設計に対して業務効率化へ寄与する効果を検証している.田中14),清水15),山岡16)らは橋梁の維持管理段階で効率的かつ利用しやすい3次元モデルの作成方法を提案している.

ダムやトンネル工事にあたっては、施工箇所 の地質状況を詳細に把握し、その状況に応じて最適な 設計および施工を実施することが重要であり、宇津木 17)らは、地質の情報を3次元化するCIM対応ソフト を開発し、施工に活用し、維持管理に必要な属性情報 を選定している.また、杉浦18)らは、施工CIMとし て切羽情報や覆工情報を3次元モデルに取込み、一元 管理を行い、維持管理CIMへの展開について検証し ている.畑19)らは、山岳トンネルにおいて、切羽前 方地質情報をCIMに連携して、予測型CIMを開発し 、トンネル周辺の地質情報を明確化し、地質構造モデ ルを作成することで施工後の維持管理情報として活用 している.

これらの先行研究は、3次元モデルの作成手法 を精度や効率化の面から検証し、3次元モデルを公共 工事の各施工段階で運用した結果や、維持管理情報と しての利活用の現状把握や今後の可能性について記述 されており、非常に有益なものである.ただ、3次元 モデルの作成手法を選択した経緯について言及したも のは少ない. CIM や i-Construction の概念は、計画・ 調査から検査、維持管理まで3次元モデルを主体とし て実施することであるが、事業内容、規模、工種によ り最適な3次元モデルの作成手法があり、かつどの建 設生産プロセスにおいて3次元モデルが有効に活用で きるかは事業内容、工種によって異なることが考えら れる.

本稿は、工種の異なる 3 事例を紹介し、計画 段階から 測量、施工管理、維持管理に至る建設生産プ ロセスに着 目し、3 次元モデルの作成手法を選択した

経緯,および 建設生産プロセスにおける有効な活用方法,その導入効果について検証する.

III. 建設生産システムへの適用事例

本章では,建設生産システムを①計画,②測 量・施工,③維持管理への利用に分類した上で,3次元 モデルを活用している3事業(橋梁下部工工事,大規 模土工事,山岳トンネル工事)について報告する.

a) 計画段階への適用事例 ~橋脚下部工工事~

i. 事業内容及び3次元モデル作成手法

筆者らは、中部地方整備局発注の高速道路で 橋脚下部 工を3基(1基はフーチングのみ)施工する 工事を、CIM 試行工事として取組んでいる. 写真-1 に 示す工事箇所の中央分離帯付近に橋脚を構築する.計 画段階で構築する 構造物と既存の防音壁や地下構造物 との離隔を把握する ことが施工前に要求されたため, 3 次元にモデル化する ことが視覚的に効果的であると 考えた.3次元モデル作成手法として、現況測量する にあたり、施工箇所が幹線道路であるため、UAV 測量 を行うには許可を申請する 必要がある.また,道路周 囲の防音壁や中央分離帯の突 起部などを高い精度でモ デル化する必要があったため, 固定式3次元レーザス キャナ(GLS-2000: TOPCON 製) で測量を実施する こととした. 測量期間は, 測量範囲(縦断 150m, 横 断 40m) において,3日間(機器据付け回数約 30回)の日数を要した.3次元点群データ(図-1)取得後 ,3次元モデルを作成し、さらに2次元図面から専用 の3次元ソフトで作成した3次元の構造物モデルや地 層データを合成した(図-2.

次に,鉄筋の組立工に関しては,鉄筋梁部は 過密鉄筋で,PC鋼材も配置することから鉄筋とPC 鋼材が輻輳することが想定された.このため,事前に 2次元図面から鉄筋の3次元モデル化を行い,組立て る上で支障となる箇所を把握することとした(図-3, 図-4).



写真-1 工事箇所施工前状況

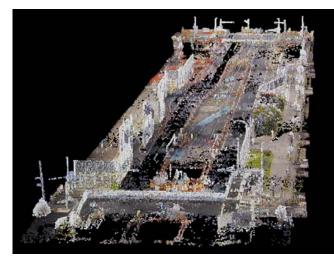


図-13次元点群データ

ii. 導入による効果

計画段階で3次元レーザスキャナによる測量 を実施し、現況地形と既存構造物の3次元モデルの作 成と、構築する橋脚の3次元モデルを合成すること、 既存構造物と橋脚の位置関係が正確に把握でき、防音 壁との離隔が施工に支障とならないか3次元的に確認 することが可能となった.鉄筋についても、3次元化 することにより、パーツ毎の2次元図面では把握でき なかった鉄筋の干渉部を簡単に抽出することが可能と なった.また、事前に鉄筋輻輳部の組立て完了後の3 次元モデルを見ることで、鉄筋組立て手順のイメージ をたて易くなり、組立て前に、組立て手順を職員と鉄 筋工で確認でき、施工時に組立て不可能になるなどの 手戻りを防止することができた.

以上より、本工事では計画段階におけるレー ザスキャナによる3次元モデル化が「形状の見える化」に効果を発揮し、施工にあたって非常に役立ったといえる.

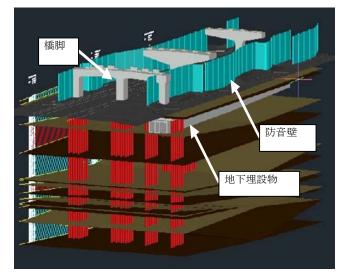


図-2 3 次元モデル

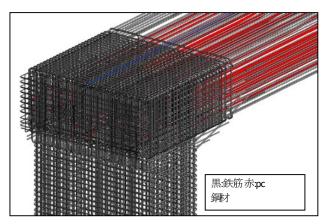


図-3 鉄筋・pc 鋼材の3次元化

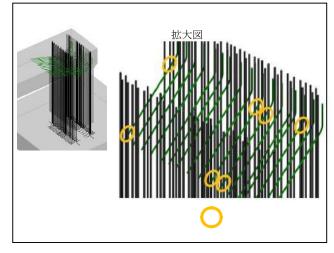


図-4 干涉鉄筋部

b) 測量・施工段階への適用事例 ~大規模土工事~

i. 事業内容及び3次元モデル作成手法

静岡県発注の工業団地の造成工事で,施工面 積約 31ha, 切土量約 76 万 m3,盛土量約 63 万 m3 の 大規模土工事である.本工事では,i-Construction を見 据えて施工当初から 3 次元 モデルを作成し,測量や施 工段階で情報化施工の運用や進捗管理を実施している (図-5).

3次元モデル作成手法として,広大な施工面積 の測量を短期間で行う必要があること,数十万 m3の 土量算出のため,精度は数 cm 単位で良いこと,など の理由から UAV を使用した(写真-2,表-2).UAV に 搭載したデジタルカメラで航空写真を撮影し,専用の ソフトで点群データを作成した(写真-3,図-6). UAV による測量方法は,現況測量として,施工範囲を 伐採が完了した箇所から3回に分けて順次実施した. さらに,設計図面より最終仕上がり形状をを3次元モ デル化し(図-7),UAV測量による3次元地形データ と比較して施工段階での土量等高線分布図を作成した (図-8).切土・盛土量を算出できるとともに,運土 計画を立てることができた. さらに,施工時の進捗管理を目的として,土 工事の竣工(平成29年12月)に合わせて2回(進捗 40%時点と進捗70%時点),UAV 測量を実施し,土工 量を把握した.

施工は,UAV 測量で得られた現況地形の 3 次 元データ と 2 次元設計図書から作成した最終仕上がり 形状の 3 次元 設計データを利用する.

盛土材の敷均し作業は、ブルドーザに高精度 のGNSS 受信機を設置し、これらの3次元データをブ ルドーザに取込むことで、機体位置の標高と設計高さ をリアルタイムに照合できる。予め取込んだ3次元デ ータをリアルタイムに照合して、機体位置の標高と設 計高さを把握する。自動制御機能により排土板を施工 箇所位置の設計撒き出し高さに自動で上下させ、撒き 出し、および敷均しを行う。オペレータは、運転席の モニターで設計値と排土板の高さを確認しながら前後 進を繰り返す。排土板は指定通りの高さまで自動で可 動する(写真-4,写真-5)_.

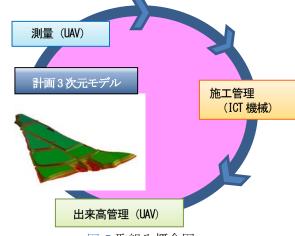


図-5 取組み概念図



写真-2 UAV(SPIDER CS6)

表-2 UAV 仕様(SPIDER CS6)

項 目	仕 様	
機体重量	3,800 g	
外形寸法	1,000×1,000×400mm	
躯 動	モータ躯動	
耐 風	15m/s 以下	
飛行時間	10 分~25 分	
撮影範囲	約 1,000m	
到達高度	250m	



写真-3 航空写真



図-6 点群データ

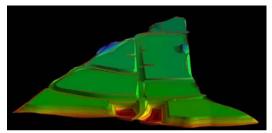


図-7 最終仕上がり形状(3次元モデル)

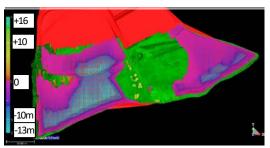


図-8 土工等高線分布図

さらに、ブルドーザに無線機(携帯データ通信:Wi-Fi)を搭載し、サーバーとのネットワークを 構築することで情報の送受信を可能にして重機の位置 情報を把握できるシステム(システム名:VisionLink) を導入した.本システムにより、パソコン上で日々の 重機や出来形の情報をリアルタイムに確認でき、施工 管理の「見える化」に役立っている.

モニター画面の一例を示す.ブルドーザが作 業している位置の標高を色分けで表示する.画面上で 任意の断面を設定して表示でき,計画に対して現在ど のあたりで作業を行っているか進捗状況を把握できる (図-9).また, ブルドーザが作業した範囲におけ る概算の土量を計算し, 切土量・盛土量の算出を行う (図-10).



写真-4 排土板制御システム搭載ブルドーザ

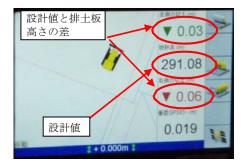


写真-5 モニター画面

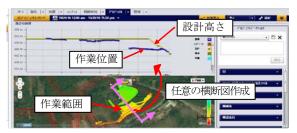


図-9 ブルドーザが作業している標高表示



図-10 概算切盛土量表示

敷均し後の締固め作業は、振動ローラを使用 する.機体の屋根に設置した GNSS 受信機で位置を 把握し、締固め面の施工情報(締固め範囲、高さ)に 加え、締固め位置、締固め回数を運転席のモニター画 面にリアルタイムに表示する. オペレータは機体を操作しながらモニター上 のメッシュ(50m×50m)の色が転圧する毎に変わっ ていくのを確認し,所定の回数(試験施工で決定した 必要な回数)の色になるのを確認して終了とする(写 真-6,写真-7).

法面掘削作業は、バックホウを使用する.機体には高精度のGNSS受信機を設置し、アーム部に取付けたチルトセンサーより、バックホウとバケットの位置を測定するガイダンス機能により作業を行う. オペレータのモニター画面には、最終形状の3次元設計データから得られる施工箇所の設計切土ラインとバケットの位置が表示される.オペレータはバケットの位置と設計ラインまでの距離をモニターで確認しながら作業することができる(写真-8,写真-9).

さらに、最終仕上げ時はマシンコントロール 機能を使用して法面整形を実施している.バケット角 度保持モード機能を搭載しているため、バケットの角 度が固定され、オペレータは上下に操作するだけで、 設計切土ラインに整形できるという仕組みになってい る(図-11.



写真-6 転圧管理システム搭載振動ローラ

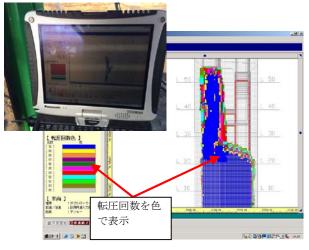


写真-7 モニター画面



写真-8 マシンガイダンスバックホウ

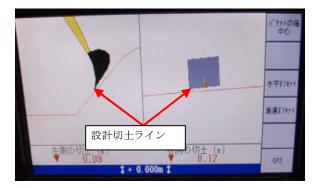


写真-9 モニター画面



「ICT 油圧ショベル ZAXIS200」

図-11 マシンコントロール機能概念図

c) 導入による効果

測量に関しては、UAV を使用することにより ,航空写真から点群データ、3 次元モデル作成に費や す時間は約 1~2週間である.本工事のような大規模 な施工面積の場合,従来は測量だけで2週間以上かか るため,測量から3次元モデル作成に費やす時間を大 幅に削減することが可能となった.また,施工段階に おいては,切土量,盛土量が自動算出できるため,設 計数量との対比や運土計画,出来高管理を効率的に行 うことができた. GNSS を用いた ICT 機械の導入により,基本 的に測量抗は不用となるため,丁張り設置や検測作業 がなくなり測量作業の省力化を図ることができた.ま た,施工時も丁張りを目安にした点や線の管理に代わ り,モニタ画面で施工範囲全面の面的な管理を行え, 仕上がり精度の向上や締固め回数の正確な管理を行う ことが可能となった.熟練でない経験の浅いオペレー タが作業しても,熟練労働者と同等の仕上がりを行う ことが可能となる.

締固め作業における施工情報は,自動で保存 され,盛土の品質データとして自動保存できる. 以上より,このような施工面積の広い造成工事では,

測量で UAV を,施工管理で ICT 機械を使用することで,施工の効率化,省人化,品質の向上に非常に役立つといえる.

IV. 維持管理への利用事例 ~山岳トンネル工事~

a) 実施内容及び3次元モデル作成手法

近畿地方整備局発注の山岳トンネル(延長 1,295m) 工事である.工事完了後の維持管理段階へ の利用を主目的とするため,表-1による作成手法は選 択せず,専用ソフトで CIM 用 3 次元モデルを作成し た.作業は,3 次元モ デルに施工データ(品質・出来 形)を入力することに重点をおき,かつ地質脆弱部の 地質モデルも3次元化し,これらを維持管理データと して竣工時に発注者へ引渡しを行った.

掘削時は、切羽写真を 3 次元モデルに連続的 に並べ切 羽観察情報を入力した(図-12).覆工も 3 次 元モデル化し、コンクリート品質データや出来形情報 を入力し、覆 エブロックをクリックするとクリックし たブロックの属 性情報が全て見れるようになっている (図-13).

3 次元地質モデル作成手法として,①地質縦 断図,② 地質平面図,③トンネル線形図,④標準断面 図,⑤先進 調査ボーリング(2箇所),⑥切羽写真を 参考資料として,専用の3次元地質モデルソフトを用 いて,大局的な地質モデルを作成した.本トンネルは

,古第三紀の凝灰角礫岩(Ytb)が全域にわたり分布し, その上に古第三紀の砂岩(Yss),段丘堆積物(tr),崖錐 堆積物(dt)が累重する.これらの地層のモデリングを 実施した(図-14,図-15).

先進調査ボーリング結果では、地質脆弱部、 破砕帯部ともボーリング間のほぼ全体に角礫状・砂礫 混じり粘土状が分布しており、切羽写真データでも亀 裂が発達していることが確認できた.これらと、地質 縦断図や地表面形状から、地質脆弱部、破砕帯部の境 界面を想定したのち地質モデルを推定した.走向方向 は、地形データから低土被りとなっている沢筋を通る ように分布させた(図-16,図-17).

さらに, 脆弱部(Ytb 層風化部)と破砕帯部を 全体の3次元モデルにはめ込んだものを図-18に示す . このモデルから縦断切断面を作成することにより, 将来,計画されているⅡ期線トンネル部の地質状況を 推定することができ,Ⅱ期線施工の掘削時に役立てる ことができる(図-19).

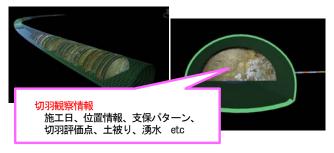


図-12 切羽モデル図

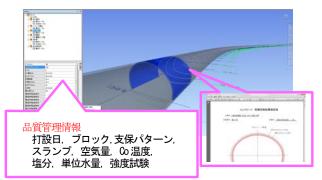


図-13 覆工モデル図

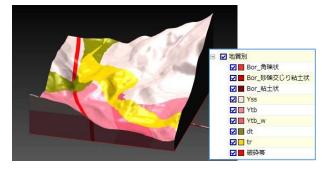


図-14 地質モデル全体図

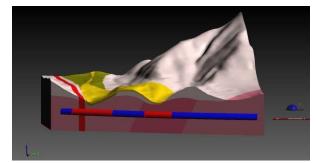


図-15 地質モデル切断図

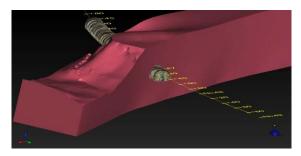


図-16 脆弱部3次元モデル化



図-17 破砕帯 3 次元モデル化

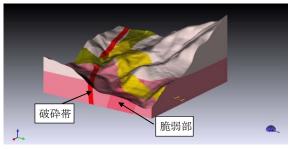


図-18 全体地質モデル化(脆弱部・破砕帯)

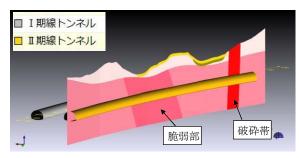


図-19 Ⅱ期線トンネル CL での縦断切断図

b) 導入による効果

今回,維持管理業務への利活用ということで ,トンネル施工時のデータを3次元モデルに取り込む ことを主業務とし、さらに、各種地質データを基に地 質モデルを3次元化し、地質脆弱部や破砕帯区間の可 視化を可能とした.これらのデータをしゅん工時に発 注者に引き渡し、将来、維持管理・点検時にこの3次 元モデルに点検結果を順次保存していくことで、「履 歴の見える化」を行うことが可能となった.

また、3 次元トンネル CIM データ(掘削時の 情報,計測データなど)に地質モデルを重ね合わせた ことで、ト ンネル施工情報と地質情報(地質脆弱部や 破砕帯区間) が関連付くとともに、Ⅱ期線施工時の非 常に有効なデータとして利用することが可能となる.

