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Fatigue Strain based Approach for Damage Evolution Model of Concrete Indra Narayan Yadav¹ and Dr. Kamal Bahadur Thapa² ¹ Tribhuvan University *Received: 13 December 2018 Accepted: 2 January 2019 Published: 15 January 2019*

7 Abstract

Fatigue Strain-based Approach to the Damage evolution Modeling plays a very important role 8 in the evaluation of the material properties of concrete utilizing strain analysis methods, the 9 nonlinear fatigue strain evolution model is proposed, evolution model of fatigue modulus is 10 established and the hypothesis of fatigue modulus inversely related fatigue strain amplitude 11 causes formation of cracks and microcracks, anisotropic in nature, damage the chemistry and 12 orientation of composed structural elements of concrete materials resulting reduction in 13 stiffness and inelastic deformations. This paper presents Fatigue Strain and Damage evolution 14 Model of concrete, developed, in strain life approach, by using damage principle of continuum 15 thermodynamics. Due to the formation of nucleation and microcracks by continuous fatigue 16 loading and unloading result in stiffness reduction and inelastic deformation, and hence the 17 phenomenon is termed as damaged. The fatigue strain, fatigue modulus evolution curves have 18 three stages, namely, variation phase, linear change stage, and convergence stage. 19

20

Index terms— fatigue strain based approach; damage; evolution model; concrete fatigue modulus; thermodynamics; fatigue modulus; inelastic, strength reduction.

23 1 Introduction

n recent times, concrete has become the bedrock of infrastructural civilization in the world. Statistics have shown that over 75% of the infrastructures in the world have to do with concrete. Therefore, it is necessary to study regarding the behavior of concrete in every aspect from the production, transportation, placing and eventually maintenance of concrete.

Concrete today has a very wide range of applications. Virtually every civil engineering work in Nepal today is directly or indirectly involving the use of concrete. The use of concrete in civil engineering works includes: construction of residential houses, industrial warehouses, roads pavement construction, Shore Protection works, piles, domes, bridges, culverts, drainages, canals, dams etc. (Shetty, 2005;Neville, 2011;Edward and David, 2009;Duggal, 2009;Gambhir, 2005). In recent practice, the cases of failure of structures and roads (concretely related failure) occur on a yearly basis.

Variation of material internal as well as external deformation of concrete materials due to fatigue loading to 34 35 the failure is reflected by fatigue strain. For, qualitative understanding of the failure fatigue strain, the detailed 36 study of the evolution curve is essential. Longitudinal and residual deformations in three stage namely rapid, 37 stable and ultimate growth stage which is generally used in all types of concrete as well as all types of fatigue failure i.e. compression, tension, bending, uniaxial, biaxial or multiaxial fatigue (Chen. Et. Al), which is in the 38 form of cubical polynomial fitting curve, resulting in the correlation coefficients is more than 0.937. According 39 to Cachim et. Al., in a constant order of magnitude, the stress in the different level of concrete have different 40 coefficients used in logarithmic form regarding the curve obtained from the maximum strain versus the number 41 of cycles graph at the second phases of concrete. The linear nature of curve obtained from graphs regarding 42 maximum strain versus the number of cycles to the failure according to Xie. Et. Al. who had also given the 43

well-developed experienced formula for fatigue strain in second phases of the concrete matrix. Data regarding
fatigue strain in a similar stage was nonlinear in nature given by Wang et. Al.

At the low accuracy, three staged fatigue evolution equations are described in a simpler way in different 46 literature. Strictly speaking, it became complicated to develop nonlinear equations of high precision based on 47 the relation between fatigue strain and the number of cycles at different amplitude. At low fatigue stress with 48 the comparison to the ultimate stress of concrete material but greater than ultimate value, very few research has 49 been done yet. Without considering the initial strain, for three-stage fatigue strain and curve regarding strain to 50 the number of cycles to the failure is obtained which caused alter fittings of curves coefficient fittings parameters. 51 Therefore endurance limit for For the production of concrete, except cement, all materials are locally available 52 i.e. sand, aggregate, and water. So, it is very much popular in the list of construction material is construction 53 engineering. Concrete is a heterogeneous matrix related to the composition i.e. cement, sand, aggregate and 54 water among them cement is the weakest part compared to the remaining ingredients. At the initial stage of 55 production, water and air are inside the matrix of the composition of structure slowly released from that matrix 56 during an initial setting time to final setting time creating microvoids at the original place of air and water made 57 alteration of the chemistry of the matrix. When the cyclic load which is lower than ultimate load but higher than 58 59 threshold limit is applied to the concrete then due to alteration i.e. separation of the matrix in composition, alters 60 the ingredient from each other by creating microvoids continuously increasing up to microvoids and finally break 61 up which is called fracture. Force applied until fracture appears is usually lesser than ultimate monotonic loads 62 phenomenon which deals about the chemistry of fracture is called fatigue mainly caused by progressive cyclic loading tends to change the [2] permanent internal structure resulting microcracks until macrocracks creating 63 the permanent damage in the concrete matrix. 64

