

GLOBAL JOURNAL OF RESEARCHES IN ENGINEERING: F ELECTRICAL AND ELECTRONICS ENGINEERING Volume 19 Issue 3 Version 1.0 Year 2019 Type: Double Blind Peer Reviewed International Research Journal Publisher: Global Journals Online ISSN: 2249-4596 & Print ISSN: 0975-5861

# Numerical Simulation and Characteriation of Pentacene based Organic Thin Film Transistors with Top and Bottom Gate Configurations

By A. D. D. Dwivedi & Pooja Kumari

Poonima University

Abstract- In this paper, we model the characteristics of top and bottom gate configurations of organic thin film transistors (OTFTs) including top gate top contact (TGTC), top gate bottom contact (TGBC), bottom gate top contact (BGTC), bottom gate bottom contact (BGBC). The path of charge carriers changes in different geometries which possess difference in the electrical behaivour of the devices. The performances of bottom and top gate pentacene based OTFT devices have been analyzed and their performance parameters like mobility, threshold voltage, sub threshold slope, trans conductance, on off ratio have been extracted and compared.

*Keywords:* organic thin film transistors (OTFTS), numerical simulation, pentacene, top gate top contact (TGTC), top gate bottom contact (TGBC), bottom gate top contact (BGTC) and bottom gate bottom contact (BGBC).

GJRE-F Classification: FOR Code: 290903p

# NUMERICALSIMULATIONAN DCHARACTERIATION OF PENTACENE BASE DORGANICTHINFILMTRANSISTORSWITHT OPAN OBOTTOMGATECONFIGURATIONS

Strictly as per the compliance and regulations of:



© 2019. A. D. D. Dwivedi & Pooja Kumari. This is a research/review paper, distributed under the terms of the Creative Commons Attribution-Noncommercial 3.0 Unported License http://creativecommons.org/licenses/by-nc/3.0/), permitting all non commercial use, distribution, and reproduction in any medium, provided the original work is properly cited.

# Numerical Simulation and Characteriation of Pentacene based Organic Thin Film Transistors with Top and Bottom Gate Configurations

A. D. D. Dwivedi <sup>a</sup> & Pooja Kumari <sup>o</sup>

Abstract In this paper, we model the characteristics of top and bottom gate configurations of organic thin film transistors (OTFTs) including top gate top contact (TGTC), top gate bottom contact (TGBC), bottom gate top contact (BGTC), bottom gate bottom contact (BGBC). The path of charge carriers changes in different geometries which possess difference in the electrical behaivour of the devices. The performances of bottom and top gate pentacene based OTFT devices have been analyzed and their performance parameters like mobility, threshold voltage, sub threshold slope, trans conductance, on off ratio have been extracted and compared.

*Keywords:* organic thin film transistors (OTFTS), numerical simulation, pentacene, top gate top contact (tgtc), top gate bottom contact (TGBC), bottom gate top contact (BGTC) and bottom gate bottom contact (BGBC).

#### I. INTRODUCTION

rganic electronics is the field which is fast developina in today's scenario. Organic semiconductors (OSC) have made the device low cost and made the field of organic electronics active. Organic transistors can be directly fabricated on flexible cheap substrates and it requires low temperature which makes the device cost efficient. Various researchers used the flexible substrates like glass [1] and plastic [2] which led the fabrication cost very low. Organic thin film transistors have been used in various applications like Organic light emitting diodes (OLEDs) [3], Organic displays [4], Organic radio frequency identification tags [5-23], organic sensors[6-23] and many more high end applications. Several improvements have been made by researchers in geometry, materials, insulators and fabrication to make the device more reliable in performance issues and still it is needed to be improving to implement in basic electronic circuitry.

Numerical simulation is very useful in understanding the sub threshold characteristics and electrical properties of a device which is also helpful in designing of a better model. 2D device simulator like ATLAS from Silvaco international would be suitable for the purpose. In this paper, numerical simulation of the

Author α σ: Department of Electrical and Electronics Engineering, Poonima University Jaipur. e-mails: adddwivedi@gmail.com, poojaswami1410@gmail.com device is done with top and bottom gate configurations to understand how the device behaves physically.