V. おわりに

工種の異なる 3 事業に対し,施工規模や施工 内容に適した3次元モデルの作成手法,建設生産プロ セスにおける活用方法や導入効果について検討を行った.

3次元点群データの作成手法は,主に2つの手 法があるが,施工範囲が大きくなく,既存の道路施設 構造物など高い精度を要求される3次元モデルの作成 には,3次元レーザスキャナを使用することで,施工 前に既存構造物と構築構造物の位置関係を詳細に把握 でき,計画段階での形状の見える化」に効果を発揮し た.

一方,施工面積が広い造成工事において,施 工前の土工量把握や施工段階での進捗管理を行うには ,UAVを使用することで,従来の方法より短時間で土 工量を算出できた.さらに,3次元データを基にした ICT 機械の稼働により,施工の効率化と品質向上に効 果を発揮した.

山岳トンネル工事においては、トンネル線形 の3次元モデルに切羽情報や覆工データを属性情報と して入力することで、「履歴の見える化」が可能とな り、今後の維持管理業務に活用できる.さらに脆弱化 した地質部の3 次元データを重ね合わせることで、 次期工事の施工情報として有益なものになると考えら れる.

謝辞: CIM や i-Construction の導入にあたり,ご指導を賜った各発注者の皆様にこの場を借りてお 礼を申し上げます.

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Qualitative Analysis of Sustainable Indicators: An Approach to Correlate Sustainable Indicators with Transportation Practices

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Abstract- Transportation sustainability is centered on being the linchpin to cultivate innovations and enhance safer environmental standards. The public and private agencies adopt sustainable practices integrating their policies in order to elevate sustainability performances. There is an advent need of developing a tool for quantifying the transportation policies and practices. This paper explains (1) the fundamental practices adopted by different transportation agencies; (2) the impacts of three pillars on developing the sustainable indicators; (3) the selection of indicators and their grouping; and (4) the statistical relationship between indicators with the real-time variables population and GDP. This performance benchmark aims to quantify the sustainability practices of the state and its transportation agencies by assessing their environmental, social, and economic practices. The paper examines the relationship between the selected sustainable indicators and establishes the framework for the sustainability of transportation. This framework is a starting point for adding more relevant indicators to measure the sustainability of transportation when data become available.

Keywords: sustainable transportation, transportation policies, performances, statistical analysis, correlation, the impact of indicators.

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Qualitative Analysis of Sustainable Indicators: An Approach to Correlate Sustainable Indicators with Transportation Practices

Hariharan Naganathan °, Aaron D Sauer °, Oswald Chong $^{\rho}$ & Jonghoon Kim $^{\omega}$

Abstract-Transportation sustainability is centered on being the linchpin to cultivate innovations and enhance safer environmental standards. The public and private agencies adopt sustainable practices integrating their policies in order to elevate sustainability performances. There is an advent need of developing a tool for quantifying the transportation policies and practices. This paper explains (1) the fundamental practices adopted by different transportation agencies: (2) the impacts of three pillars on developing the sustainable indicators; (3) the selection of indicators and their grouping: and (4) the statistical relationship between indicators with the real-time variables population and GDP. This performance benchmark aims to quantify the sustainability practices of the state and its transportation agencies by assessing their environmental, social, and economic practices. The paper examines the relationship between the selected sustainable indicators and establishes the framework for the sustainability of transportation. This framework is a starting point for adding more relevant indicators to measure the sustainability of transportation when data become available.

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I. INTRODUCTION

he transportation sector is the bloodline of the U.S economy, and the sustainability of this sector has an enormous impact on its growth. Alternatives for nonrenewable resources are looked upon by the researchers to enhance transportation sustainability. Transportation influences all aspects of the economy, environment, and society and generates long-term impacts on humanity (Dearing, 2000). Sustainability in transportation addresses the basic needs of societies such as safety and is in a manner consistent with the health of humans and the ecosystem through transportation infrastructure (CH2M HILL, 2009). The

structure of transportation planning active and management relies entirely on sustainability. Federal and state transportation agencies perform a pivotal role in implementing sustainability in the transportation sector. The ever increasing demand for nonrenewable resources has forced decision-makers of the transportation sector to look for alternatives that can satisfy or improve our living environment, economy, and society. The purpose of incorporating sustainability into the transportation sector is to alleviate the environmental and social impacts caused by the sector while sustaining its contributions to the economy. A knowledge platform integrates different policies, practices, and technologies in order to reflect sustainability in different situations and conditions (Andrea, 2013). These knowledge platforms of these sustainable practices adopted by different transportation agencies are not promulgated wisely (Daniel, 2011). The Departments of Transportation (DOTs) do not clearly understand the relationships between sustainable practices and their ability to create jobs, reduce carbon emissions and pollution, and provide social benefits to their residents. Also, many of these sustainability implemented by the states are not initiatives appropriately quantified. Thus, the level of sustainability adopted by different state agencies cannot be guantified and measured. These policies and practices can be quantified using sustainable indicators, which is selected with the available data from reliable sources.

The Transportation Demand Management (TDM) program is used to develop strategies and policies that help in reducing the traffic loads and other transportation-related issues (U.S DOT, 2008). It is adopted by various state transportation agencies but not utilized at the fullest. Some of the agencies incorporated this program later dropped it due to its strategies and policies that can be adopted only at local levels and often at the project level (Alameda County Transportation comission, 2009). The need for demand management is critically high since oil prices, and publicly owned vehicles are increasing rapidly (U.S DOT. 2008). The transportation research board stated that some of the factors influencing sustainability in transportation include nonrenewable fuel depletion, global climatic change, local air quality, fatalities and injuries, congestion, greenhouse gas emissions, and

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noise pollution (TRB, 2005). There are several other organizations like American Public Transportation American Association (APTA), Public Works Administration (APWA), Energy Information Administration (EIA), and Energy Protection Agency (EPA) that adopts different policies and strategies in order to achieve transportation sustainability. These organizations have quantified several sustainable indicators, which are derived from the policies and strategies they have adopted. Most of these indicators are quantified through regular data collection, while other indicators have not yet been quantified.

II. Impacts of Three Pillars on Sustainability

Sustainability is sometimes defined narrowly. For example, some focus on resource depletion and air pollution problems, while others identify it as the most significant long-term ecological risk. These focuses are prone to be neglected by engineers, planners, and architects alike. The most common approach to tackle various sustainability issues is the triple bottom line approach. The triple bottom line approach relates vibrant community (people), between healthy environment (planet), and firm profitability (profit). According to Litman (2011), this approach to sustainability can be represented by a Venn diagram, which identifies the interrelationship between social, economic, and environmental issues.

III. SOCIAL ISSUES

Social variables refer to the social dimensions of community, society, or region and include education, equity, and access to social resources, health and wellbeing, quality of life, and social capital (Flaper, 2009). Social indicators measure the impacts of an action on the community. It includes population size, composition and growth, life expectancy, and literacy (UNSDa, 2012). Some of the factors, according to Flaper (2009), are unemployment rate, female labor force participation rate, median household income, relative poverty, percentage of the population with a post-secondary degree or certificate, average commute time, violent crimes per capita and health-adjusted life expectancy.

The U.S. Government Accountability Office (GAO) has developed a set of social indicators (called national key indicators) that measure the U.S. social impact performance. The indicators are divided into different stages and include factors like health, macroeconomics, education, crime, safety, social support, community, governance, sustainability, and transparency. These indicators also overlapped some economic indicators. Economic indicators are often intimately associated with social indicators as the economy is often closely tied to the welfare of the community and society (Riche, 2010).

IV. Economic Issues

Economic health is a critical component of any nation. A monetary system influences the wealth of the nation and its citizens. The economic variables include income, climatic factors, and expenditures (Riche, 2010). Regional and global economic and political instability threatens the supply of critical resources, and often create commodity price shocks (Gelos & Ustyugova, 2011). Right in between, the supply and demand of these resources lay in the transportation system that ties both together. Increases in the price of energy push up the cost of various commodities, which elevates the general prices (inflation). The responses towards prices of different commodities vary among different countries, as Gelos & Ustyugova (2011) suggested that drivers of the prices include market openness, trends of import and export, the share of food and transport on consumer price index, fuel use in a country, financial development, and the health of the labor market and financial institutions. Increase in gas prices reduce disposable income and affect economic growth as a result. The economic sustainability of transportation should focus on the efforts of transportation systems on various economic factors.

V. Environmental Issues

Environmental indicators measure the effects of human activity on the environment and ecosystems. There are national, regional, and local laws that target these environmental impacts. Example of these agencies includes the Environmental Protection Agency (EPA) and the National Oceanic and Atmospheric Agency (NOAA). These regulations target to eliminate the environmental impact of product manufacturing and from various other economic activities. These agencies focus on enhancing the water and air quality, reducing energy use, eliminating radiation and toxicity, improving land quality, reversing climate change, controlling chemical use, etc. These indicators are often used to quantify the environmental impact of products, policies, and systems (UNSD, 2011).

Air pollution, noise, water pollution, depletion of nonrenewable resources, landscape degradation, heat island effects (increased ambient temperature resulting from the pavement), and ecological degradation (Litman, 2011) are some of the environmental impacts created by the transportation systems. Some of the other environmental impacts are caused by the high concentration of sulfur dioxide and nitrogen oxides, pollutants, and excessive nutrients, fossil fuel and electricity consumption, improper solid and hazardous waste management, and change in land use and land cover.

VI. Prior Research on Sustainable Transportation

Transportation influences all aspects of the economy, environment, and society and generates longterm impacts on humanity (Dearing, 2000). Sustainability in transportation addresses the basic needs of societies such as safety and is in a manner consistent with the health of humans and the ecosystem through transportation infrastructure (AASHTO, 2009). The Bruntland report published by the World Commission on environment and development defined sustainability as "meeting the needs of the present without compromising the ability of future generations to meet their own needs" (Oswald, 2008). There is numerous research on sustainable transportation developed by different researchers, particularly on sustainable indicators and its development. Since sustainable development became an international priority in the 1980s and 1990s, infrastructure sustainability has become a growing area of interest in practice, research, and education (AdjoAmekudzi, 2005). Examples of researchers who did intense work on sustainable indicators of transportation include Litman (2011), Adjo (2005), Gudmundsson (2000), Meyers (2000), Cortese(2003), Wheeler(2003), etc.

According to AdjoAmekudzi (2005), the frameworks found in the literature can be placed into three categories which linkages-based, impact-based, and influence oriented (Adjo Amekudzi, 2005). Similarly, Litman (2011) includes various indicators based on the three pillars, which include economic, social, and environmental activities. This research moves a step forward from this level to prove the positive correlation between these indicators, which is considerably used by researchers for performance analysis of sustainable transportation.

VII. Sustainable Transportation Policies

Sustainable strategies and policies are adopted under the banner of sustainable initiatives by most cities (Goldman, 2006). The purpose of sustainable policies optimizes the environmental, economic, and social benefits of the transportation systems (OECD, 2000). Measurable outcomes are needed in order to determine the success of the actual sustainability policies.

The funding for public transportation has increased over the last two decades (D. Banister, 2007). Many innovations in transportation practice occurred and continue to take place in the transportation sector, and many of these innovations may serve the goal of a more sustainable transportation system (Goldman, 2006). The New York State Department of Transportation (NYSDOT) sustainable mission is to integrate sustainability into different transportation practices that include the planning, constructing and maintaining of the transportation system, and the optimizing of internal resources of DOT. (NYSDOT, 2013).

One of the most extensive sustainable frameworks is the performance planning process defined by the Government Performance and Results Act (GPRA). GPRA is adopted as a U.S. legislation in 1993 and with bi-partisan support. This framework, the GPRA, and the other "Sustainable Policy" framework will be the main focus in this section (Henrik Gudmundssun, 2001). Most of the transportation agencies align themselves with the framework and concepts of sustainable transportation that are more relevant to their states. Department of Transportation (DOTs), American Association of State Highway and Transportation Officials (AASHTO), Federal Highway Administration (FHWA), Federal Transit Administration (FTA), United States Department of Transportation (USDOT) and various regional transportation agencies have initiated numerous sustainable transportation programs and initiatives that target the transportation sustainability of the states, counties, cities, and communities. It in turn elevated the standards of transportation through the integration of sustainable practices to a certain extent.

VIII. SUSTAINABLE PRACTICES

USDOT encourages the state DOTs to initiate sustainable practices and implement measures to develop that green transportation. DOT has defined five strategic goal areas. There have not been changes between 1997 and the revised 2000 Strategic Plan. The five-goal areas cover Safety, Mobility, Economic Growth and Trade, Human and Natural Environment, and National Security (Henrik Gudmundssun, 2001). Many DOTs attempted to implement many sustainable practices based on the state population and the budget on their sustainable practices.

Examples of these sustainable practices include 1. Renewable energy: The California Department of Transportation (Caltrans) installation of a large number of wind turbines and the development of many renewable energy production facilities across the state of California (Caltrans, 2013), and the Texas Department of Transportation (TxDOT) initiative to develop and utilize of renewable and natural resources (mostly ethanol) as the alternative fuel in the state (TxDOT, 2013), and the Iowa Department of Transportation provides extensive supports for the development of ethanol (renewable energy) program in the state; 2, Green Transportation and Highway System: The New York State Department of Transportation (NYSDOT) developed the green and blue highways initiatives, which can provide green transportation throughout the state (NYSDOT, 2013), the Washington Department of Transportation (WSDOT) developed the standards for green highway design and initiated several green highway projects (e.g. the Electric Highways, Smarter Highways and Sustainable Transportation projects), the New Mexico Department of Transportation (NMDOT) and the Pennsylvania Department of Transportation (PENDOT) invests their growth through Smart transportation system for roadways (NMDOT, 2013).; 4. Recycling and Use of Low-Emission Vehicles: The Oregon Department of Transportation (ODOT) started various e-recycling and low emission vehicle programs (ODOT, 2013); 5. Use of "green" materials: The Florida Department of Transportation (FDOT) and Georgia Department of Transportation (GDOT) developed research facilities in order to elevate the green material technology in transportation infrastructure and focused on Asphalt pavement (Jim Warren, 2013).

Similarly, the Illinois Department of Transportation focuses on alternative fuel and electric vehicle initiatives (IDOT, 2013); and 6. Other initiatives: States with a smaller population and budget have also

implemented numerous sustainable initiatives that enhance the state's green efficiency. The Wisconsin Department of Transportation (WIDOT) constructed a historical museum on transportation to educate people about the importance of sustainable transportation. Also, they have implemented an air quality program that focuses on reducing toxic generated from fuels. The West Virginia Department of Transportation (WVDOT) runs a tire-recycling program and plants wildflower (WVDOT, 2013).

IX. Sustainability Rating System

Sustainability rating systems are generally designed to perform a specific function, for specific projects and repairs, and to achieve specific goals. The rating systems can also be categorized into the region(s) of application, namely, international and national (Table 1), state (Table 2), and community levels (Table 3).

Sustainability rating system	Developers		
Envision	Institute of Sustainable Infrastructure (ISI)		
Sustainable highway self-evaluation tool	Federal Highway Administration (FHWA)		
LEED	US Green Building Council (USGBC)		
SITES	American Society of Landscape Architects (ASLA)		
Green highway partnerships	U.S. Environmental Protection Agency (EPA)		
CEEQUAL	Institution of Civil Engineers (ICE)		

Table 1: National level rating systems and their developers

Sustainability rating system	Developers
Green roads certification	Washington Department of Transportation and the University of Washington
GreenLITES certification	New York Department of Transportation
I- Last	Illinois Department of Transportation
BE2ST	Wisconsin Department of Transportation and the University of Wisconsin.

Table 3: Local, sustainable rating systems and their developers

Sustainability rating system	Developers	
Sustainable transportation and analysis rating systems(STAR)	Portland Department of Transportation, Oregon	
PEACH Roads	Cobb County, Georgia	

Table 4: Categories of various rating systems Source: (Hirsch, 2011)

			Rating Systems		
Categories	STAR	GreenLITES Envision		I-LAST	Greenroads
	Integrated Process	Sustainable sites	Project pathway/siting	Planning	Basic program requirements
	Access	Water quality	Project strategy	Design	Environment &water
	Climate	Material resources	Communities	Environmental	Access & equity
	Ecological function	Energy and atmosphere	Land use and restoration	Water quality	Construction activities
	Cost-effectiveness Innovation		Landscaping	Transportation	Materials and resources
	Innovation	Planning	Ecology	Lighting	Pavement

X. Limitations of the Rating Systems

There are easily over 200 sustainable rating systems globally. Each rating system targets specific markets, regions, and products. Many rating systems are the products of public and private collaborations and are designated for different purposes at the national, state, and local levels. The rating systems categorize indicators into different technical areas. These areas target different environmental and social impacts such as habitat protection and enhancement, storm water management, material use, and reuse, context-sensitive design, light pollution, noise abatement, public outreach, land use compatibility, and construction waste reduction (Dondero, George, 2012). The rating system is one of the most common approaches for benchmarking and quantifying sustainability practices (for example, LEED and Envision). The output of the rating systems can be used to measure the different levels of sustainability, and thus speed up the process of sustainability implementation and adoption among the states with quantitative numbers and published examples.

The use of the systems depends on the market; the systems are designed. The systems can be generic, regionally specific, and even corporate specific. These systems are generally driven by the following:

a) Cost efficiency and effectiveness of the rating system

The rating systems are developed by pioneers either in the civil engineering field or by external agencies. Cost-effectiveness and sustainability are not correlated, and the results are still debatable with high investments on the rating systems. Most of the decisionmakers ignore the sustainable factors unless they realize there are some cost savings out of it (Hirsch, 2011). The developers of rating systems should focus on the costeffectiveness of their rating systems and has to develop a framework to analyze the cost-effectiveness (Hirsch, 2012).

b) Level of complexity in the rating system

This is an essential factor for the shortfall of the rating system. Rating systems are developed in order to certify, enhance, and encourage humans to adopt and achieve sustainability in various infrastructures. However, there are conventional approaches to appraising or valuing land/ buildings and analyzing property values in each country, although it appears that rating tools have not followed similar approaches; they are complex systems that are not easily accessible by the general public (Reed, 2009).

c) Specification of the rating system and their integration with the transportation projects

There are numerous rating systems developed in different parts of the world according to their specific

climate change and business objectives. The rating systems have similar specifications with different categorizations with the project requirements. This, in turn, has created complications for stakeholders, including property investors. An understanding of the many differences between each market has been increasing difficulty (Reed, 2009).