Based on the concept of dual nature of fatigue damage, the model for ordinary concrete has been documented 65 through the number of investigations presented in the different researches. It is very much essential to predict the 66 progressive creep damage model based on cyclic dependent and time-dependent damage at constant and variable 67 amplitude. [3] Damage in the concrete pavement was carried out through the accelerated pavement testing 68 results. As per Minor hypothesis, one cannot predict the cumulative fatigue damage in concrete accurately. 69 The theoretical model for the prediction of cumulative fatigue model in compression, compression-tension, 70 tension-tension, flexural, torsional, uniaxial, bi-axial, tri-axial under monotonic and cyclic loading using different 71 approaches such as bounding surface approach with using the energy released rate by constructing damage 72 73 effective tensor poorly described in different past research papers and articles also. The need for validation of 74 such models in inelastic flow and microcracking related to plasticity theories and voids caused degradation of elastic moduli through energy dissipations. The experimental work of [4] described that the increase of damage in 75 the concrete material takes place is about last 20% of its probable fatigue life. [5] Presented a theoretical model to 76 describe the fatigue process of concrete material in alternate tension compression fatigue loading utilizing double 77 bounding surface approach with strain-energy release rate by evaluating damage-effective tensor. A number of 78 damage constitutive models regarding failure fatigue life of concrete have been published for capturing the model 79 regarding mechanical behavior of concrete under monotonic and cyclic loading ([6], [7], [8], [9], and [10]), which 80 have done in the past. 81

This paper presents the physical meanings, the ranges, and the impact on the shape of the curve of parameters 82 in the nonlinear strain evolution model are all discussed. The evolution model of fatigue modulus was established 83 under constant amplitude bending fatigue loading based on the fatigue strain evolution model and the hypothesis 84 of fatigue modulus inversely related fatigue strain amplitude. A class of damage mechanics theory to model the 85 fatigue damage and failure of concrete caused by the multitude of cracks and microcracks whereby anisotropic 86 damaging behavior is captured through the use of proper response function involving damage parameter in 87 material stiffness tensor is also developed. The increment of damage parameter is obtained from consistency 88 equation in cycle dependent damage surface in strain space. The model is also capable of capturing the inelastic 89 deformations that may arise due to misfits of crack surfaces and development of sizable crack tip process zone. 90 Moreover, the whole process is validated by the experimental data II. 91

92 **2** Formulation

According to the continuum damage mechanics approach to describe the constitutive relation for the concrete matrix relate to fatigue loading at low frequency by neglecting thermal effects. Considering, the isothermal process, small deformations and rate independent behavior, the Helmholtz Free Energy (HFE) per unit volume can be written from [1] is given below :() () k k i 2 1 A k), A(+?=?:??E??i?::(1)

Where, E (k) = fourth-order elastic stiffness tensor, ? = strain tensor, i ? = stress tensor. ?? ?? (??)= surface energy of microcracks [2], and k = cumulative fatigue damage parameter. The colon (:) indicates the tensor contraction operation. For inelastic fatigue damage, a constitutive relation between the fatigue stress and fatigue strain tensors shall be established by fourth order material's stiffness tensor such as () ()k k A i ? ? : E ? ? ? = ? ? = (2)

The rate of change of Eqn (2) with respect to cyclic number N is given by () () () () k k k k i D e ??? 103 ??: E?: E?????????? + + = ? + = i (3)

Where e?? , = stress increment, D?? = rate of stress-relaxation, and ()k i??