A number of devices with different geometry were implemented in the structure of device and their performance was noted down. Pentacene organic semiconductor was used as an active layer of transistor because of its high mobility. In this paper, we model the characteristics of top and bottom gate configurations including top gate top contact (TGTC), top gate bottom contact (TGBC), bottom gate top contact (BGTC), bottom gate bottom contact (BGBC). The path of charge carriers changes in different geometries which possess difference in the electrical behavior of the devices. The performances of bottom and top gate pentacene based devices are compared and their performance parameters like mobility, threshold voltage, sub threshold slope, trans conductance, on off ratio are summarizing in detail.

## II. EXPERIMENTAL SETUP

Top and bottom gate configurations of the Pentacene based Organic thin film transistor have been implemented and the schematic of the bottom gate configuration and top gate configuration are shown in Fig.(1) and Fig (2) respectively. For the fabrication of OTFT devices, Layer by Layer (LBL) technique is used in which the materials are evaporated in form of layers one by one.[7] Bottom and top contact structure are differentiated in terms of position of source and drain contacts with respect to active semiconductor layer and keeping gate at constant position. Fig.1. shows the top gate geometry with top contact fig.1 (a) and bottom contact fig.1 (b) used in the simulation.



*Fig. 1:* Schematic of Top gate configuration (a) top gate top contact (TGTC) (b) top gate bottom contact (TGBC)

Numerical simulation and electrical characterization of the bottom gate and top gate configuration is done in tend to compare the performance parameters with a channel length and width of 10  $\mu$ m and 220  $\mu$ m respectively. Organic semiconductor is used as pentacene with doping concentration of 3  $\times$  10^{17} and with a thickness of 0.03  $\mu$ m. Al<sub>2</sub>O<sub>3</sub> which has permittivity of 8.5 is taken as gate dielectric with thickness of 0.0057  $\mu$ m. Source and drain contacts and gate electrode are of aluminum(AI) and gold (Au) with thickness 0.03  $\mu$ m and 0.02  $\mu$ m respectively. Bottom gate configurations with top contact and bottom contact are shown in fig.2(a) and fig.2(b) respectively. The electrical characterization shows a difference in bottom and top gate geometries due to the unlike path travelled by charge carriers between source and drain electrodes.[8] the structural dimension used in the work for top and bottom gate configurations are summarized in Table I.



*Fig. 2:* Schematic of bottom gate configuration (a) Bottom gate bottom contact (BGBC) (b) Bottom gate top contact (BGTC)

 Table 1: Structural dimensions used in top and bottom

 gate configuration

Device Parameter	Value (µm)
Channel Width (W)	220
Channel length	10
Gate thickness. T <sub>G</sub>	0.02
Dielectric thickness, $t_{ox}$	5.7 × 10 <sup>-3</sup>
Organic semiconductor thickness, t <sub>osc</sub>	0.03
S/D contact thickness, t	0.03

## III. MODELLING AND NUMERICAL SIMULATION

Numerical simulation of Electrical characteristics of the top and bottom gate configuration is measured using TCAD ATLAS by Silvaco International software. TCAD ATLAS by Silvaco International is physically based, numerical device simulator which predicts the electrical behavior of device and used to design a high performance device. This section describes the simulation procedure followed by ATLAS software. This software follows some fundamental equations that are linked with performance parameters.

The equations used by the ATLAS to simulate the Device are Poisson's equation and Continuity equation which were used to measure the characterization of these two devices.[9-23]

#### a) Poisson's equation

Poisson's Equation relates variations in the electrostatic potential to local charge densities. It is mathematically described by the following relation [9-23],

$$\nabla . (\varepsilon \nabla \psi) = -\rho \tag{1}$$

$$\nabla .(\varepsilon \nabla \psi) = -q \left( p - n + N_d^+ - N_a^- \right)$$
(2)

Where  $\psi$  is the electrostatic potential,  $\rho$  is the local space charge density,  $\epsilon$  is the local permittivity of the semiconductor (F/cm),  $\rho$  is the hole density (cm<sup>-3</sup>), n is the electron density (cm<sup>-3</sup>),  $N_d^+$  is the ionized donor density (cm<sup>-3</sup>) and  $N_a^+$  is the ionized acceptor density (cm<sup>-3</sup>). The reference potential is always taken as the intrinsic Fermi potential for simulations in ATLAS. The local space charge density is the sum of all contributions from all mobile and fixed charges, including electrons, holes and ionized impurities.