Many sustainability-rating systems have become irrelevant, while others continue to thrive. Many of the thriving programs that have been developed specific to an organization's operations, environmental needs, local context, and sustainability philosophy, and thus they are still being used extensively (Hirsch, 2011). While these systems give more weight to the environmental credits (such as stormwater, habitat, vegetation, material use), they focus less on the equity and economic benefits. The key reason for this is that the cost-effectiveness of sustainability often overwhelms social relevance (Dondero, George, 2012). Economic decisions are far more important drivers of choices than what the public and private sectors make.

These rating systems often face a dilemma like:

- 1. Justify the weights and allocates points of the indicators.
- 2. Ensure the consistency of the evaluation process; and
- 3. Neglect the use of reliable information and data.

According to AASHTO, FHWA's self-evaluation tool (Invest) for sustainable highways does not focus on all three sustainable pillars. One particular critique noted that several concepts and modules overlapped one another, and the tools failed to clarify the intended linkages between the modules. The overlapping and unclear linkages result in potential double-counting of (Eisenman, 2012). The table shows different credits. points on traffic-related activities. The table shows that these systems allocate the emissions factor less weight. Also, the "multi transit factors" that involves ridership has very low weightage (as shown in the following table). In summary, points allocated in the rating systems only reflect the compliances of the rating systems, and compliance with systems does not necessarily mean achieving the intended sustainability goals of the systems. One of the purposes of this research is to examine the approaches that could better align with sustainability goals with various sustainability policies and practices.

Category	Invest (%)	Envision (%)	Green Roads (%)	PEACH Roads (%)
Transportation planning	12	13	5	6
ITS	4	5	5	19
Multi Transit	4	4	8	3
Intermodal	6	0	0	2
Safety	9	2	2	0
Emissions	0	5	4	2
Total	35	29	24	32

Table 5: Traffic-related	points on different rating systems	Source: (Bockisch, 2012)

XI. Issues in Sustainable Transportation

Sustainability in transportation addresses the basic needs of societies such as safety and is in a manner consistent with the health of humans and the ecosystem through transportation infrastructure. Sustainability aims to build up the social and environmental equity within and between generations. (AASHTO, 2009). The nature and scope of the issues and their implications for transportation planning and policy are only beginning to be explored in recent decades by scientists (Litman, 2006). The development of sustainable transport policies implies reconciling environmental, social, and economic objectives and will require further improvements to a wide range of fronts for inland transport (ECMT, 2000). The critical issues of policy-making include accidents, employment rates, accessibility, congestion, traffic growth, nature, emission, and air quality issues (ECMT, 2000). Land use pattern is also a significant barrier in achieving sustainability in transportation.

There is a significant relationship between transportation modes and energy consumptions per capita. Railways carry more goods and people and use less energy than trucks and planes (Lewis, 2009). Sea freights can carry much more loads and uses less fuel than railways, while air transportation consumes the most substantial amount of energy per ton of goods carried (UNCTAD, 2006). While public transportation consumes a lower energy footprint per capita compared with private transportation, availability and convenience often force people to rely on private transportation and results in lower ridership of transportation in many parts of the country, which increases energy use of such modes (Turtenwald, 2013). However, the economy cannot function properly without any of the above transportation modes. Perishable cannot rely on sea freight while shipping large quantities of electronics can be expensive using air freight. The decision to use the different types of transportation modes is often driven by economic needs rather than the sustainability of the modes.

XII. SUSTAINABLE INDICATORS

Sustainability indicators have to represent and measure the social, economic, and environmental status or condition of a transportation system. Indicators simplify the measurement of sustainability and to overcome the complexities of quantifying sustainability (Bossel, 1999). Sustainability indicators also simplify the process of answering the question of how to reduce human impact and conserve for future generations (Oswald, 2008). The indicators must be selected according to the rigor of any research process, and any models generated from the research have to be based on reliable information. According to Bossel (1999), the indicators are selected based on four steps: 1. Understand the requirement and the total system; 2.Identify the potential indicators; 3. Quantify the indicators; and 4.Construct a participative process. Sustainability policies and practices will be evaluated into the next level if a set of measurable indicators can be used to track trends, compare areas and activities, evaluate particular policies and planning options, and set performance targets (Litman, 2011).

The indicators adopted for measuring sustainability are determined by their level of importance to their purposes. A progress report prepared by the U.S. Interagency Working Group (IAWG) on Sustainable Development Indicators highlighted that the approaches of developing these indicators. The report includes: (1) a proposed framework for measuring progress towards sustainable development; (2) a set of 40 specific indicators for the U.S. within that framework; and (3) time-series data and graphs of each indicator. (Henrik Gudmundssun, 2001). Significant elements in the report are from the 17 indicators listed in the report indicate favoritism towards Sustainable Development, 13 indicators showed the opposite, and ten indicators had unclear interpretations (Henrik Gudmundssun, 2001). Some of the indicators are treated separately, and new indicators are developed to reflect the needs.

XIII. LEVEL OF IMPORTANCE

There are many conditions in the transportation system that influences sustainable indicators. The indicators for the preliminary analysis are selected based on the eight principles of a good rating system that Litman (2011) indicated. These indicators include Budget, Ridership, Emission, Consumption, and Energy efficiency (BRECE). Each of these indicators includes a wide range of sub-indicators that influences sustainability and is interrelated and interdependent on one other. Table 4.8 lists the various sub-indicators that come under the BRECE indicators.

The level of importance of each indicator used by the system is determined by; (1) the availability and reliability of information and data sources; (2) the impact of the indicators on the state sustainability; (3) how the indicators influence states' decisions to implement them; and (4) the impact of the indicators on the transportation sector. The sustainable indicators are ranked high, medium, and low based on various factors such as availability of the data, and their importance to the research. For example, budget is an essential indicator with the focus since it involves many relations with other indicators like population and population density of the state. Similarly, ridership on-demand response has very fewer data and can be neglected. Hence, it is of low importance. The bicycle path program is one crucial sustainable initiative that is implemented almost in every state, but the data availability of the bicycle program is gualitative rather than guantitative, hence it is considered of medium importance. The table shows the various indicators and their grouping, respectively.

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Table 6: Budgets on trans	sportation	(Sunshine	review. 2010)
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Budget					
Sustainable indicators	Data sources	Importance			
Total state budget	Sunshine Review	High to Medium			
Total budget on transportation	Sunshine Review	High to Medium			
The budget on public transportation	Sunshine Review	High to Medium			
The budget on sustainable programs	Sunshine Review	High to Medium			
The budget for sustainable research	Sunshine Review	High to Medium			

Table 7: Ridership	on	public	transit(AP	TA, 2011)

Public transportation					
Sustainable indicators	Sustainable indicators Data sources				
Ridership of public transport	American Public transit Association (APTA)	High to Medium			
Ridership on high-speed rail	American Public transit Association (APTA)	High to Medium			
Ridership on commuter rail	American Public transit Association (APTA)	High to Medium			
Ridership on buses	American Public transit Association (APTA)	High to Medium			
Ridership on carpool/vanpool	American Public transit Association (APTA)	High to Medium			
Ridership on trolleybuses	American Public transit Association (APTA)	High to Medium			
Ridership on streetcars	American Public transit Association (APTA)	Medium to Low			
Ridership on bicycle	American Public transit Association (APTA)	Medium to Low			
Ridership on demand response	American Public transit Association (APTA)	Low			

Table 8: Emissions and fuel consumption indicators(EIA, 2010)

Emissions and fuel consumption				
Sustainable indicators	Data sources	Importance		
Carbon emissions by public transportation	Energy Information Administration (EIA)	High to Medium		
Carbon emissions by state buildings	Energy Information Administration (EIA)	High to Medium		
Gasoline consumption	Energy Information Administration (EIA)	High to Medium		
Ethanol consumption	Energy Information Administration (EIA)	High to Medium		
Biofuel productions	Energy Information Administration (EIA)	High to Medium		

Table 9: Energy use and efficiency indicators (FHWA, 2010)

Energy use and efficiency					
Sustainable indicators	Data sources	Importance			
Transportation energy	Energy Information Administration (EIA)	High to Medium			
Operational energy	Environmental Protection Agency (EPA)	High to Medium			
Embodied energy	Environmental Protection Agency (EPA)	High to Medium			
State vehicles on alternative fuels	Energy Information Administration (EIA)	High to Medium			
State vehicles on electricity	Federal Highway Administration (FHWA)	High to Medium			

Number of alternative fuel stations	Energy Information Administration (EIA)	High to Medium
Number of electric charging stations	Energy Information Administration (EIA)	High to Medium
Renewable energy in public transit	Energy Information Administration (EIA)	High to Medium
Public buses running on electricity	Energy Information Administration (EIA)	Medium to Low

Table 10: State agencies' commitments and goals

Commitment by state agencies					
Sustainable indicators	Data sources	Importance			
Sustainability targets	DOT/Survey	High to Medium			
Participation in livability programs	DOT/Survey	Medium to Low			
Public involvement and educational programs	Survey	Highto Medium			
Environment management systems by state DOTs	Survey	High to Medium			
Green highway initiatives	DOT/Survey	High to Medium			

Table 11: Other important indicators

Proposed other important indicators					
Sustainable indicators	Data sources	Importance			
Land used on highways	Web sources	High to Medium			
Recycling and reuse of materials	Survey	Medium to Low			
Recycling rate by state agencies	Survey	Low			
State Water Quality	Web sources	Low			
Water use by the state transportation agency	Web sources/Survey	Medium to Low			
Total number of OSHA violations	Web sources/Survey	High to Medium			
State overall air quality	Web sources/Survey	Low			
Vehicle toxicity emission	Web sources	High to Medium			
Construction pollutants	Web sources/Survey	Medium to Low			
Vehicle emissions inspection	EIA/Survey	High to Medium			
Particulate emissions	EIA/Survey	High to Medium			
Productivity loss due to injury	Survey	High to Medium			
Productivity loss due to death	Survey	High to Medium			
Project delay	Survey	High to Medium			

XIV. Selection of Indicators

Several vital indicators were dropped from the framework due to (1) the lack of available and reliable data, and (2) information for those indicators are difficult to verify or that the government agencies are not able to provide such data for the Survey. Examples of the "dropout" indicators include "the impact of transportation on the standard of living,""quality of life,""health and crime,"and "how the community felt about various transportation projects."For example, the overall funding allocated for sustainability-related initiatives is not available in most of the states and dropped as a factor at this time. The research team needs to focus on other important indicators. Data availability of the embodied and operational energy of state buildings is also not available and has to be omitted. Carbon emissions from the state buildings require time to collect; hence the indicator is neglected at this time. Instead of tracking health statistics (were establishing a link between transportation and health can be very difficult), the research team targets pollutant emissions. It is challenging to correlate health issues with transportation issues. The research team also included the ridership on-demand response as a sub-indicator because of the availability of data for all fifty states though it has very less quantifiable values.

The Environmental Protection Agency has not established procedures to track the entire transportation indicator sets continuously. Some of the examples of environmental indicators related to transportation are criteria air pollutants, toxic pollutants, greenhouse gases, chlorofluorocarbons, and stratospheric ozone depletion, habitat and land use, water quality, hazardous materials incidents, noise and solid waste 2001).There (Henrik Gudmundssun, are many conditions in the transportation system that influences sustainable indicators. The indicators for the preliminary analysis are selected based on the eight principles of the excellent rating system mentioned in Litman(2011)that fits the research at its best at this point. These indicators can be presented as Budget, Ridership, Emission, Consumption, and Energy efficiency (BRECE). Each of these indicators includes a wide range of sub-indicators that influences sustainability and is interrelated and interdependent. Table 12 lists the various sub-indicators that come under the BRECE indicators.

Sustainable indicators	Importance
Total state budget	High to Medium
Total budget on transportation	High to Medium
The budget on public transportation	High to Medium
The budget on sustainable programs	High to Medium
The budget for sustainable research	High to Medium
Ridership of public transport	High to Medium
Ridership on high-speed rail	High to Medium
Ridership on commuter rail	High to Medium
Ridership on buses	High to Medium
Ridership on carpool/vanpool	High to Medium
Ridership on trolleybuses	High to Medium
Ridership on streetcars	Medium to Low
Ridership on bicycle	Medium to Low
Ridership on demand response	Low
Carbon emissions by public transportation	High to Medium
Transportation energy	High to Medium
Gasoline consumption	High to Medium
Ethanol consumption	High to Medium
Biofuel productions	High to Medium
Number of electric charging stations	High to Medium

Table 12: Selection of Indicators (BRECE)

BRECE indicators comprise of sub-indicators that are selected based on the reliability of information sources, data availability, and the importance of the indicator as analyzed by the preliminary analysis on sustainable transportation. These indicators are statistically proven to be positively correlated using different statistical concepts. The concepts include Karl Pearson's population coefficient correlation, p-value analysis, and Spearman's rank correlation. The correlation is determined manually and rechecked for accuracy using Minitab statistical software tool. Apart from the quantitative data, the research team focused on using qualitative information available online from reliable sources. These qualitative data include the documents, proposed plans and initiatives, and reports on environmental prevention strategies by DOTs.

XV. STATISTICAL ANALYSIS

Two adjustors, population and GDP, are used to adjust the indicators. Population influences the sustainability of transportation, at least on the level where public transportation becomes viable. It is used as a key adjuster with which the data collected from various trusted sources are adjusted to reflect the ranking of the states. The population of the state reflects the demand for public transport. States generally spend more money on transportation if it has a greater population density. Large states have more giant footprints, and thus it is necessary to present the sustainability after adjusting the size of the states. Population and budget are good adjustors. The various indicators that are used with population adjustors are the total number of vehicles registered, total transportation budget, the population density of state and most significant cities, and ethanol and gasoline consumption. Three different analyses are done with the population and GDP as an adjuster.

A data analysis framework is developed to lay out the relationship between the data and their intended output. The data are gathered from various trusted sources and then grouped under BRECE indicators. The adjustors used in this research are the population and GDP. Pearson's correlation and P-value are determined using the Minitab statistical tool.

The various equations used to determine the correlations are as follows

1. Pearson's population coefficient equation is given by (Source: Social science statistics)

$$r_{xy} = \frac{\sum_{i=1}^{n} (x_i - \bar{x})(y_i - \bar{y})}{\sqrt{\sum_{i=1}^{n} (x_i - \bar{x})^2 \sum_{i=1}^{n} (y_i - \bar{y})^2}}$$

2. Rank correlation is given by (Source: Social science statistics)

$$\rho = 1 - \frac{6\sum d_i^2}{n(n^2 - 1)}.$$

The correlation coefficients and P-value is determined through manual calculation and statistical

package. The top ten states of each indicator are selected before and after adjustments for the correlation analysis. Pearson's correlation and P-value are determined before adjusting the indictors through the population, and the rank correlation is determined after adjustment. It is found that the values are in the range of -1 to +1, which proves the indicators grouped and adjusted are positively correlated. The level of an

importance checkbox is also added to the table to explain how the indicators are treated with respect to population and GDP. The level is selected based on the impact of such indicators on sustainable transportation concerning real-time factors. Table 13 below shows the correlation values of indicators adjusted through the population.

Statistical Analysis				Level of Importance			
S. No.	Indicators	Pearson's correlation	Rank correlation	P-value	High to Medium	Medium to Low	Low
1	Transportation Budget	0.462	0.81	0.179		\boxtimes	
2	Automobiles	0.568	0.40	0.011	\boxtimes	\boxtimes	
3	Ridership	0.472	0.64	0.582	\boxtimes		
4	Carbon emission	0.303	0.18	0.069	\boxtimes		
5	Ethanol Consumption	0.311	0.93	0.035		\boxtimes	
6	Gasoline consumption	0.314	0.36	0.020	\boxtimes		
7	Transportation energy consumption	0.310	0.24	0.013	X		

The transportation budget does not directly relate to sustainability. The budget for the population is essential to understand the requirement of implementing policies and standards, Hence it of medium importance. Carbon emissions contribute to environmental safety to a greater extent, and hence it is of higher importance.

Gross Domestic Product plays a vital role and is considered to be the primary indicator of the economic health of a nation. Wealthier states tend to spend relatively more money on their investments than weaker states on GDP reflects the cost of living (Kimberly Amadeo, 2013). Similarly, the correlation values of the indicators are determined by adjusting through GDP. Since budget and GDP are in the same units, the budget is not adjusted through GDP. Table 2 shows the correlation values for the indicators adjusted through GDP. As population adjustment, the correlation values are positive. When looking at the importance of indicators, budget and ridership are not of high importance when adjusted through GDP, whereas consumption is of high importance. Hence the data adjustments are proved to be the right way for the data analysis to be continued.