#### b) Continuity Equations

For electrons and holes, the continuity equations are defined as follows:

$$\frac{\partial n}{\partial t} = \frac{1}{q} \nabla J_n + G_n - R_n \tag{3}$$

$$\frac{\partial p}{\partial t} = -\frac{1}{q} \nabla J_p + G_p - R_p \tag{4}$$

where n and p are the electron and hole concentrations,  $J_n$  and  $J_p$  are the electron and hole current densities,  $G_n$  ( $R_n$ ) and  $G_p(R_p)$  are the generation (recombination) rates for the electrons and holes, respectively and q is the fundamental electronic charge. ATLAS incorporates both eqns. In simulations, but, also gives the user an option to turn off one of the two equations and solve either the electron continuity equation.

#### c) Transport Equations

These equations are to specify the physical models for electrons and holes current densities and generation (recombination) rates. The Current density equations are obtained by using the "drift-diffusion" charge transport model. The reason for this choice lies in the inherent simplicity and the limitation of the number of independent variables to just three , $\psi$ , n and p. The accuracy of this model is excellent for all technologically feasible feature sizes. The drift-diffusion model is described as follow:

$$J_n = qn\mu_n \mathbf{E}_n + qD_n \nabla n \tag{5}$$

$$J_{p} = qn\mu_{p}E_{p} - qD_{p}\nabla p$$
(6)

where  $\mu_n$  and  $\mu_p$  are the electron and hole mobilities,  $D_n$  and  $D_p$  are the electron and hole diffusion constants, En and Ep are the local electric fields for electrons and holes, respectively, and  $\Delta$  n and  $\Delta$  p are the three dimensional spatial gradient of n and p. The local electric fields are defined as follows:

$$E_n = -\nabla(\boldsymbol{\psi} + \frac{kT_L}{q} \ln n_{ie}) \tag{7}$$

$$E_{p} = -\nabla(\boldsymbol{\psi} - \frac{kT_{L}}{q} \ln n_{ie})$$
(8)

Where  $n_{ie}$  is the local effective intrinsic carrier concentration.

For numerical simulation of OTFT device with top and bottom gate configuration, the Poole–Frenkel mobility model has been employed for Pentacene active channel and defines the dependency of mobility capability due to electric field, this model is expressed as [20-23],

$$\mu(F(x),T) = \mu_{\circ}(T) \exp[\gamma(T)\sqrt{F(x)}]$$
(9)

Here, in equation (9),  $\mu_{\circ}$  is zero field mobility, F is electric field, and  $\gamma$  is characteristic parameter for the field dependence.

# IV. THE DENSITY OF DEFECT STATES

The density of the defect states (DOS) g(E), which dominates the properties of amorphous or polycrystalline TFTs, is modeled as a combination of four components [3] an acceptor-like exponential band tail function  $g_{TA}(E)$ , a donor-like exponential band tail function  $g_{TD}(E)$ , an acceptor like Gaussian deep state

function  $g_{GA}(E)$  and a donor like Gaussian deep state function  $g_{GD}(E)$ , where E denotes the state energy. The equations describing these terms are given as follows [8]

$$g_{TA}(E) = N_{TA} \exp\left[\frac{E - E_C}{W_{TA}}\right]$$
(10)

$$g_{TD}(E) = N_{TD} \exp\left[\frac{E_V - E}{W_{TD}}\right]$$
(11)

$$g_{GA}(E) = N_{GA} \exp\left[-\left[\frac{E_{GA} - E}{W_{GA}}\right]^2\right]$$
(12)

$$g_{GD}(E) = N_{GD} \exp\left[-\left[\frac{E - E_{GD}}{W_{GD}}\right]^2\right]$$
(13)

where E is the trap energy,  $E_{C}$  is conduction band energy,  $E_{V}$  is valence band energy, and the subscripts T, G ,A, D stand for tail, Gaussian (deep level), acceptor and donor states respectively. The exponential distribution of DOS is described by conduction and valence band intercept densities ( $N_{TA}$  and  $N_{TD}$ ), and by its characteristic decay energy ( $W_{TA}$  and  $W_{TD}$ ). For Gaussian distributions, the DOS is described by its total density of states ( $N_{GA}$  and  $N_{GD}$ ), its characteristic decay energy ( $W_{GA}$  and  $W_{GD}$ ), and its peak energy/peak distribution ( $E_{GA}$  and  $E_{GD}$ ).

Input parameters used in the simulation of the OTFT devices with different geometries are summarized in Table II.

Table 2: Parametrs used during the simulation of top and bottom gate organic tft Devices

Parameters	Values	
Effective density of state in conduction band( N <sub>c</sub> )	$1.0  imes 10^{21}  \mathrm{cm}^{-3}$	
Effective density of state in valence band	1.0 ×10 <sup>21</sup> cm <sup>-3</sup>	
Dielectric constant for Al <sub>2</sub> O <sub>3</sub>	8.5	
Electron gap at 300K	2.8	
N <sub>TD</sub>	1.0×10 <sup>18</sup> cm <sup>3</sup> /eV	
N <sub>TA</sub>	2.5×10 <sup>18</sup> cm <sup>3</sup> /eV	
W <sub>TD</sub>	0.5eV	
W <sub>TA</sub>	0.129eV	
W <sub>GA</sub>	0.15eV	

W <sub>GD</sub>	0.15eV	
E <sub>GD</sub>	0.78	
E <sub>GA</sub>	0.62	
Doping concentration	3×10 <sup>17</sup> cm <sup>-3</sup>	
Permittivity for Pentacene	4.0	
Activation energy for Zero electric field for holes ( deltaep.pfmob)	1.792×10 <sup>-2</sup> eV	
Hole poole frenkel Factor (betap.pfmob)	7.758×10 <sup>-5</sup> eV(cm/v) <sup>1/2</sup>	
Workfunction for Au (S/D) 5.1		
Workfunction for AI (gate)	4.28	

# V. Results and Discussions

All Organic thin film transistor devices were built up with technique of top gate and bottom gate configuration with top and bottom contacts. Electrical characterization and numerical simulation of the devices are measured using TCAD ATLAS by Silvaco and software International with the help of characterization of devices, electrical performance parameters such as Mobility, Trans conductance, threshold voltage, Sub threshold sweep and on/off ratio were calculated.

Mobility is the rate of flow of charge carriers in the electric field. It is the parameter which deals with processing speed of device. This mobility ( $\mu$ ) has been calculated using the following equations,

$$\mu = (L \times g_m) / (W \times C_{ox} \times V_{ds})$$
(10)

$$g_{\rm m} = dI_{\rm ds} / dV_{\rm gs} \tag{11}$$

$$C_{ox} = \mathcal{E}_{ox} / d_{ox}$$
(12)

Here,  $g_m$  is the trans conductance which is calculated by transfer characteristics curve ( $I_{ds}$  / $V_{ds}$ ) and calculation is done by equation (11). L and W are length and width of device respectively.  $C_{ox}$  is the capacitance of oxide with is the ratio of permittivity of oxide and thickness of oxide, given by equation (12). $V_{ds}$  is drain voltage which is taken as 1V for all the devices.

Minimum voltage required for the device to be in ON state or the accumulation of charge carriers at gate dielectric-semiconductor interface is said as Threshold Voltage or Cut-in Voltage. Sub threshold sweep is ratio of change in gate biasing to change in logarithm scale of drain current. It can be expressed as,

$$SS = \partial V_{gs} / \partial \log_{10} (I_{ds})$$
(13)

#### a) Top gate configuration

Fig. 2 (a) and (b) shows the output and transfer characteristics of top gate top contact configuration top gate bottom contact configuration. At high operating gate voltage, linear and saturation region are expect in the thin film transistor and the same is observed in the output graph for Top gate configuration at top contact and bottom contact. Similar characteristics behavior is also observed in am bipolar organic TFT reported in [10]. Figure 2(a) is the comparison of top gate top contact and top gate bottom configuration which tend to gain better characteristics in top gate top contact than top gate bottom contact.

Transfer characteristics shows a good electrical performance with good electrical parameters with higher on-off ratio greater than  $10^5$  and sub threshold sweep of 0.11 in top gate bottom contact and 0.02 in top gate top contact shown in fig. 2(b).



Fig. 2: (a) Output (b) Transfer characteristic curve (  $V_{\rm ds}$  = -1V ) of OTFT in TGTC and TGBC configurations

#### b) Bottom gate configuration

Fig. 3(a) and (b) inset shows the output and transfer charactistics of bottom gate configuration with bottom contact and top contact respectively. It is observed that both the BGBC and BGTC configurations have same output characteristics at low gate voltage ( $V_{gs} \leq 5V$ ) but if the gate voltage is high ( $V_{gs} > 5V$ ) it shows a drastic increment in the output characteristics which is grater in Bottom gate bottom contact than bottom gate top contact configuration.