Statistical Analysis					Level o	f importance	
S. No.	Indicators	Pearson's Correlation	Rank correlation	P- value	High to Medium	Medium to Low	Low
1	Budget	NA	NA	NA			
2	Automobiles	0.888	0.18	0.001		\boxtimes	
3	Ridership	NA	NA	NA			
4	Carbon emission	0.056	0.18	0.743	\boxtimes		
5	Ethanol Consumption	0.021	0.55	0.934	\boxtimes		
6	Gasoline consumption	0.056	0.43	0.778	\boxtimes		
7	Transportation energy consumption	0.871	0.23	0.001	\boxtimes		

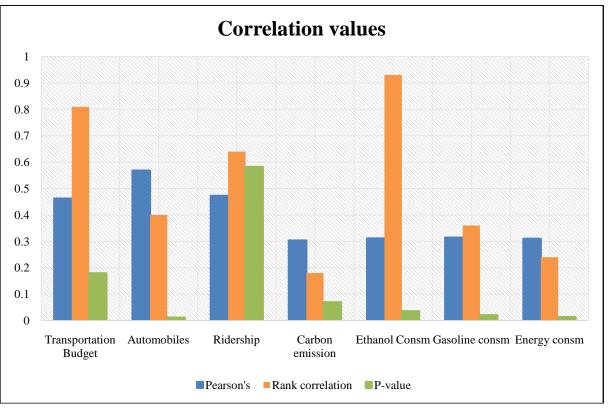
Table 14: Correlation values for the indicators adjusted through GDP

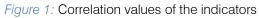
The table shows some interesting facts on the positive correlation and their importance. The level of importance varies when adjusted through population and GDP. The correlation with GDP and transportation budget cannot make any sense as both involve the same units, which is U.S dollars. Similarly, the ridership per GDP is not considered to be a better analysis by the authors. The P-values are used to determine the testing of significance between two indicators and thus lower the p-value, higher the chance of correlation to be

negative. It is noted that automobiles by GDP have lesser P-value after adjustment, which can say the correlation and the performance analysis can hit different opinions on the outputs. The focus of this paper is to prove that sustainable indicators are positively correlated, which are grouped under BRECE, and this research has a more significant potential of performance analysis, including several indicators under different categories.

XVI. Conclusion

Sustainability requires more comprehensive and integrated planning, which accounts for a broad set of economic, social, and environmental impacts, including those that are difficult to measure (Litman, 2006). Sustainable development of a state mainly depends on how they conserve energy, land, and other natural resources. The social and economic status of the state varies often, and the energy use, consumption, and production depend on the population of the state. Thus, the strategy and combination of factors need to be developed as a sustainable rating framework in order to quantify the benefits rather than rating it through the point system that still has several questions unanswered. Figure 1 shows the positive correlation values of the indicators.





The sustainable indicators are categorized into conventional, comprehensive, and straightforward patterns, which have their limitations with various realtime factors (time and population). There is no evidence of these indicators to be the right indicators of sustainability though it is environmentally related. This paper relates the sustainable indicators and proves statistically that these are the efficient indicators that can be used for analyzing the sustainable efficiency of the transportation sector.

The main objectives of this state are met along different sections of this paper, which includes fundamental practices, impacts of three pillars, sustainable indicators, and relationship among the sustainable indictors. The next step of this research is to understand more interrelationships of policies and sustainable transportation systems and to create a database technology where the user can populate the data values to understand the sustainable performances of their state. This can be further developed as a webbased system and can be implemented on states,

counties, and cities for a more in-depth analysis of sustainable performances.

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Seismic Hazard and Total Risk of Existing Large Dams in the Marmara Basin, Turkey

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Abstract- Safety evaluation is a fundamental stage of existing dams and their appurtenant structures, which have a high-risk potential for downstream life and property. Turkey is a country, which seismically settled at one of the most active regions in the world, and earthquakes with high magnitude frequently occur here. There are some regions, which are severely under threatening of earthquakes. One of them is the Marmara region with twenty-four million people. This region, namely the Marmara basin, has at least forty-five large dams with different types. This study considered nineteen of them to relieve their seismic hazard parameters for all dam sites and total risk for each structure. The study area is lying in a seismically, very active part of Turkey. The southern part of the basin is structurally cut by the North Anatolian Fault, which is a famous structural feature that produces deathful earthquakes, and its offshoots. The analyses have indicated that peak acceleration widely ranges for the nineteen dam sites of this basin. The total risk analyses have concluded that most of the dams in the metropolitan area have high-risk classes and a significant effect for public safety.

Keywords: dam, earthquake, seismic hazard, total risk.

GJRE-E Classification: FOR Code: 090599

SE I SMI CHAŽAR DAN DTOTA LKI SKOPENI STI NO LAR CE DAMSI NI HEMARMARA BASI NI UKKEV

Strictly as per the compliance and regulations of:



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Seismic Hazard and Total Risk of Existing Large Dams in the Marmara Basin, Turkey

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Abstract- Safety evaluation is a fundamental stage of existing dams and their appurtenant structures, which have a high-risk potential for downstream life and property. Turkey is a country, which seismically settled at one of the most active regions in the world, and earthquakes with high magnitude frequently occur here. There are some regions, which are severely under threatening of earthquakes. One of them is the Marmara region with twenty-four million people. This region, namely the Marmara basin, has at least forty-five large dams with different types. This study considered nineteen of them to relieve their seismic hazard parameters for all dam sites and total risk for each structure. The study area is lying in a seismically, very active part of Turkey. The southern part of the basin is structurally cut by the North Anatolian Fault, which is a famous structural feature that produces deathful earthquakes, and its offshoots. The analyses have indicated that peak acceleration widely ranges for the nineteen dam sites of this basin. The total risk analyses have concluded that most of the dams in the metropolitan area have high-risk classes and a significant effect for public safety.

Keywords: dam, earthquake, seismic hazard, total risk.

I. INTRODUCTION

The ratings of seismic hazard of the dam site and the risk potential of the structure are the main factors acting on public safety for downstream life. The peak ground acceleration, derived from the design earthquake that produces the seismic loads, is a mainly used criteria of the seismic hazard of a dam site. The dam height, reservoir capacity, potential downstream damages and evacuation requirements are the parameters for assessing risk rating of the dam. Tosun (2012) states that risk evaluation utilized the structure characteristics and seismic hazard ratings separately. According to Bureau (2003), the total risk factor for dam structure should depend on together these two factors. Recently, the ICOLD (2016) has published the guideline for selecting seismic parameters for large dams.

Turkey is a country that desires to use land and water resources effectively. The total number of large dams constructed throughout the country is more than 1250. Most of them are of the embankment type. However, the number of concrete and rolled-compacted concrete dams increase recently. The dam design engineers in Turkey think that embankment dams are a suitable type for the sites having high seismic activity,

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when well compacted according to the specifications. However, the author states that strong ground shaking can result in instability of embankments of the earth and rockfills and loss of strength at the foundations, especially for dams that are under near-source effect. Author and co-workers have so many research studies for the structures discussed in the basin and neighboring areas (Tosun and Tosun, 2017a; Tosun, 2018; Tosun and Onder, 2018; Tosun et al. 2020). They also studied on river basin risk analysis and seismic hazard of large dams in Turkey (Tosun and Seyrek, 2010; Tosun, 2011; Seyrek and Tosun, 2011; Tosun, 2012; Seyrek and Tosun, 2013; Tosun, 2015; Tosun and Oguz, 2017; Tosun and Tosun, 2017b).

The study considers existing large dams in the Marmara basin, which covers lands around the Marmara Sea in Turkey (Fig.1). This basin has a surface area of 2.31 million ha with a water yield resources of 8.3 billion cu.m per year at the Northwest Anatolia. This study deals with an assessment of seismic hazard and total risk, and evaluates 19 large dams, which have a hydraulic height between 10.1 and 109.0 m, in the Marmara basin. Table 1 shows their technical characteristics. There are twelve large dams in the basin for providing domestic water to the Istanbul Metropolitan area in which seventeen million people are living. However, the existing dams in the Northern part of the basin, which were constructed by the Istanbul Water and Sewerage Administration, were excluded in this study because of being lack of data.

#	Dam	Aim (*)	Height from river bed (m)	Completed Year	Туре (**)	Volume of embankment (hm ³)	Volume of reservoir (hm³)
1	Alibey	D+F	28.0	1983	EF	1.927	65.00
2	Armagan	ļ	57.5	1999	RF	1.560	51.50
3	Atikhisar	I+D+F	33.7	1973	EF	2.218	52.20
4	Bakacak	I	50.0	1998	RF	2.200	139.00
5	Bayramdere	I+D	56.0	2011	RF	1.000	18.45
6	Buyukçekmece	D	10.1	1987	EF	1.718	172.45
7	Cokal	I+D	57.0	2011	CFR	3.500	204.00
8	Darlık	D	73.0	1988	RF	1.600	107.00
9	Elmali II	D	42.5	1955	CG	0.103	10.31
10	Gokce	D	50.0	1989	EF+RF	0.133	21.71
11	Gokceada	I+D	33.0	1983	EF	0.560	16.80
12	Kadikoy	I+D+F	34.1	1973	EF	0.680	56.50
13	Kirazlıdere	D	109.0	1999	RF	5.200	60.00
14	Omerli	D	52.0	1972	EF	1.650	436.53
15	Sazlidere	D	23.0	1996	RF	1.780	131.50
16	Tasoluk	l	65.0	2009	RF	1.700	79.40
17	Tayfur	D	39.0	1985	RF	0.298	4.36
18	Umurbey	l	81.0	2003	EF	2.400	24.56
19	YeniceGonen	I+D+E+F	70.0	1997	RF+EF	2.400	227.04

Table 1: Technical characteristics of dams considered for this study (DSI, 2016)

(*) D: Domestic Water, E: Energy, F: Flood control, I: Irrigation and IU: Industrial use

(**) CFR: Concrete faced rock, EF:Earthfill, RF:Rockfill and CG:Concrete Gravity

II. METHODS OF ANALYSIS

Seismic hazard is the main factor acting on the total risk of dam structures. The peak ground acceleration (PGA) is the parameter to be used in defining the seismic hazard of a dam site. For each dam site, author identifies all possible seismic sources and evaluates their potential in detail, as based on the guidelines (Fraser, 2002) and the unified seismic hazard modeling for the Mediterranean region introduced by Jiminez et al (2001). The extensive surveys and a search of available literature identify several energy sources to analyze the seismic hazard of dams in Turkey. The seismic hazard analyses also depend on the data instrumentally recorded earthquakes that occurred within the last 100 years. As summary, the study considers seismic zones and earthquakes within the area having a radius of 100 km around the dam site.

The seismic hazard study includes probabilistic and deterministic analyses. For dam sites, design engineers generally use the deterministic and probabilistic seismic hazard analyses. The deterministic seismic hazard analysis (DSHA) considers a scenario

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having a four-step process and provides a straightforward framework for the assessment of the worst ground motions. The probabilistic seismic hazard analysis (PSHA) defines a framework for uncertainties to identify and combine in a rational manner. DSHA takes into account geology and seismic history to identify earthquake sources and to interpret the strongest earthquake with regardless of time. In comparison, the PSHA considers uncertainties in size, location and recurrence rate of earthquakes (Kramer, 1996; Krinitzsky, 2005).

The study adopted various attenuation relationships to calculate the peak ground acceleration (PGA) acting on dam sites due to unavailability of strong motion records. This study primarily taken into account eight separate predictive relationships for horizontal peak ground acceleration (Campbell, 1981; Boore et al. 1993; Ambraseys, 1995; Campbell & Bozorgnia, 1994; Boore et al. 1997; Gulkan & Kalkan, 2002; Kalkan & Gülkan, 2004; Ambraseys et al. 2005). However, the author excluded some data for the study because of giving extreme values.

International Commission on Large Dams (ICOLD) defined new terms, namely the Maximum Credible Earthquake (MCE) and the Safety Evaluation Earthquake (SEE), in its recently published documents (ICOLD, 2016). However, this study considers earthquake definitions given by Federal Emergency Management Agency (FEMA). This organization defines the Operating Basis Earthquake (OBE), the Maximum Design Earthquake (MDE) and the Safety Evaluation Earthquake (SEE) for different level of shaking (FEMA, 2005). In Turkey, there are so many examples analyzed by using these definitions in the past. (Tosun and Savas, 2005; Tosun, 2006; Tosun, 2007; Tosun and Turkoz, 2007; Tosun et al. 2007a, 2007b and 2007c; Tosun, 2008; Tosun and Seyrek, 2012; Tosun, 2015; Tosun & Tosun, 2017b). Recently, they pointed out that risk assessment is an important aspect for dams and their appurtenant structures (Tosun, 2019a; Hariri-Ardebeli et al. 2020).

III. Seismic Hazard Analyses

The analyses of seismic hazard in this context consider all possible seismic sources for dam sites in the Marmara basin based on the zonation map of Turkey, prepared by The National Disaster Organization and other Institutes for general use. The author and his co-workers modified it to use for dam projects. They considered seismic history and local geological features to quantify the rate of seismic activity in the basin. The detailed evaluation indicated that there are twoseparated seismic zones in the related area.

In Turkey, The National Geological Survey released a new seismo-tectonic map to the public in 2013 (MTA, 2013). Fig.1also shows the study area on the national seismo-tectonics model. The ICOLD (2016) defined the near-field motion, which is ground motion recorded in the vicinity of a fault. This specification suggested a correlation between the radius of near field area and earthquake magnitude based on the cases in West United States. The author established limits of near-field motion for the investigation area. According to this model, there are eight dams, which are under the near-field motion. The model indicated that earthquakes having a magnitude (Mw) between 5.6 and 7.5 can be possible and the minimal distance to the fault segment can range between 1.7 and 121.1 km in the basin. Five existing dams considered in this study are under nearfield motion (Table 2).

The deterministic analyses indicate that peak ground acceleration (PGA) changes within an acceptable range when excluded five dams, which are under the near-field motion. The PGA values range from 0.036g to 0.394g for the 50th percentile and from 0.061g to 0.650g for the 84th percentile, respectively (Table 2). The PGA data are very high for the Yenice-Gonen, Tasoluk, Kirazdere, Gokce and Cokal dams. For Alibey, Buyuk-Cekmece and Sazlidere dams, the PGA values are also at a considerable level even if they are not under near-field motion.

The probabilistic hazard analyses introduce PGA values within a wide range. For MDE, those are between 0.120g and 0.630g, while the same values range from 0.102g to 0.509g for OBE. The PGA data for OBE and MDE are high for the dams, which are under near-field motion, mentioned above for deterministic analyses. It is an impressive result that maximum PGA values for OBE, MDE, and SEE belong to the Gokce dam even if its energy source produces a moderate magnitude earthquake (5.9 in Mw). The author thinks that it probably depends on earthquake intensity. The probabilistic hazard analyses also give critical values for Cokal, Kirazdere, Tasoluk, and Yenice dams as given in deterministic hazard analyses.

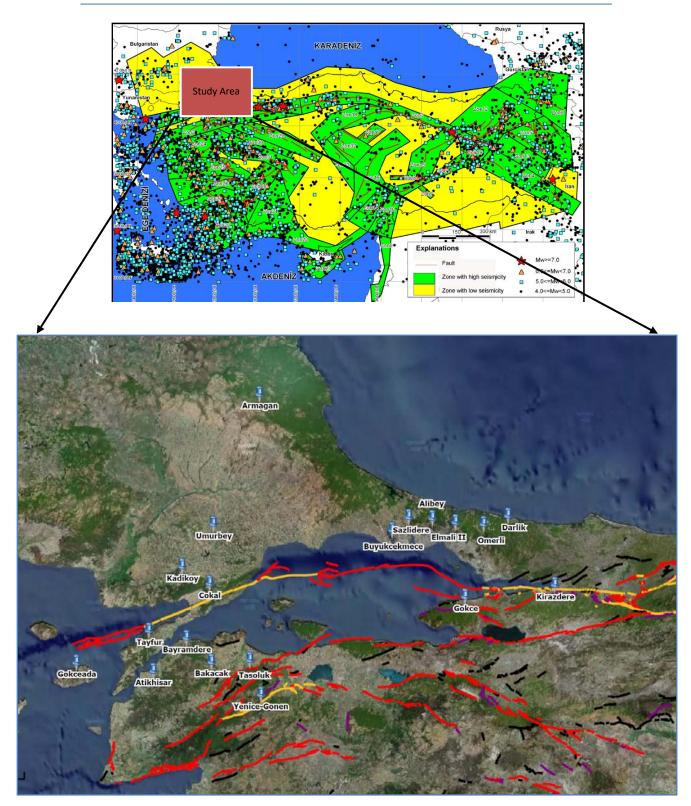


Figure 1: Location of dams on the national seismo-tectonics model and the active fault map (Active faults-yellow color: earthquake surface fracture, red color: Holocene fault, purple color: Quaternary fault, black color: possible Quaternary fault)

			Determinist	ic Method *		Prob	abilistic Metho	od **
#	Dam	M _{max}	R _{min} (km)	Mean PGA + 50 (%)	Mean PGA + 84 (%)	OBE in g	MDE in g	SEE in g
1	Alibey	7.5	25.1	0.191	0.313	0.229	0.298	0.413
2	Armagan	6.5	121.1	0.036	0.061	0.102	0.120	0.147
3	Atikhisar	6.5	40.1	0.098	0.163	0.200	0.243	0.300
4	Bakacak	6.6	18.2	0.153	0.255	0.302	0.380	0.492
5	Bayramdere	6.2	26.4	0.091	0.152	0.239	0.293	0.365
6	Buyukçekmece	7.5	14.8	0.281	0.468	0.286	0.393	0.558
7	Cokal	6.3	2.7	0.327	0.540	0.509	0.639	0.825
8	Darlık	7.7	41.2	0.141	0.230	0.146	0.195	0.268
9	Elmali II	7.5	27.3	0.178	0.292	0.210	0.285	0.394
10	Gokce	5.9	3.1	0.285	0.469	0.583	0.709	0.887
11	Gokceada	6.3	21.9	0.101	0.167	0.264	0.324	0.410
12	Kadikoy	6.3	22.5	0.120	0.198	0.276	0.344	0.441
13	Kirazlıdere	6.7	5.3	0.329	0.544	0.433	0.560	0.747
14	Omerli	7.7	34.6	0.164	0.267	0.178	0.238	0.329
15	Sazlidere	7.5	23.0	0.205	0.335	0.225	0.306	0.428
16	Tasoluk	5.6	1.8	0.261	0.429	0.460	0.582	0.761
17	Tayfur	6.3	18.4	0.130	0.216	0.370	0.451	0.565
18	Umurbey	6.7	42.2	0.083	0.138	0.193	0.238	0.299
19	YeniceGonen	6.6	1.77	0.394	0.650	0.391	0.513	0.702

Table 2: Results of seismic hazard analyses

IV. TOTAL RISK ANALYSES

Throughout this study, the total risk analyses of the basin considered the national specification (DSI, 2012). in which total risk factor depends on reservoir capacity, height, evacuation requirement, and potential hazard, and the Bureau method, which considers dam characteristics, evacuation requirements and downstream damage potential. The national specification adopted the ICOLD (1989) guidelines. The Bureau method recommends four separate risk classes ranging from I (low risk) to IV (extreme risk) as based on the Total Risk Factor (TRF).