Transfer characteristics shows good performance characteristic with linear increment at drain voltage of -1V with higher on off ratio greater than 10<sup>3</sup> and sub threshold slope of 0.26 in BGBC and 0.32 in BGTC configurations. All the extracted values of electrical parameters are tabulated in table III.



Figure 3(a): Output (b) transfer charactristics curve (at  $V_{ds}$ = -1V) of OTFT in BGTC and BGBC configuration

Table 3: Extracted Values of parameters ot top	and
Bottom gate configuration in organic thin film tra	nsistor

	Structures			
Parameters	BGBC	BGTC	TGBC	TGTC
V <sub>t</sub> (V)	1.1	1.2	0	0
On off ratio	1.9 × 104	9.5 × 10 <sup>3</sup>	1.9 × 10 <sup>8</sup>	7.9×10 8

Sub threshold slope(V/dec)	0.26	0.32	0.11	0.02
Transconductan ce (µS)	4.13×10 -6	3.759 ×10⁻⁵	6.62×10 -7	3.73×1 0⁻ <sup>6</sup>
Mobility(cm <sup>2</sup> /vs)	0.14	0.129	0.022	0.128

From above calculation, it was observed that bottom gate configuration perform better than top gate configuration in terms of mobility, sub threshold slope and with good on off ratio but top gate configuration have higher on off ratio as compared to bottom gate configuration which is in magnitude of 10<sup>8</sup>.

## VI. Conclusion

This paper presented the numerical simulation and characterization of bottom and top gate pentacene based OTFTs. The performances of these devices have been analyzed and their performance parameters like mobility, threshold voltage, sub threshold slope, trans conductance, on off ratio have been extracted and compared. It was observed that bottom gate configuration perform better than top gate configuration in terms of mobility, sub threshold slope and with good on off ratio but top gate configuration have higher on off ratio as compared to bottom gate configuration which is in magnitude of 10<sup>8</sup>.

#### Acknowledgement

The authors are thankful to SERB, DST Government of India for the financial support under Early Career Research Award (ECRA) for Project No.ECR/2017/000179.

# **References** Références Referencias

- Nausieda, K. Ryu, I. Kymissis, A. Ibitayo Akinwande, V. Bulovic and C. G. Sodini, "An Organic Active-Matrix Imager," in *IEEE Transactions on Electron Devices*, vol. 55, no. 2, Feb. 2008, pp. 527-532.
- S. Shen, R. Tinivella, M. Pirola, G. Ghione and V. Camarchia, "SPICE Library for Low-Cost RFID Applications Based on Pentacene Organic FET," 2010 6th International Conference on Wireless Communications Networking and Mobile Computing (WiCOM), Chengdu, 2010, pp. 1-4.
- 3. T. Someya, "Integration of organic field-effect transistors and rubbery pressure sensors for artificial skin applications," *IEEE International Electron Devices Meeting 2003*, Washington, DC, USA, 2003, pp. 841-844.
- T. Someya Yusaku Kato, Shingo Iba, Yoshiaki Noguchi, Tsuyoshi Sekitani, Hiroshi Kawaguchiand Takayasu Sakurai, "Integration of organic FETs with organic photodiodes for a large area, flexible, and lightweight sheet image scanners," in *IEEE Transactions on Electron Devices*, vol. 52, no. 11, Nov. 2005, pp. 2502-2511.

- M. G. Kane J. Campi, M. S. Hammond, F. P. Cuomo, B. Greening, C. D. Sheraw, J. A. Nichols, D. J. Gundlach, J. R. Huang, C. C. Kuo, L. Jia, H. Klauk, and T. N. Jackson, "Analog and digital circuits using organic thin-film transistors on polyester substrates," in *IEEE Electron Device Letters*, vol. 21, no. 11, Nov. 2000, pp. 534-536.
- Spanu, S. Lai, P. Cosseddu, A. Bonfiglio, M. Tedesco and S. Martinoia, "Organic FET device as a novel sensor for cell bioelectrical and metabolic activity recordings," 2013 6th International IEEE/EMBS Conference on Neural Engineering (NER), San Diego, CA, 2013, pp. 937-940.
- M. Takamiya et al., "Design for Mixed Circuits of Organic FETs and Plastic MEMS Switches for Wireless Power Transmission Sheet," 2007 IEEE International Conference on Integrated Circuit Design and Technology, Austin, TX, 2007, pp. 1-4.
- M. Takamiya, T. Sekitani, Y. Kato, H. Kawaguchi, T. Someya and T. Sakurai, "Low Power and Flexible Braille Sheet Display with Organic FET's and Plastic Actuators," 2006 IEEE International Conference on IC Design and Technology, Padova, 2006, pp. 1-4.
- 9. E. Bentes, H. L. Gomes, P. Stallinga and L. Moura, "Detection of explosive vapors using organic thinfilm transistors," *Proceedings of IEEE Sensors*, vol.2., 2004, pp. 766-769.
- V. Vaidya, J. Kim, J. N. Haddock, B. Kippelen and D. Wilson, "SPICE Optimization of Organic FET Models Using Charge Transport Elements," in *IEEE Transactions on Electron Devices*, vol. 56, no. 1, Jan. 2009, pp. 38-42.
- 11. ATLAS User's Manual from SILVACO International.
- T. J. Ha, P. Sonar, S. P. Singh and A. Dodabalapur, "Characteristics of High-Performance Ambipolar Organic Field-Effect Transistors Based on a Diketopyrrolopyrrole-Benzothiadiazole Copolymer," in *IEEE Transactions on Electron Devices*, vol. 59, no. 5, May 2012, pp. 1494-1500.
- Y. Kato, S. Iba, R. Teramoto, T. Sekitani, T. Someya, H. Kawaguchi, T. Sakurai, "High mobility of pentacene field-effect transistors with polyimide gate dielectric layers", *Appl. Phys. Lett.* 2004, 84(19), 3789–3791.
- 14. F. Garnier, G. Horowitz, Z. Peng, X., D. Fichou, "An all-organic soft thin film transistor with very high carrier mobility", *Adv. Mater.* 1990, *2*(12), 592–594.
- 15. E. Itoh, T. Murayama, T. Highchi and K. Miyairi, "The use of high K dielectric thin film prepared by RF sputtering as insulating layers for organic TFT devices," *Proceedings of the IEEE International Conference on Solid Dielectrics, 2004. ICSD 2004,* vol.1, 2004, pp. 411-414.
- 16. Tianhong Cui, Guirong Liang and Jingshi Shi, "Fabrication of pentacene organic field-effect transistors containing SiO<sub>2</sub> nanoparticle thin film as the gate dielectric," *IEEE International Electron*

Devices Meeting 2003, Washington, DC, USA, 2003, pp. 851-854.

- 17. M. Petrosino, A. Rubino, R. Miscioscia, A. De Girolamo Del Mauro and C. Minarini, "Effects of the polymeric dielectric on OTFT performances," 2009 *3rd International Conference on Signals, Circuits and Systems* (SCS), Medenine, 2009, pp. 1-4.
- M. Halik, M, H. Klauk, U. Zschieschang, G. Schmid, W. Radlik, W.Weber, "Polymer gate dielectrics and conducting polymer contacts for high performance organic thin film transistors", *Adv. Mater.* 2002, 14(23), 1717–1722.
- 19. Michaelson, H. B. "The work function of the elements and its periodicity", *J. Appl. Phys.*1977, *48*(11), 4729–4733.
- 20. S.Mijalkovic *et al.*, Modelling of organic field-effect transistors for technology and circuit design, *26th International Conference on Microelectronics (MIEL)*, Nis, Serbia , May 11-2008, 14: 469-476.
- 21. Graciella Nall, "Organic Electronics" First edition ISBN 978-93-81157-27-5, 2011.
- 22. A.D.D. Dwivedi, Rajeev Dhar Dwivedi, Raghvendra Dhar Dwivedi, Sumit Vyas and P. Chakrabarti, "Numerical simulation of P3HT based Organic Thin Film Transistors (OTFTs)" *International Journal of Microelectronics and Digital integrated circuits,* Vol.1, issue-2, 2015, pp.13-20.
- 23. D. D. Dwivedi, "Numerical Simulation and Spice Modeling of Organic Thin Film Transistors (OTFTs)" International Journal of Advanced Applied Physics Research, Vol.1, 2014, pp.14-21.

© 2019 Global Journals