Table 3 summaries the total risk analyses of the dams considered in the study. Five dams (Cokal, Gokce, Kirazdere, Tasoluk, and Yenice-Gonen) classified into extremely high hazard ratios with class IV.In comparison, four dams (Alibey, Buyuk-Cekmece, Elmali-II and Sazlidere) have high hazard rating with hazard class of III. Others are identified in classes of I and II (low to moderate hazard rating). The ICOLD (1989) specification classified dams into hazard class IV with hazard rating of extreme, if the PGA value is greater than 0.25g and the energy source is closer than 10 km from the dam site. According to this statement, five

dams mentioned above are classified as hazard class IV with a hazard rating of extreme. Throughout study, most dams, classified into hazard classes of III and IV, have a function to provide domestic water for the metropolitan areas.

For nine dams classified into hazard classes of III and IV, the distance from the dam site to active faults, given on updated seismic maps, ranges from 1.7 km to 27.3 km. The large dams of basins, which are under the influence of the near-field motion, have been constructed to very close to the North Anatolian Fault Zone or its offsets passing through from south of the investigation area.

According to DSI Guidelines, all dams with the exception of one structure (Tayfur dam) are categorized into III and IV risk classes with a high and very extremely high-risk rating. Following the Bureau's method, five large dams are classified in risk class III, high-risk rating, while others are in the moderate risk ratio with class of II. The total risk analyses indicate that the solutions obtained from the Bureau method are more rational than those estimated by the DSI guidelines.

		Hazaro	l Analysis	Total	Risk (ICOL	D,1989)	Total F	Risk (Burea	u, 2003)
#	Dam	Class	Hazard Ratio	Risk factor	Risk class	Risk ratio	Risk factor	Risk class	Risk ratio
1	Alibey		High	30		High	223.30		High
2	Armagan		Low	30		High	99.28		Moderate
3	Atikhisar	I	Low	24	III	High	143.97		High
4	Bakacak	II	Moderate	36	IV	Very high	137.55		High
5	Bayramdere		Low	26	III	High	83.98		Moderate
6	Buyukçekmece	=	High	22		High	150.80		High
7	Cokal	IV	Extreme	36	IV	Very high	141.14		High
8	Darlık	=	Moderate	32	IV	Very high	160.30		High
9	Elmali II		High	32	IV	Very high	180.20		High
10	Gokce	IV	Extreme	34	IV	Very high	124.55	II	Moderate
11	Gokceada	Ш	Moderate	24		High	136.27	III	High
12	Kadikoy	II	Moderate	24		High	143.35	III	High
13	Kirazdere	IV	Extreme	34	IV	Very high	146.09		High
14	Omerli	II	Moderate	36	IV	Very high	217.0		High
15	Sazlidere		High	32	IV	Very high	158.40		High
16	Tasoluk	IV	Extreme	34	IV	Very high	116.85	II	Moderate
17	Tayfur	II	Moderate	16		Moderate	67.10		Moderate
18	Umurbey		Low	26		High	134.82	III	High
19	YeniceGonen	IV	Extreme	36	IV	Very high	214.06	III	High

Table 3: The total risk of dams considered for this study

The TRF values range from 67.10 to 223.3 according to the Bureau method. There are five dams of a risk class of II and fourteen dams of a risk class of III, while there is no dam having a risk class of I in the basin. In other words, seventy-four percent of total dams are identified as a risk class of III with high risk ratio, while the rest are being in class of II with moderate risk ratio.

V. DISCUSSIONS

There are so many small and large dams in the Marmara basin, Turkey. Some of them, namely Alibey, Buyuk-Cekmece, Cokal, Elmali-II, Gokce, Kirazdere, Sazlidere, Tasoluk, and Yenice-Gonen, has mainly been built for providing domestic water and located in the metropolitan area. These dams have been discussed in more detail in the papers submitted in the local symposiums held in Turkey (Tosun and Onder, 2018 and Tosun, 2019b). The dams, categorized into hazard class of III and IV with high to extremely high hazard ratio and into the total risk of III with high-risk ratio, can cause very serious conditions for downstream life and property when they fail. The author evaluates their earthquake safety and total risk in more detail as given below.

Alibey Dam, located on Alibey river in the Marmara basin, is an embankment dam 28.0-m high with a total embankment volume of 1 927 000 m3. The facility will impound 65.0 hm3 of water with a reservoir

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surface area of 4.75 km2 at the maximum water level. It provides domestic water with an annual capacity of 33.0 hm3. The side slopes of the main embankment are 2.0H:1V for both upstream and downstream (H=horizontal and V=vertical)). In the section, there are a central impervious zone, which is composed of impervious clay, and a transition section of granular materials to protect the central impervious clay. The shell fill in downstream and upstream parts is composed of semi-pervious clayey material. The geotechnical engineers designed vertical sand drains to provide guick-consolidation of the clayey layer of soft alluvium on the river bed. The analyses indicate that this dam is one of the more critical structure within the Istanbul Metropolitan Area. According to DSHA, the peak ground acceleration resulted by an earthquake of 7.5 magnitudes is 0.191g. As based on PSHA, the values of peak ground acceleration for OBE and MDE are 0.229g and 0.298g, respectively. It is 25.1 km far away from an active fault given in the new seismo-tectonic map of Turkey adopted in 2013. The dam, identified a risk class of III, hasa TRF value of 223.3. The 37-years old embankment is in excellent condition. However, the author recommends its seismic upgrade soon.

Buyuk-Cekmece dam is an earthfill dam located in the Istanbul Metropolitan Area. It has only a 10.1 m height from the river bed, however, its total storage capacity is relatively high. When the reservoir is at maximum capacity, the facility impounds 172.5 hm3 of

water with a reservoir surface area of 28.58 km2. It provides domestic water with an annual capacity of 82 hm3 for the European part of the Istanbul metropolitan area. The crest length is 2 476 m, and the side slopes of main embankment are3.0H:1V for both upstream and downstream side (H=horizontal and V=vertical). In the section, there are a central impervious core, which is composed of compacted impervious clay, and a transition section of sandy and gravelly aggregates between the core clay and semi-pervious soils. The alluvium on the river bed, which is composed of different sizes of river bed material, was removed before beginning the construction of the main embankment of dam. According to the DSHA, the peak ground acceleration by an earthquake of 7.5 magnitudes is 0.281g. The PSHA indicates that the values of peak ground acceleration for OBE and MDE are 0.286g and 0.393g, respectively. The dam embankment is only 14.8 km far away from an active fault given in the new seismo-tectonic map of Turkey adopted for 2013. The dam, identified as a risk class of III, has a TRF value of150.8. This 31-year old earthfill dam is in excellent condition, but it cannot meet current seismic design standards. Additionally, it is relatively close to the energy source.

Cokal dam, located at the European part of the Marmara basin, was designed as the type of concrete

faced rockfill dam (CFRD). It impounds 204.0 hm3 of water at maximum water level and has 81 m height from the foundation and 571 m length on the crest. The dam body is mainly composed of rockfill material. There is a transition section between the face concrete lining and rockfill. The side slopes are 1.4H: 1V for upstream and downstream of dam body (Fig.2). The impervious section consists of the concrete slab and the plinth structure on the downstream face. The alluvium on the river bed, which is composed of sandy and gravelly clay, was removed before commencing the construction of the dam body. According to the DSHA, the peak ground acceleration resulted by an earthquake of 6.3 magnitudes is 0.327g as based on PSHA, the values of peak ground acceleration for OBE and MDE are 0.509g and 0.639g, respectively. The dam is only 2.7 km far away from the main faulting system, which has a surface rupture of the North-Anatolian Faulting System in the west. The dam, identified as a risk class of III, has a TRF value of 141.1. Intensive investigations showed that the behavior of CFRD's is questionable after the Wenchuan earthquake of 12 May 2008 in China (Tosun, 2015). Cokal dam is one of most critical structures of the Marmara basin. Therefore, it should be re-analyzed using sophisticated programs to describe its dynamic behavior under severe excitation conditions even if it is a young dam.

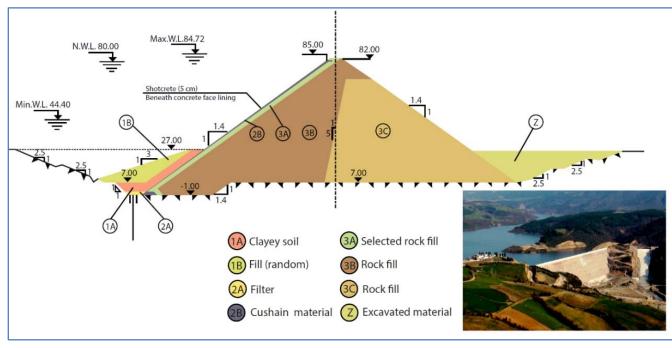


Figure 2: Maximum cross-section of Cokal dam

The Elmali-II dam is a unique rigid-typed structure of the basin with a volume of 0.10 hm3 of concrete gravity body. The dam, located on the Goksu river in the Anatolian part of Istanbul Metropolitan Area, has 65-years old. Its height from river bed is 42.5 m. At the maximum water level, the facility will impound 10.31

hm3 of water with a reservoir surface area of 42 km2. Its function is to provide domestic water for Istanbul city. The seismic hazard analyses indicate that this dam is one of safe structures within the Marmara basin. The peak ground acceleration produced by an earthquake of 7.5 magnitudes is 0.178g, and it is 27.3 km far away

from an active fault. The PSHA indicates that the values of peak ground acceleration for OBE and MDE are 0.210g and 0.285g, respectively. Its TRF value is 180.2, and it has a risk class of III. The Elmali-II dam, which is the oldest one of the dams considered for this study is in excellent condition. However, it is necessary to have a seismic upgrade for the dam soon.

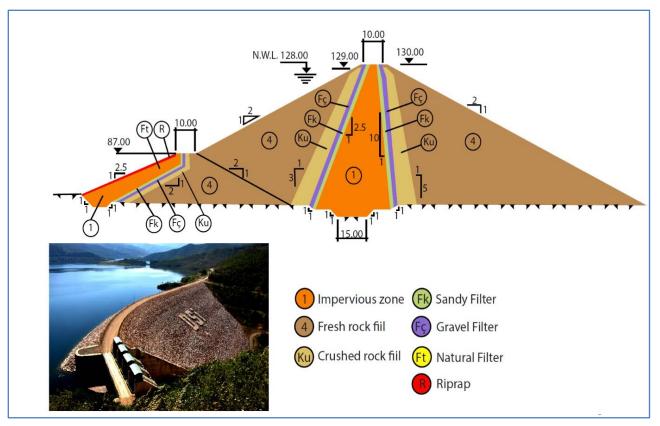
Gokce dam is an earth-rockfill typed with a total embankment volume of 133 000 m3. The 50-m high dam, located on the Gokce river in Marmara basin, has a function for providing domestic water of Yalova city and its vicinity. The facility approximately will impound 21.71 hm3 of water with a reservoir surface area of 1.3 km2 at the maximum water level. The crest width is 10 m, and the side slopes of main embankment are 3.0H:1V for upstream and 2.0H: 1V for downstream (H=horizontal and V=vertical). In the section, there are a central impervious core, which is composed of compacted clay, and a transition section of sand, gravel and small-sized crushed rock between the core and rockfill materials for the downstream part and a natural filter zone between the core and earthfill material for the upstream. The downstream shells consist of large-sized crushed rocks. The DSHA and PSHA indicate that Gokcedam is one of the most critical dams within the basin. The DSHA indicates that the peak ground acceleration produced an earthquake of 5.9 magnitudes is 0.285g, and its embankment is 3.1 km far away from a secondary active fault given in the updated seismotectonic map of Turkey. According to PSHA, the values of peak ground acceleration for OBE and MDE are 0.583g and 0.709g, respectively. Its TRF value is 124.6, and the 31-years old dam has a risk class of III with high risk ratio.

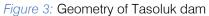
Kirazdere dam is a rockfill dam on the Kirazdere River within the Kocaeli Metropolitan area. It has a 109.0 m height from river bed. When the reservoir is at maximum capacity, the facility impounds 60.0 hm3 of water in its reservoir. The dam, finished in 1999, has a function to provide domestic water with an annual capacity of 142 hm3. According to the deterministic seismic hazard analyses, the peak ground acceleration produced by an earthquake of 6.7 magnitudes is 0.329g. Its embankment is 5.3 km far away from the main segment of the North Anatolian Fault Zone given in the updated seismo-tectonic map of Turkey. According to PSHA, the values of peak ground acceleration for OBE and MDE are 0.433g and 0.560g, respectively. The Kocaeli Municipality operates it. This 21-year old rockfill embankment is in excellent condition, but it cannot meet current seismic design standards. It will be under nearfield motion during a forthcoming earthquake. Its TRF value is 146.1, and it has a risk class of III with high risk ratio. Its risk increases because of being no alternative water resources in the region.

Sazlıdere dam is a rockfill dam on the Sazlıdere River near Arnavutköy County. It has a 23.0 m height capacity, the facility impounds 131.50 hm3 of water with a reservoir surface area of 11.77 km2. The dam, finished in 1996, has a function to provide domestic water for the Istanbul city with an annual capacity of 55.0 hm3. The crest length is 435 m, and the side slopes of the main embankment are 2.25H:1V for upstream and 2.0H: 1V for downstream (H=horizontal and V=vertical). In the section, there are a central impervious core, which is composed of compacted impervious clay, and a transition section of sandy and gravelly aggregates between the core and finely crushed rockfill. According to the DSHA of this study, the peak ground acceleration produced by an earthquake of 7.5 magnitudes is 0.205 g, and its embankment is 23.0 km far away from an active fault given in the updated seismo-tectonic map of Turkey. The PSHA indicates that the values of peak ground acceleration for OBE and MDE are 0.225g and 0.306g, respectively. Its TRF value is 158.4, and it has a risk class of III. This 24-year old rockfill embankment is in excellent condition. Its reservoir is under the influence of the Istanbul Canal Project to be realized in forthcoming years.

from river bed. When the reservoir is at maximum

The Tasoluk dam, constructed as rockfill type with embankment volume of 1.7 hm3 on the Tasoluk River of the Marmara Basin in Canakkale province, has a 65-m height from the river basin. The facility impounds 79.4 hm3 of water when the reservoir is at maximum capacity. The dam, finished in 2009, has a function to provide irrigation water. The side slopes of main embankment are 2.0H:1V for upstream and downstream (H=horizontal and V=vertical). In the section, there is a central impervious core, which is composed of compacted clay, and a transition section of granular material between the core and fine crush rock zone materials for both sides (Fig. 3). According to the seismic hazard analyses of this study, Tasolukdam is one of the most critical structures of Marmara basin that the peak ground acceleration by an earthquake of 5.6 magnitude using the DSHA is 0.261g. The PSHA indicates that the values of peak ground acceleration for OBE and MDE are 0.460g and 0.582g, respectively. Its TRF value is 116.9, and it has a risk class of III. Dam site is 1.8 km far away from an active fault.





The Yenice-Gonen dam is a zoned earth-rockfill dam on the Gonen River near Yenice County, located in the southern portion of the basin. It has a 78-m height from the foundation. It has a reservoir volume of 227 hm3 with a surface area of 15.4 km2. Its crest length is 293 m. Its embankment construction was started in 1993 and completed in 1997. It was designed a multipurpose structure for irrigating lands, producing electricity, supplying domestic water, and providing flood control. It is an earth-rockfill dam with a central core. The slopes are 3.0H:1V for both sides (H=horizontal and V=vertical). The shell is composed of earth and rockfill materials for upstream and downstream, respectively. There is a transition section of sand, gravel, and small-sized crushed rock between the core and shell materials (Fig. 4). The alluvium on the river bed, which is composed of sand, gravel and fine mixtures, was removed before beginning the construction of the main embankment of the dam. The dam axis is very close to the Yenice-Gonen Fault Zone (YGFZ), which extends from Gonen East in the Northeast to Yenice's Southwest in the southwest. This fault zone caused an earthquake on March 18, 1953, with a magnitude of 7.2. It is only 1.71 km far away from the surface collapse of YGFZ. The seismic hazard analyses indicate that it is one of the critical dams within the basin. The peak ground acceleration produced by an earthquake of 6.6 magnitudes is 0.394 g. It is only1.77 km far away from the active fault. Moreover, its risk is high for downstream life (total risk factor is 214.1 with high-risk ratio).

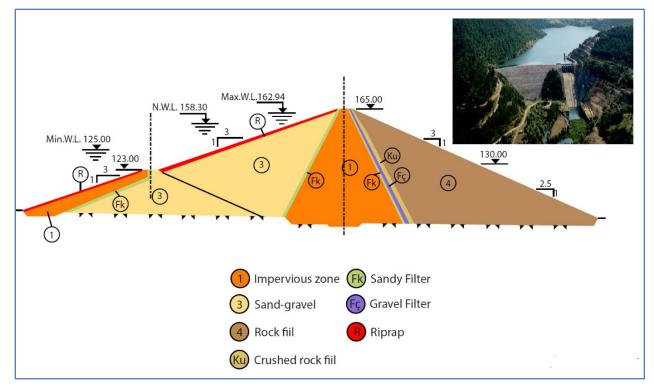


Figure 4: Maximum cross-section of Yenice-Gonen dam

VI. Conclusions

For this study, nineteen large dams, located on different seismic zones of the Marmara basin, were analyzed to estimate their seismic hazards and risk classes based on the actual earthquakes occurred within the basin and structural features of dams. The North Anatolian Fault zones and its secondary segments are the most critical zone for the basin. There are five existing dams under the near-field motion when considered the new seismo-tectonic map of Turkey. The analyses indicate that Cokal, Gokce, Kirazdere, Tasoluk, and Yenice-Gonen dams are the most critical dams of the basin. Additionally, four large dams (Alibey, Buyuk-Cekmece, Elmali-II, and Sazlidere), possessing the hazard class of III with high hazard ratio, are also critical dams in the Marmara basin. As a result of this study, 47.4 percent of the dams have been identified as the structures in high and extremely high hazard ratios. In comparison, 31.5 percent of dams is in a moderate hazard ratio. The rest are relatively safe structures when we consider public safety. The author points out that local predictive relationships are an appropriate methodology for estimating the seismic parameters to be used in dynamic analyses. The study clarifies another fact that probabilistic seismic hazard analysis introduces relatively higher PGA values for the dams having high earthquake intensity. Development of attenuation relationships between PGA values obtained from probabilistic and deterministic seismic hazard analyses as considering earthquake intensity can be an promising area for forthcoming studies.

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Geometrical Characteristics of the Surfaces on Trapezium-Curved Plans

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Abstract- At the article "Orthogonal curved coordinate system and forming the surfaces on trapezium plans" [1] there is given the method of forming of the orthogonal curved coordinate system at the plane and the methodic of forming of the new forms of the surfaces on the given trapezium curved plans. At the article there are given many pictures of the trapezium curved plans on the base of the different directrix curves and the figures of the surfaces on the given trapezium curved plans and the combinations of the surfaces with conjugated different directrix. The given methodic of the forming of the surfaces may be used in architecture and building for development of thin-walled space constructions in urban and industry building. But for calculation of stress-strain state of thin shell usually there are used the geometrical characteristics of the middle surface of the shell. At this state on the base of the coefficients of the fundamental forms and of the curvatures of the surfaces. There are given the examples of the surfaces with concrete directrix and functions of vertical coordinates of the surface.

Keywords: plane curve, orthogonal curved coordinate system at the plane, trapezium-curved plan, vector equation of the surface at the trapezium curved plans, geometrical coefficients of the fundamental forms of the surface, curvatures of the surface.

GJRE-E Classification: FOR Code: 120199, 290899

GEOMETRICALCHARACTERISTICSOFTHESURFACESONTRAPEZIUMCURVEDPLANS

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Geometrical Characteristics of the Surfaces on Trapezium-Curved Plans

Dr. V N Ivanov^a & Imomnazarov T.S^o

Abstract- At the article "Orthogonal curved coordinate system and forming the surfaces on trapezium plans" [1] there is given the method of forming of the orthogonal curved coordinate system at the plane and the methodic of forming of the new forms of the surfaces on the given trapezium curved plans. At the article there are given many pictures of the trapezium curved plans on the base of the different directrix curves and the figures of the surfaces on the given trapezium curved plans and the combinations of the surfaces with conjugated different directrix. The given methodic of the forming of the surfaces may be used in architecture and building for development of thin-walled space constructions in urban and industry building. But for calculation of stress-strain state of thin shell usually there are used the geometrical characteristics of the middle surface of the shell. At this state on the base of the vector equation of the surfaces on the trapezium curved plans there are received the formulas of the coefficients of the fundamental forms and of the curvatures of the surfaces. There are given the examples of the surfaces and there are received the formulas of the coefficients of the fundamental forms and curvatures of the surfaces with concrete directrix and functions of vertical coordinates of the surface.

Keywords: plane curve, orthogonal curved coordinate system at the plane, trapezium-curved plan, vector equation of the surface at the trapezium curved plans, geometrical coefficients of the fundamental forms of the surface, curvatures of the surface.

I. INTRODUCTION

quation of the surface on the trapezium-curved plan, coefficients of quadratic forms of the surface.

The orthogonal curved system of coordinates at the plane there is formed by the system of the straight lines orthogonal to the plane base curve $r_0(u) = x(u)i + y(u)j$ (Fig. 1).

So, the curved-orthogonal coordinates there are organized by the system of the equidistant curves parallel to the based curve and the system of the straight lines orthogonal to the system of the equidistant curves. The equation of the curved coordinate system

$$\boldsymbol{r}(\boldsymbol{u},\boldsymbol{v}) = \boldsymbol{r}_0(\boldsymbol{u}) - \boldsymbol{v}\boldsymbol{v} \quad , \tag{1}$$

 \mathbf{V} is a normal to the base curve, v is the coordinate of the generating curves along the normal to the base curve.

The positive direction of the coordinate of straight lines there is taken to the side of the convexity of the base curve, because in the direction of the concavity the straight lines may to cross.

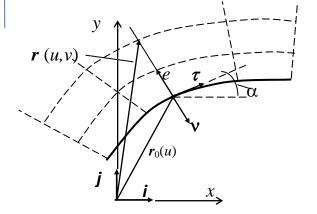


Fig. 1: Pseudo-polar coordinate system

Assigning some function of vertical coordinate z(u,v), we receive the vector equation of the surface $\rho(u,v)$ on the base curved-orthogonal coordinate system at the plane

$$\boldsymbol{\rho}(\boldsymbol{u},\boldsymbol{v}) = \boldsymbol{r}_0(\boldsymbol{u}) - \boldsymbol{v}\boldsymbol{v} + \boldsymbol{z}(\boldsymbol{u},\boldsymbol{v})\boldsymbol{k} \,. \tag{2}$$

For deduction the formulas of the coefficients it's necessary to receive the derivatives of the vector equation and to use the formulas of the classic differential geometry [2];

$$\boldsymbol{r}_{0}^{\prime} = s^{\prime}\boldsymbol{\tau}; \quad s^{\prime} = \left|\boldsymbol{r}_{0}^{\prime}\right|; \quad \boldsymbol{\tau}^{\prime} = s^{\prime}k\boldsymbol{\nu} = k_{s}\boldsymbol{\nu}; \quad k_{s} = s^{\prime}k; \quad \boldsymbol{\nu}^{\prime} = -k_{s}\boldsymbol{\tau}. \tag{3}$$

Then receive:

$$\boldsymbol{\rho}_{u} = (s' + vk_{s})\boldsymbol{\tau} + z_{u}\boldsymbol{k}; \qquad \boldsymbol{\rho}_{v} = -\boldsymbol{v} + z_{v}\boldsymbol{k}.$$
(4)

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The coefficients of the first fundamental forms:

$$E = (\mathbf{\rho}_{u}\mathbf{\rho}_{u}) = (s' + vk_{s})^{2} + z_{u}^{2}; \quad G = (\mathbf{\rho}_{v}\mathbf{\rho}_{v}) = 1 + z_{v}^{2}; \quad F = (\mathbf{\rho}_{v}\mathbf{\rho}_{v}) = z_{u}z_{v}.$$
(5)

The unit normal vector of the surface

$$\boldsymbol{m} = \frac{1}{\Sigma} (\boldsymbol{\rho}_{z} \times \boldsymbol{\rho}_{v}) = \frac{1}{\Sigma} (z_{u} \boldsymbol{\tau} - (s' + vk_{s})(z_{v} \boldsymbol{\nu} + \boldsymbol{k})), \qquad (6)$$

 $\Sigma = \sqrt{EG - F^2} = \left| \left(\mathbf{\rho}_{e} \times \mathbf{\rho}_{v} \right) \right| = \sqrt{\left(s' + vk_{s} \right)^2 \left(1 + z_{v}^2 \right) + z_{u}^2} \text{ is a discriminant of the surface.}$

The second derivatives of the equation:

$$\boldsymbol{\rho}_{uu} = (s'' + vk'_s)\boldsymbol{\tau} + (s' + vk_s)k_s\boldsymbol{v} + z_{uu}\boldsymbol{k}; \quad \boldsymbol{\rho}_{uv} = k_s\boldsymbol{\tau} + z_{uv}\boldsymbol{k}; \quad \boldsymbol{\rho}_{vv} = z_{vv}\boldsymbol{k}.$$
(7)

The coefficients of the second fundamental form:

$$L = (\mathbf{p}_{uu}\mathbf{m}) = \frac{(s'' + vk'_s)z_u + (s' + vk_s)^2 k_s z_v - (s' + vk_s)z_{uu}}{\Sigma};$$

$$N = (\mathbf{p}_{vv}\mathbf{m}) = \frac{(s' + vk_s)z_{vv}}{\Sigma}; \quad M = (\mathbf{p}_{uv}\mathbf{m}) = \frac{-z_u k_s - (s' + vk_s)z_{uv}}{\Sigma}.$$
(8)

The curvatures of the surface:

$$k_{u} = \frac{L}{E} = \frac{(s'' + vk_{s}')z_{u} + (s' + vk_{s})^{2}k_{s}z_{v} - (s' + vk_{s})z_{uu}}{\Sigma[(s' + vk_{s})^{2} + z_{u}^{2}]};$$

$$k_{v} = \frac{N}{G} = \frac{(s' + vk_{s})z_{vv}}{\Sigma[1 + z_{v}^{2}]}; \quad k_{uv} = \frac{M}{\sqrt{EG}} = \frac{-z_{u}k_{s} - (s' + vk_{s})z_{vv}}{\Sigma[(s' + vk_{s})^{2} + z_{u}^{2}]\sqrt{(1 + z_{v}^{2})}}.$$
(9)

The coordinate system of the investigated surfaces isn't orthogonal and isn't conjugated in common, as the coefficients $F, M \neq 0$ and the coordinate system of the surfaces isn't the lines of principle curvatures of the surface.

The investigated system of the surfaces is related to the class of normal surfaces [4-6] – the surfaces with the system of plane coordinate lines (generating curves) at the normal plane of the directrix curve. At the works [4, 5] there was shown, that only for

two kinds of normal surfaces the system of generating curves is the system of principle curvatures: 1- surfaces of rotation – directrix is a straight line, generating lines are circles; 2 – normal surfaces with the system of non-changed generating curve. This type of surfaces is related to the Monge's surfaces [5, 7-10].

If z=z(v) – the generating curve doesn't change during moving in normal plane of the directrix $(z_u=z_{uu}=0)$, there will be received the Monge's surfaces:

$$E = (s' + vk_s)^2; \quad G = (\mathbf{p}_v \mathbf{p}_v) = 1 + z_v^2; \quad F = 0; \quad \Sigma = (s' + vk_s)\sqrt{1 + z_v^2};$$

$$L = \frac{(s' + vk_s)k_s z_v}{\sqrt{1 + z_v^2}}; \quad N = \frac{z_{vv}}{\sqrt{1 + z_v^2}}; \quad M = 0;$$

$$k_1 = = \frac{k_s z_v}{(s' + vk_s)\sqrt{1 + z_v^2}}; \quad k_2 = \frac{z_{vv}}{(1 + z_v^2)^{3/2}}.$$
(10)

The coordinate system of the Monge's surfaces is lines of principle curvatures of the surface.

If the generating curve will be a straight line $z = vtg\theta$ (θ is an angle of slope of generating strait line

to the plane of base curve), then there will be received the torus surface of constant slope [10-12]. Then we'll receive:

$$z_v = tg\theta; \ z_{vv} = 0; \ 1 + z_v^2 = \frac{1}{\cos^2 \theta}; \ \Sigma = \frac{s' + vk_s}{\cos \theta};$$

$$E = (s' + vk_s)^2; \quad G = \frac{1}{\cos^2 \theta}; \quad L = (s' + vk_s)k_s \sin \theta; \quad N = 0; \quad k_1 = \frac{k_s z_v \sin \theta}{s' + vk_s}; \quad k_2 = 0.$$
(11)

If the angle of slope of the generating strait line $\theta = 0$, z = 0, then will be received the trapezium- curved plate:

$$E = (s' + vk_s)^2; \quad G = 1; \quad L = N = 0; \quad k_1 = k_2 = 0.$$
 (12)

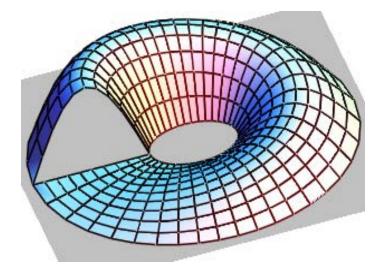


Fig. 2: Surface with ellipse directrix and sine generating curve

The geometric characteristics of surfaces with concrete directrix and generating curves will be received on the base of the common formulas of coefficient of the surfaces on trapezium-curved plans (3-11). On the fig. 2 there is shown the surface with ellipse as directrix and generating sine with linier change of its amplitude:

$$r_0(u) = X(u)i + Y(u)j; \quad X(u) = a\cos u; \quad Y(u) = b\sin u; \quad z(u,v) = c\frac{u}{2\pi}\sin \pi \frac{v}{d};$$
$$u = 0 \div 2\pi; \quad v = 0 \div d.$$

c is maximum amplitude of sine curve; *d* is the width of trapezium curved plan.

Determine parameters of the directrix ellipse and derivatives of generative curve:

$$s' = \sqrt{X'^{2} + Y'^{2}} = a\sqrt{\eta}; \quad \eta = \sin^{2} u + \varepsilon^{2} \cos^{2} u; \quad \varepsilon = \frac{b}{a}; \quad s'' = \frac{a}{2} \frac{\eta'}{\sqrt{\eta}}; \quad \eta' = (1 + \varepsilon^{2}) \sin 2u;$$

$$k = \frac{X'Y'' - X''Y'}{s'^3} = \frac{\varepsilon}{a\eta^{3/2}}; \quad k_s = s'k = \frac{\varepsilon}{\eta}; \quad k'_s = -\frac{\varepsilon}{\eta^2}\eta' = -\varepsilon(1+\varepsilon^2)\frac{\sin 2u}{\eta^2};$$

$$z_{u} = \frac{c}{2\pi} \sin \pi \frac{v}{d}; \quad z_{uu} = 0; \quad z_{uv} = \frac{c}{2d} \cos \pi \frac{v}{d}; \quad z_{v} = \frac{c}{2d} u \cos \pi \frac{v}{d}; \quad z_{vv} = -\frac{c\pi}{2d^{2}} u \sin \pi \frac{v}{d}.$$

Coefficients of the fundamental forms:

$$E = \left(a\sqrt{\eta} + v\frac{\varepsilon}{\eta}\right)^{2} + \frac{c^{2}}{4\pi^{2}}\sin^{2}\pi\frac{v}{d} ; \quad G = 1 + \frac{c^{2}}{4d^{2}}u^{2}\cos^{2}\pi\frac{v}{d}; \quad F = \frac{c^{2}}{8\pi d}u\sin 2\pi\frac{v}{d};$$
$$\Sigma = \sqrt{\left(a\sqrt{\eta} + v\frac{\varepsilon}{\eta}\right)^{2}\left(1 + \frac{c^{2}}{4d^{2}}u^{2}\cos^{2}\pi\frac{v}{d}\right) + \frac{c^{2}}{4\pi^{2}}\sin^{2}\pi\frac{v}{d}} - L = \left(\mathbf{p}_{uu}\mathbf{m}\right) = c\frac{\frac{1 + \varepsilon^{2}}{\pi}\left(\frac{a}{2\sin 2u} + \varepsilon\frac{v}{\eta^{2}}\right)\sin 2u\sin\pi\frac{v}{d} + \left(a\sqrt{\eta} + v\frac{\varepsilon}{\eta}\right)^{2}\frac{\varepsilon}{d}\frac{u}{\mu}\cos\pi\frac{v}{d}}{2\Sigma};$$
$$N = -\frac{c\pi}{2d^{2}}\frac{\left(a\sqrt{\eta} + v\frac{\varepsilon}{\eta}\right)u\sin\pi\frac{v}{d}}{\Sigma}; \quad M = -c\frac{\frac{1}{\pi}\frac{\varepsilon}{\eta}\sin\pi\frac{v}{d} + \frac{1}{d}\left(a\sqrt{\eta} + v\frac{\varepsilon}{\eta}\right)\cos\pi\frac{v}{d}}{2\Sigma}.$$
(12)

On the fig. 2 there is shown the Monge's surface with evolvent of the circle as directrix:

$$X(u) = a(\cos u + u \sin u); \quad Y(u) = a(\sin u - u \cos u) \text{ and generating sine } z = b \sin \frac{v}{d}; \quad u = (1 \div 5)\pi$$
$$v = 0 \div d;$$

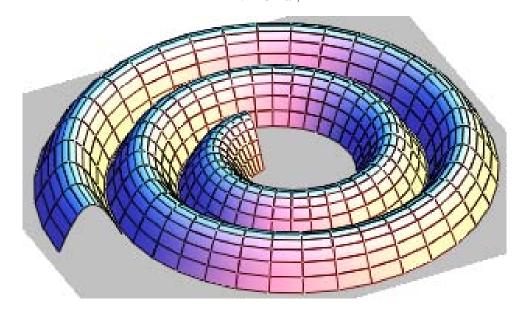


Fig. 3: Evolvent-sine Monge's surface

b is an amplitude of the sine, d is width of the sine (surface). Parameters of directrix and generating curve:

$$s' = au;$$
 $s'' = a;$ $k = \frac{1}{au};$ $k_s = 1;$ $k'_s = 0;$

$$z_v = \frac{b}{d} \cos \frac{v}{d}; \quad z_{vv} = -\frac{b}{d^2} \sin \frac{v}{d}.$$

Coefficients of the fundamental forms:

$$E = (au + v)^{2}; \quad G = (\mathbf{p}_{v}\mathbf{p}_{v}) = 1 + \frac{b^{2}}{d^{2}}\cos^{2}\frac{v}{d}; \\ \Sigma = (au + v)\sqrt{1 + \frac{b^{2}}{d^{2}}\cos^{2}\frac{v}{d}}; \\ L = \frac{b(au + v)\cos\frac{v}{d}}{d\sqrt{1 + \frac{b^{2}}{d^{2}}\cos^{2}\frac{v}{d}}}; \quad N = -\frac{b\sin\frac{v}{d}}{d^{2}\sqrt{1 + \frac{b^{2}}{d^{2}}\cos^{2}\frac{v}{d}}}; \\ k_{1} = = \frac{b\cos\frac{v}{d}}{d(au + v)\sqrt{1 + \frac{b^{2}}{d^{2}}\cos^{2}\frac{v}{d}}}; \quad k_{2} = -\frac{b\sin\frac{v}{d}}{d^{2}\left(1 + \frac{b^{2}}{d^{2}}\cos^{2}\frac{v}{d}\right)^{3/2}}.$$
(13)

On fig. 4 there is shown the torus surface of constant slope with Bernoulli's lemniscate as directrix:

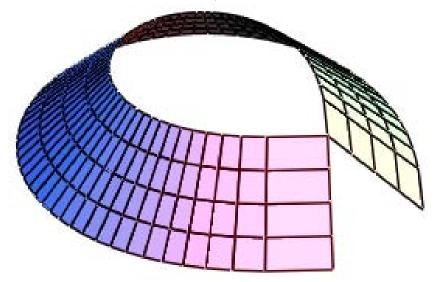


Fig. 4: Lemniscate surface of constant slope

 $X(u) = aR(u)\cos u; \quad Y(u) = aR(u)\sin u;$ $R(u) = \sqrt{2\cos 2u}, \quad u = (-1 \div 1)\pi/4.$ $s' = 2\frac{a}{R(u)}; \quad k = \frac{3}{2}\frac{R(u)}{a}; \quad k_s = 3.$

The coefficients of fundamental forms and the curvatures of the surface:

$$E = \left(\frac{2a}{R(u)} + 3v\right)^{2}; \quad G = \frac{1}{\cos^{2}\theta}; \quad L = 3\left(\frac{2a}{R(u)} + 3v\right)\sin\theta; \quad k_{1} = 3\frac{R(u)\sin\theta}{2a + 3R(u)v}; \quad k_{2} = 0.$$
(14)

Let us consider the linier surfaces which aren't surfaces of constant slope. On fig. 5 there are shone wavy linear surfaces with different directrix curves.

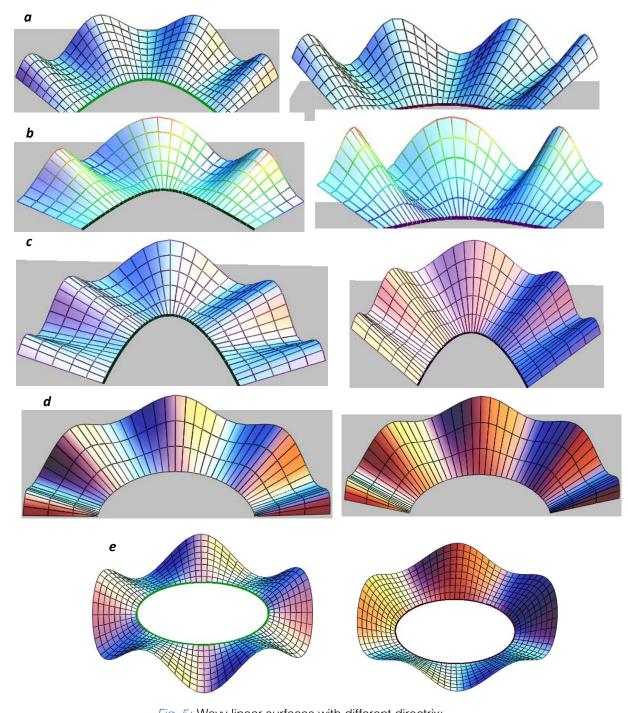


Fig. 5: Wavy linear surfaces with different directrix: $a - \sin b - hyperbola, c - parabola, d - cycloid, e - ellipse$

The generating straight line at its moving along directrix made a wavy motion at the normal plane of the

directrix: a) $z(u,v) = v(c + d\cos tu)$ or δ) $z(u,v) = v(c + d\sin tu)$, $t = p\frac{\pi}{\Delta u}$, $\Delta u = u_k - u_n$ is a diapason of

coordinate $v = (u_n \div u_k)$; *p* is a number of half waves of oscillation of the generating straight line; $c = tg\theta$, θ is an angle of the generating line, around which it made the oscillations:

a)
$$z_u = -dtv \sin tu; z_{uu} = -dt^2v \cos tu; z_v = c + d \cos tu; z_{uv} = -dt \sin tu; z_{vv} = 0;$$

b) $z_u = dtv \cos tu; z_{uu} = -dt^2v \sin tu; z_v = c + d \sin tu; z_{uv} = dt \cos tu z_{vv} = 0.$ (15)

At the left row of the fig. 5 θ =0, at the right row $\theta \neq 0$.

The coefficients of the fundamental forms and curvatures of these surfaces are determined on common formulas (4-9) with using formulas (19) and the fact that N=0, $k_v=0$.

If to take cycloid as the directrix (fig. 5,d) X(u) = a(u-sinu), Y(u) = a(1-cosu), $u = (0 \div 2\pi)$, we'll receive:

$$s' = 2a \sin(u/2); \quad s'' = a \cos(u/2); \quad k = \frac{1}{4a \sin(u/2)}; \quad k_s = \frac{1}{2}; \quad k'_s = 0;$$

$$E = \left(2a\sin(u/2) + \frac{v}{2}\right)^2 + (dtv)^2\cos^2(tu); \quad G = 1 + (c + d\sin tu)^2; \quad F = -dtv(c + d\sin tu)\sin tu$$

$$\Sigma = \sqrt{\left[\left(2a\sin(u/2) + \frac{v}{2}\right)^2 + (dtv)^2\cos^2(tu)\right]} \left[1 + (c + d\sin tu)^2\right] - \left[dtv(c + d\sin tu)\sin tu\right]^2$$

$$L = \left[adtv\cos^{2}(u/2) + \left(2a\sin(u/2) + \frac{v}{2}\right)^{2}\frac{c + d\cos tu}{2} - \left(2a\sin(u/2) + \frac{v}{2}\right)dt^{2}v\cos tu\right]\frac{1}{\Sigma};$$

$$dt \quad v(\sin tu - \cos tu) - 4a\sin(u/2)\cos tu$$

$$M = \frac{dt}{2} \frac{v(\sin tu - \cos tu) - 4a \sin(u/2) \cos tu}{\Sigma}; \quad N=0.$$
(15)

II. Conclusion

The surfaces on the trapezium curved plans are formed by the moving of some generating curve at the normal plane of directrix curve. The generative curve may change its form when it is moving along the directrix, but has the constant wide of the plan. At the article there is received the vector equation of the surfaces on trapezium curved plans. On the base of the vector equation there are received the coefficients of the fundamental forms and the curvatures of the surfaces. If the function of vertical coordinates depends on coordinate parameter of the directrix (the form of generating curve changes at moving along the directrix), then the coordinate system of the surface isn't orthogonal and isn't conjugated. If along directrix there moving unchangeable curve then the coordinate lines of the surface are lines of principle curvatures and this type of surfaces is applied to the class of Monge's surfaces [5, 7-9]. On the base of common formulas there are received the formulas of geometric characteristics of the Monge's surfaces. If at the normal plane of the directrix there is moving a straight line with the constant slope to the directrix plane, then there will be received the torus surface of constant slope. Those type of surfaces belong to the class of Monge's surfaces as well.

On the base of common formulas of investigated class there are received the formulas of the surfaces and their geometric characteristics of the surfaces with concrete directrix and generating curves, as for surfaces of common type and so for Monge's and surfaces of constant slope. The using of common formulas made more simple the proses for receiving formulas for concrete surfaces. For every investigated surface there are given their figures.

Also there was investigated the type of wavy surfaces formed by the generating straight line which make oscillations at the normal plane of directrix. There are received the formulas of the geometric characteristics of this type of surfaces and given the figures of wavy line surfaces with some directrix lines.

The figures of the surfaces were made with using of vector equations of the surfaces in the "MathCad" system [5, 13]

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An Experimental Study on the Strength Properties of Geopolymer Bricks

By Sudhikumar G S

Channabasaveshwara Institute of Technology

Abstract- This paper presents the experimental investigation by partial replacement of fly ash by GGBS on geopolymer bricks. The bricks were of a standard size of 190 mm x 90 mm x 90 mm. In this investigation, a geopolymer brick was prepared by the partial replacement of fly ash by GGBS (50:50), fine aggregates, and six molar concentrations of sodium hydroxide and sodium silicate (Na₂SiO₃) solution were used as an alkaline solution with a mass ratio of Na₂SiO₃/NaOH of 2.5. The geopolymer bricks were kept open to the atmosphere for 24 hours. The geopolymer brick specimen was tested for water absorption and compressive strength. The strength of the masonry depends on the strength of the component of the masonry such as bricks and cement mortar. Triplet shear bond and Single shear bond strengths was calculated. The test results showed that the compressive strength increases with 100% replacement of GGBS with fly ash. Since the minimum compressive strength of brick is limited to 3.5 N /mm², a 50% replacement of GGBS with fly ash was studied for all the tests.

Keywords: alkali solution, fly ash, GGBS, geo-polymer, sodium hydroxide, sodium silicate.

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An Experimental Study on the Strength Properties of Geopolymer Bricks

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Abstract- This paper presents the experimental investigation by partial replacement of fly ash by GGBS on geopolymer bricks. The bricks were of a standard size of 190 mm x 90 mm x 90 mm. In this investigation, a geopolymer brick was prepared by the partial replacement of fly ash by GGBS (50:50), fine aggregates, and six molar concentrations of sodium hydroxide and sodium silicate (Na₂SiO₃) solution were used as an alkaline solution with a mass ratio of Na₂SiO₂/NaOH of 2.5. The geopolymer bricks were kept open to the atmosphere for 24 hours. The geopolymer brick specimen was tested for water absorption and compressive strength. The strength of the masonry depends on the strength of the component of the masonry such as bricks and cement mortar. Triplet shear bond and Single shear bond strengths was calculated. The test results showed that the compressive strength increases with 100% replacement of GGBS with fly ash. Since the minimum compressive strength of brick is limited to 3.5 N /mm², a 50% replacement of GGBS with fly ash was studied for all the tests.

Keywords: alkali solution, fly ash, GGBS, geo-polymer, sodium hydroxide, sodium silicate.

I. INTRODUCTION

Asonry is constructed with bricks and mortar. Masonry walls are cheap, and have good sound and insulation properties. The surface characteristics of the brick may not influence the bond between the bricks. Venumadhava Rao et al. 1995 made a preliminary study on the influence of bond strength on the compressive strength of masonry. Goodwin and West (1992) McGinley (1990) suggested that both the mortar quality and the surface absorption criteria of the masonry unit are the most significant parameters in developing good bond strength.

II. OBJECTIVES

This experimental study has aimed at following objectives

- To produce Geopolymer bricks with partial replacement of Fly ash by GGBS (50:50)
- To determine the percentage of water absorption and compressive strength of Geopolymer bricks (Fly ash to GGBS, 50:50) and compared with the locally available burnt clay bricks.

• To determine Triplet shear and shear bond strength of Geopolymer bricks (Fly ash to GGBS, 50:50) and compared with the locally available burnt clay bricks.

III. METHODOLOGY

- Geopolymer bricks were prepared with partial replacement of Fly ash by GGBS varying from 0 to 100%.
- Compressive strength was determined for all replacement for Fly ash - GGBS (50:50). The minimum compressive strength of burnt clay bricks (3.5 N / mm²) was taken as the base for further tests.
- The water absorption test is carried out for burnt clay and Geopolymer bricks Fly ash- GGBS (50:50).
- Triplet shear and Shear bond strength is carried out for burnt clay and Geopolymer bricks, Fly ash by GGBS (50:50).

IV. MATERIAL PROPERTIES

Clay bricks and a Geopolymer fly ash brick partially replaced by GGBS was used to study the strength properties of the masonry unit. The compressive strength of burnt clay brick and Geopolymer bricks (varying percentage of GGBS replaced to fly ash), are being presented in Table 1 & 2, The water absorption of burnt clay brick and Geopolymer bricks (Fly ash: GGBS, 50:50) are shown in Table 3 & 4. Comparison of water absorption of burnt clay bricks and Geo-polymer bricks (Fly ash: GGBS. 50:50) are shown in Fig 1, Triplet shear bond strength with 1:6 cement mortar of burnt clay brick and Geopolymer bricks (Fly ash: GGBS, 50:50) are tabulated in Table 5 & 6, Comparison of triplet shear bond strength of burnt clay bricks are shown in Fig 2 and Shear bond strength with 1:6 cement mortar of burnt clay brick and Geopolymer bricks (Fly ash: GGBS, 50:50) are being presented in Table 7 & 8. Comparison of Shear bond strength of burnt clay bricks and Geopolymer bricks (Fly ash: GGBS, 50:50) are revealed in Fia 3.

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V. TABLES AND FIGURES

SI. No.	Size of burnt clay bricks (mm)	Area (mm²)	Load (KN)	Compressive strength (N / mm²)	Average compressive Strength (N/mm ²)
1			112	5.09	
2			126	5.72	
3			098	4.45	
4	(220 x 100 x 75)	22000	126	5.73	5.25
5			116	5.27	

Table 1: Compressive strength- Burnt clay bricks

Table 2: Compressive strength- Geopolymer bricks (Fly ash: GGBS, 50:50)

SI. No.	Fly ash: GGBS	Average compressive strength (N / mm ²)
1	100 : 00	00.87
2	90 : 10	01.35
3	80 : 20	02.04
4	70 : 30	02.45
5	60 : 40	03.50
6	50 : 50	03.97
7	40 : 60	04.50
8	30 : 70	04.93
9	20 : 80	06.04
10	10 : 90	06.60
11	0 : 100	07.45

Table 3: Water absorption test - Burnt clay bricks

SI. No.	Dry weight (Kg)	Wet weight (Kg)	Water absorption (%)	Avg. water absorption (%)
1	3.48	3.15	10.47	
2	3.43	3.11	10.28	
3	3.40	3.12	08.97	9.69
4	3.45	3.15	09.52	
5	3.41	3.12	09.23	

Table 4: Water absorption test - Geopolymer bricks (Fly ash: GGBS, 50:50)

SI. No.	Dry weight (Kg)	Wet weight (Kg)	Water absorption (%)	Avg. water absorption (%)
1	3.01	3.28	8.97	
2	3.00	3.24	9.66	
3	2.96	3.24	9.66	9.11
4	3.02	3.32	9.93	
5	2.97	3.26	8.89	

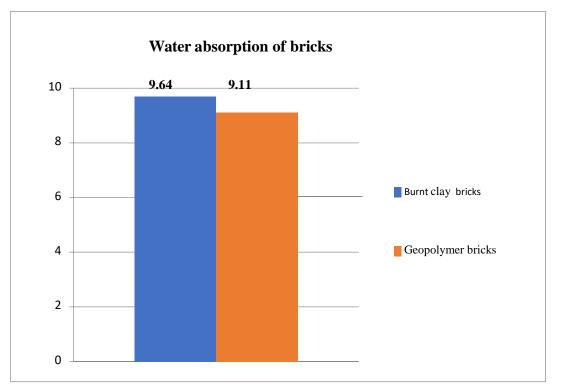


Fig. 1: Comparison of water absorption of burnt clay bricks and Geo-polymer bricks (Fly ash:GGBS, 50:50) *Table 5:* Triplet shear bond strength – Burnt clay bricks

SI. No.	Load (KN)	Size of brick (mm)	Area of brick (mm²)	Shear bond strength	Avg. shear bond strength (N/mm ²)
1	2.80			0.063	
2	3.00			0.068	
3	2.90	(220 x 100 x 75)	22000	0.065	0.064
4	2.80			0.063	
5	2.79			0.063	

Table 6: Triplet shear bond strength of Geopolymer bricks (Fly ash: GGBS, 50:50)

SI. No.	Load (KN)	Size of brick (mm)	Area of brick (mm²)	Shear bond strength	Avg. shear bond strength (N/mm ²)
1	3.8			0.172	
2	3.7			0.168	
3	3.6	(220 x 100 x 75)	22000	0.163	0.168
4	3.7			0.168	
5	3.8			0.172	

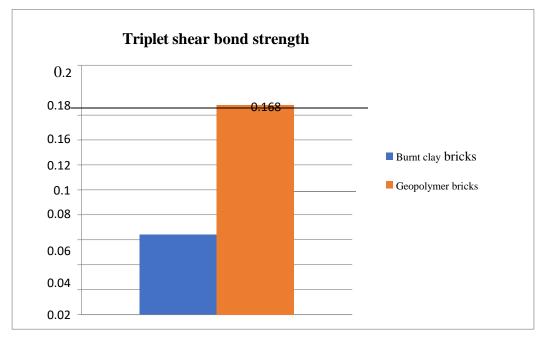


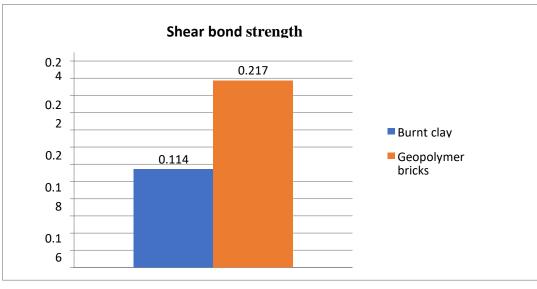
Fig. 2: Comparison of Triplet shear bond strength of Burnt clay bricks and Geo-polymer bricks (Fly ash: GGBS, 50:50)

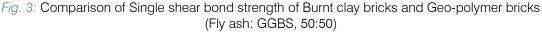
Table 7: Shear bond strength – Burnt clay bricks
Table 7. Shear bond strength – butht clay bricks

SI. No.	Load (KN)	Size of brick (mm)	Area of brick (mm²)	Shear bond strength	Avg. shear bond strength (N/mm²)
1	0.8			0.106	
2	0.8			0.106	
3	0.9	(220 x 100 x 75)	22000	0.120	0.114
4	0.9			0.120	
5	0.9			0.120	

Table 8: Shear bond strength of Geopolymer bricks (Fly ash: GGBS, 50:50)

SI. No.	Load (KN)	Size of brick (mm)	Area of brick (mm²)	Shear bond strength	Avg. shear bond strength (N/mm ²)	
1	3.8			0.222		
2	3.7			0.216		
3	3.6	(220 x 100 x 75)	22000	0.210	0.217	
4	3.7			0.216		
5	3.8			0.222		





VI. Conclusions

- It was observed that the compressive strength of Geopolymer bricks with partial replacement of Fly ash with GGBS increases up to 100%. The compressive strength of burnt clay brick is 3.5 N/ mm²; the substitute of fly ash to GGBS is (50:50).
- It was observed that the percentage of water absorption of Geopolymer bricks is 5.90% less than the ordinary burnt clay bricks.
- It was observed that the triplet shear bond strength, with 1:6 cement mortar, strength of Geopolymer bricks was 62% greater than ordinary burnt clay bricks.
- It was observed that the shear bond strength with 1:6 cement mortar, Geopolymer bricks are 48% greater than ordinary burnt clay bricks.
- Incorporation of GGBS as partial replacement to Fly ash in the preparation of Geopolymer bricks resulted in the reaction of pozzolana with calcium hydrate which produced calcium silicate hydrate, thus enhancing the compressive strength and shear bond strength of the brick masonry with the modification of the microstructure of the mortar – brick unit interface.

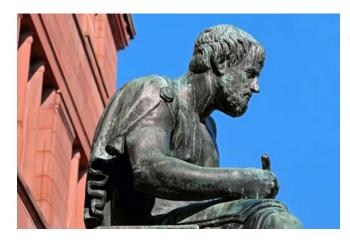
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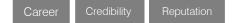
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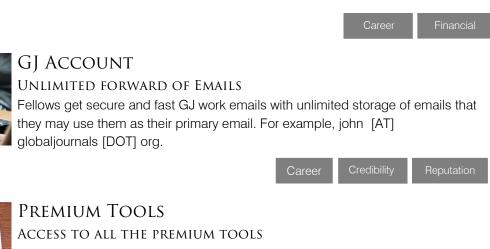
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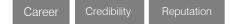
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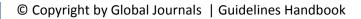
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Acknowledgments

Contributors to the research other than authors credited should be mentioned in Acknowledgments. The source of funding for the research can be included. Suppliers of resources may be mentioned along with their addresses.

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The following is the official style and template developed for publication of a research paper. Authors are not required to follow this style during the submission of the paper. It is just for reference purposes.



Manuscript Style Instruction (Optional)

- Microsoft Word Document Setting Instructions.
- Font type of all text should be Swis721 Lt BT.
- Page size: 8.27" x 11¹", left margin: 0.65, right margin: 0.65, bottom margin: 0.75.
- Paper title should be in one column of font size 24.
- Author name in font size of 11 in one column.
- Abstract: font size 9 with the word "Abstract" in bold italics.
- Main text: font size 10 with two justified columns.
- Two columns with equal column width of 3.38 and spacing of 0.2.
- First character must be three lines drop-capped.
- The paragraph before spacing of 1 pt and after of 0 pt.
- Line spacing of 1 pt.
- Large images must be in one column.
- The names of first main headings (Heading 1) must be in Roman font, capital letters, and font size of 10.
- The names of second main headings (Heading 2) must not include numbers and must be in italics with a font size of 10.

Structure and Format of Manuscript

The recommended size of an original research paper is under 15,000 words and review papers under 7,000 words. Research articles should be less than 10,000 words. Research papers are usually longer than review papers. Review papers are reports of significant research (typically less than 7,000 words, including tables, figures, and references)

A research paper must include:

- a) A title which should be relevant to the theme of the paper.
- b) A summary, known as an abstract (less than 150 words), containing the major results and conclusions.
- c) Up to 10 keywords that precisely identify the paper's subject, purpose, and focus.
- d) An introduction, giving fundamental background objectives.
- e) Resources and techniques with sufficient complete experimental details (wherever possible by reference) to permit repetition, sources of information must be given, and numerical methods must be specified by reference.
- f) Results which should be presented concisely by well-designed tables and figures.
- g) Suitable statistical data should also be given.
- h) All data must have been gathered with attention to numerical detail in the planning stage.

Design has been recognized to be essential to experiments for a considerable time, and the editor has decided that any paper that appears not to have adequate numerical treatments of the data will be returned unrefereed.

- i) Discussion should cover implications and consequences and not just recapitulate the results; conclusions should also be summarized.
- j) There should be brief acknowledgments.
- k) There ought to be references in the conventional format. Global Journals recommends APA format.

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The title page must carry an informative title that reflects the content, a running title (less than 45 characters together with spaces), names of the authors and co-authors, and the place(s) where the work was carried out.

Author details

The full postal address of any related author(s) must be specified.

Abstract

The abstract is the foundation of the research paper. It should be clear and concise and must contain the objective of the paper and inferences drawn. It is advised to not include big mathematical equations or complicated jargon.

Many researchers searching for information online will use search engines such as Google, Yahoo or others. By optimizing your paper for search engines, you will amplify the chance of someone finding it. In turn, this will make it more likely to be viewed and cited in further works. Global Journals has compiled these guidelines to facilitate you to maximize the web-friendliness of the most public part of your paper.

Keywords

A major lynchpin of research work for the writing of research papers is the keyword search, which one will employ to find both library and internet resources. Up to eleven keywords or very brief phrases have to be given to help data retrieval, mining, and indexing.

One must be persistent and creative in using keywords. An effective keyword search requires a strategy: planning of a list of possible keywords and phrases to try.

Choice of the main keywords is the first tool of writing a research paper. Research paper writing is an art. Keyword search should be as strategic as possible.

One should start brainstorming lists of potential keywords before even beginning searching. Think about the most important concepts related to research work. Ask, "What words would a source have to include to be truly valuable in a research paper?" Then consider synonyms for the important words.

It may take the discovery of only one important paper to steer in the right keyword direction because, in most databases, the keywords under which a research paper is abstracted are listed with the paper.

Numerical Methods

Numerical methods used should be transparent and, where appropriate, supported by references.

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Authors must list all the abbreviations used in the paper at the end of the paper or in a separate table before using them.

Formulas and equations

Authors are advised to submit any mathematical equation using either MathJax, KaTeX, or LaTeX, or in a very high-quality image.

Tables, Figures, and Figure Legends

Tables: Tables should be cautiously designed, uncrowned, and include only essential data. Each must have an Arabic number, e.g., Table 4, a self-explanatory caption, and be on a separate sheet. Authors must submit tables in an editable format and not as images. References to these tables (if any) must be mentioned accurately.

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Figures are supposed to be submitted as separate files. Always include a citation in the text for each figure using Arabic numbers, e.g., Fig. 4. Artwork must be submitted online in vector electronic form or by emailing it.

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Although low-quality images are sufficient for review purposes, print publication requires high-quality images to prevent the final product being blurred or fuzzy. Submit (possibly by e-mail) EPS (line art) or TIFF (halftone/ photographs) files only. MS PowerPoint and Word Graphics are unsuitable for printed pictures. Avoid using pixel-oriented software. Scans (TIFF only) should have a resolution of at least 350 dpi (halftone) or 700 to 1100 dpi (line drawings). Please give the data for figures in black and white or submit a Color Work Agreement form. EPS files must be saved with fonts embedded (and with a TIFF preview, if possible).

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Techniques for writing a good quality engineering research paper:

1. *Choosing the topic:* In most cases, the topic is selected by the interests of the author, but it can also be suggested by the guides. You can have several topics, and then judge which you are most comfortable with. This may be done by asking several questions of yourself, like "Will I be able to carry out a search in this area? Will I find all necessary resources to accomplish the search? Will I be able to find all information in this field area?" If the answer to this type of question is "yes," then you ought to choose that topic. In most cases, you may have to conduct surveys and visit several places. Also, you might have to do a lot of work to find all the rises and falls of the various data on that subject. Sometimes, detailed information plays a vital role, instead of short information. Evaluators are human: The first thing to remember is that evaluators are also human beings. They are not only meant for rejecting a paper. They are here to evaluate your paper. So present your best aspect.

2. *Think like evaluators:* If you are in confusion or getting demotivated because your paper may not be accepted by the evaluators, then think, and try to evaluate your paper like an evaluator. Try to understand what an evaluator wants in your research paper, and you will automatically have your answer. Make blueprints of paper: The outline is the plan or framework that will help you to arrange your thoughts. It will make your paper logical. But remember that all points of your outline must be related to the topic you have chosen.

3. Ask your guides: If you are having any difficulty with your research, then do not hesitate to share your difficulty with your guide (if you have one). They will surely help you out and resolve your doubts. If you can't clarify what exactly you require for your work, then ask your supervisor to help you with an alternative. He or she might also provide you with a list of essential readings.

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7. Revise what you wrote: When you write anything, always read it, summarize it, and then finalize it.

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11. Pick a good study spot: Always try to pick a spot for your research which is quiet. Not every spot is good for studying.

12. *Know what you know:* Always try to know what you know by making objectives, otherwise you will be confused and unable to achieve your target.

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Verbs have to be in agreement with their subjects. In a research paper, do not start sentences with conjunctions or finish them with prepositions. When writing formally, it is advisable to never split an infinitive because someone will (wrongly) complain. Avoid clichés like a disease. Always shun irritating alliteration. Use language which is simple and straightforward. Put together a neat summary.

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15. Never start at the last minute: Always allow enough time for research work. Leaving everything to the last minute will degrade your paper and spoil your work.

16. *Multitasking in research is not good:* Doing several things at the same time is a bad habit in the case of research activity. Research is an area where everything has a particular time slot. Divide your research work into parts, and do a particular part in a particular time slot.

17. *Never copy others' work:* Never copy others' work and give it your name because if the evaluator has seen it anywhere, you will be in trouble. Take proper rest and food: No matter how many hours you spend on your research activity, if you are not taking care of your health, then all your efforts will have been in vain. For quality research, take proper rest and food.

18. Go to seminars: Attend seminars if the topic is relevant to your research area. Utilize all your resources.

19. Refresh your mind after intervals: Try to give your mind a rest by listening to soft music or sleeping in intervals. This will also improve your memory. Acquire colleagues: Always try to acquire colleagues. No matter how sharp you are, if you acquire colleagues, they can give you ideas which will be helpful to your research.

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22. Report concluded results: Use concluded results. From raw data, filter the results, and then conclude your studies based on measurements and observations taken. An appropriate number of decimal places should be used. Parenthetical remarks are prohibited here. Proofread carefully at the final stage. At the end, give an outline to your arguments. Spot perspectives of further study of the subject. Justify your conclusion at the bottom sufficiently, which will probably include examples.

23. Upon conclusion: Once you have concluded your research, the next most important step is to present your findings. Presentation is extremely important as it is the definite medium though which your research is going to be in print for the rest of the crowd. Care should be taken to categorize your thoughts well and present them in a logical and neat manner. A good quality research paper format is essential because it serves to highlight your research paper and bring to light all necessary aspects of your research.

Informal Guidelines of Research Paper Writing

Key points to remember:

- Submit all work in its final form.
- Write your paper in the form which is presented in the guidelines using the template.
- Please note the criteria peer reviewers will use for grading the final paper.

Final points:

One purpose of organizing a research paper is to let people interpret your efforts selectively. The journal requires the following sections, submitted in the order listed, with each section starting on a new page:

The introduction: This will be compiled from reference matter and reflect the design processes or outline of basis that directed you to make a study. As you carry out the process of study, the method and process section will be constructed like that. The results segment will show related statistics in nearly sequential order and direct reviewers to similar intellectual paths throughout the data that you gathered to carry out your study.

The discussion section:

This will provide understanding of the data and projections as to the implications of the results. The use of good quality references throughout the paper will give the effort trustworthiness by representing an alertness to prior workings.

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Mistakes to avoid:

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- Submitting a manuscript with pages out of sequence.
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- Align the primary line of each section.
- Present your points in sound order.
- Use present tense to report well-accepted matters.
- Use past tense to describe specific results.
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Choose a revealing title. It should be short and include the name(s) and address(es) of all authors. It should not have acronyms or abbreviations or exceed two printed lines.

Abstract: This summary should be two hundred words or less. It should clearly and briefly explain the key findings reported in the manuscript and must have precise statistics. It should not have acronyms or abbreviations. It should be logical in itself. Do not cite references at this point.

An abstract is a brief, distinct paragraph summary of finished work or work in development. In a minute or less, a reviewer can be taught the foundation behind the study, common approaches to the problem, relevant results, and significant conclusions or new questions.

Write your summary when your paper is completed because how can you write the summary of anything which is not yet written? Wealth of terminology is very essential in abstract. Use comprehensive sentences, and do not sacrifice readability for brevity; you can maintain it succinctly by phrasing sentences so that they provide more than a lone rationale. The author can at this moment go straight to shortening the outcome. Sum up the study with the subsequent elements in any summary. Try to limit the initial two items to no more than one line each.

Reason for writing the article—theory, overall issue, purpose.

- Fundamental goal.
- To-the-point depiction of the research.
- Consequences, including definite statistics—if the consequences are quantitative in nature, account for this; results of any numerical analysis should be reported. Significant conclusions or questions that emerge from the research.

Approach:

- Single section and succinct.
- An outline of the job done is always written in past tense.
- Concentrate on shortening results—limit background information to a verdict or two.
- Exact spelling, clarity of sentences and phrases, and appropriate reporting of quantities (proper units, important statistics) are just as significant in an abstract as they are anywhere else.

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The introduction should "introduce" the manuscript. The reviewer should be presented with sufficient background information to be capable of comprehending and calculating the purpose of your study without having to refer to other works. The basis for the study should be offered. Give the most important references, but avoid making a comprehensive appraisal of the topic. Describe the problem visibly. If the problem is not acknowledged in a logical, reasonable way, the reviewer will give no attention to your results. Speak in common terms about techniques used to explain the problem, if needed, but do not present any particulars about the protocols here.

The following approach can create a valuable beginning:

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- Present a justification. State your particular theory(-ies) or aim(s), and describe the logic that led you to choose them.
- o Briefly explain the study's tentative purpose and how it meets the declared objectives.

Approach:

Use past tense except for when referring to recognized facts. After all, the manuscript will be submitted after the entire job is done. Sort out your thoughts; manufacture one key point for every section. If you make the four points listed above, you will need at least four paragraphs. Present surrounding information only when it is necessary to support a situation. The reviewer does not desire to read everything you know about a topic. Shape the theory specifically—do not take a broad view.

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When a technique is used that has been well-described in another section, mention the specific item describing the way, but draw the basic principle while stating the situation. The purpose is to show all particular resources and broad procedures so that another person may use some or all of the methods in one more study or referee the scientific value of your work. It is not to be a step-by-step report of the whole thing you did, nor is a methods section a set of orders.

Materials:

Materials may be reported in part of a section or else they may be recognized along with your measures.

Methods:

- o Report the method and not the particulars of each process that engaged the same methodology.
- Describe the method entirely.
- To be succinct, present methods under headings dedicated to specific dealings or groups of measures.
- o Simplify-detail how procedures were completed, not how they were performed on a particular day.
- o If well-known procedures were used, account for the procedure by name, possibly with a reference, and that's all.

Approach:

It is embarrassing to use vigorous voice when documenting methods without using first person, which would focus the reviewer's interest on the researcher rather than the job. As a result, when writing up the methods, most authors use third person passive voice.

Use standard style in this and every other part of the paper—avoid familiar lists, and use full sentences.

What to keep away from:

- Resources and methods are not a set of information.
- o Skip all descriptive information and surroundings—save it for the argument.
- o Leave out information that is immaterial to a third party.

Results:

The principle of a results segment is to present and demonstrate your conclusion. Create this part as entirely objective details of the outcome, and save all understanding for the discussion.

The page length of this segment is set by the sum and types of data to be reported. Use statistics and tables, if suitable, to present consequences most efficiently.

You must clearly differentiate material which would usually be incorporated in a study editorial from any unprocessed data or additional appendix matter that would not be available. In fact, such matters should not be submitted at all except if requested by the instructor.



Content:

- o Sum up your conclusions in text and demonstrate them, if suitable, with figures and tables.
- o In the manuscript, explain each of your consequences, and point the reader to remarks that are most appropriate.
- Present a background, such as by describing the question that was addressed by creation of an exacting study.
- Explain results of control experiments and give remarks that are not accessible in a prescribed figure or table, if appropriate.
- Examine your data, then prepare the analyzed (transformed) data in the form of a figure (graph), table, or manuscript.

What to stay away from:

- o Do not discuss or infer your outcome, report surrounding information, or try to explain anything.
- o Do not include raw data or intermediate calculations in a research manuscript.
- Do not present similar data more than once.
- o A manuscript should complement any figures or tables, not duplicate information.
- o Never confuse figures with tables—there is a difference.

Approach:

As always, use past tense when you submit your results, and put the whole thing in a reasonable order.

Put figures and tables, appropriately numbered, in order at the end of the report.

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Figures and tables:

If you put figures and tables at the end of some details, make certain that they are visibly distinguished from any attached appendix materials, such as raw facts. Whatever the position, each table must be titled, numbered one after the other, and include a heading. All figures and tables must be divided from the text.

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Position your understanding of the outcome visibly to lead the reviewer through your conclusions, and then finish the paper with a summing up of the implications of the study. The purpose here is to offer an understanding of your results and support all of your conclusions, using facts from your research and generally accepted information, if suitable. The implication of results should be fully described.

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- You may propose future guidelines, such as how an experiment might be personalized to accomplish a new idea.
- Give details of all of your remarks as much as possible, focusing on mechanisms.
- Make a decision as to whether the tentative design sufficiently addressed the theory and whether or not it was correctly restricted. Try to present substitute explanations if they are sensible alternatives.
- One piece of research will not counter an overall question, so maintain the large picture in mind. Where do you go next? The best studies unlock new avenues of study. What questions remain?
- o Recommendations for detailed papers will offer supplementary suggestions.



Approach:

When you refer to information, differentiate data generated by your own studies from other available information. Present work done by specific persons (including you) in past tense.

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Discussion	Well organized, meaningful specification, sound conclusion, logical and concise explanation, highly structured paragraph reference cited	Wordy, unclear conclusion, spurious	Conclusion is not cited, unorganized, difficult to comprehend
References	Complete and correct format, well organized	Beside the point, Incomplete	Wrong format and structuring

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