- = rate of stress tensor For small deformation, the following matrix of the fourth-order stiffness tensor, E, when adopted () () k k A D E E E ? ? + = = ? ? ? 0 2(4)
- 107 Where M ? L E D k and k ? ? ? ? = ? = i (5)

Where L and M are, fourth and second-order response tensors which determine the directions of the elastic and inelastic fatigue damage processes. Following the Clausius-Duhem inequality equations, applying the standard

thermodynamic discussions [13] and a potential function by assuming unloading is in an elastic process() () 0, 111 , 2 2 1 2 1 = ? ? = ? k p k ? ? : M ? : L : ? ? (6)

In Eqn (6), () k p , ? = damage function which is given as () () ?????????? + = k A k h k p i , 2 , 2 2

- 113 ? ? (7) Which is for some scalar-valued function () k h , 2 ? .
- 114 It should be noted that as long as the function() k p , 2 ?
- is well defined, the right-hand side of Eqn (7) need not be identified.
- For specific forms of response tensors, L and M shall be specified. Since fatigue damage is highly directional,
- 117 so, directionality response tensors should be developed. For the development of response tensor, the strain tensor 118 is divided into positive and negative cones. The positive and negative cones of the fatigue strain tensor completely
- hold the corresponding positive and negative eigenvalue of the system, i.e., ??? + = as positive and negative
- cones of the strain tensor, respectively. Based on the fact of experimental observations for concrete materials, the
- damage is assumed to arrive in the cleavage mode of cracking as per Figure 1. For the mode of cleavage cracking, the terms of response tensors are postulated for L and M + + + + ? = ? : ? ? ? L (8) + = ? M ? (9)
- Substituting the response tensors L and M from Eqns (8) and (??) into Eqn (6) gives the final form of the fatigue cracked damaged surface() ()(

- Damage function p(k) is obtained from an experimental test of uniaxial tensile loading, then the equation can be written as()?????????? = k E E ? p 0 0 u ln k (11)
- When, ?? = 0 in the inelastic damage surface, the limit damage surface reduces to() u ? p = k (12)

Where u ? = strain corresponding to the uniaxial tensile strength of concrete, For describing the three-stage fatigue damage law, we have?? ?? = ?? 0 + ? (?? ??? ?? ??? ? 1) 1/??(13)

Where, ?? 0 = initial strain and ?? ?? = fatigue strain, ?? = cycle times of fatigue loads. ??ð ??"ð ??" = fatigue in life. ??, ??, and ?? were the parameter regarding fatigue. The equation of damage surface for uniaxial tensile loading Eqns (10a) is rewritten as III.

¹³⁵ **3** Fatigue Damage Model

In fact, progressive permanent structural changes in the form of cracks due to fatigue loading flows material fails at lower stress than the ultimate tensile strength of the material which has a higher value than the threshold limit. Damage surface of the material within the given prescribed strain, fatigue loading (reloading and unloading process) increases the growth of microcracks which leads inelastic deformation tends to reduce the ultimate overall strength of the concrete material. Therefore, for modified damage surface, fatigue damage with respect to the

strength of the concrete manumber of cycles i.e.

142 4 ()

143 k, ?? is obtained from () () 0,) 21 (22121 = ?? + k p N X?? :?? (14)

- Where, X (N) = function that depends on the number of loading cycles. Propose a power function for X (N) as() A N N X =(15)

When ?? = 0Eqn (17) can be treated for uniaxial tension-tension fatigue loading then the process is classified as elastic-damaging, in which stress-strain curve returns to original conditions upon unloading of the material. In fact, damage incurred in concrete shall not be considered perfectly elastic. The tired unloaded material shows some residual strains due to the development of sizable crack tip process zone at the surface and misfits of the crack surfaces.

- 161 Where,? $2\ 1\ ?\ ? = IV.$

Fatigue Strain Evolution Model 5 162

Depending upon the different stress types, three-stage variation law of fatigue evolution model was proposed. 163 Moreover, some valuable physical parameters like initial strain, instability speed of the third stage as a form 164 of acceleration directly proportional to the total fatigue life of concrete. Mathematically, the model could be 165 obtained as below.?? ?? = ?? ?? +? (?? ??? ?? ?? ?? ?? ?? ?? (20) 166

In formula (20), ?? 0 = initial strain and ?? ?? = atigue strain, ?? = cycle times of fatigue loads, ??ð ??"ð ??" 167 fatigue life. ??, ??, and ?? were damage parameters. 168

If ?? ?? max or ?? ?? res was interpreted in the form of ?? ?? , formula (20) can be modified. if the 169 initial maximum ?? 0 max or initial residual strain ?? 0 res is regarded as the value of ?? 0, formula (21 170 171 δ ???^{*}δ ??^{*}δ ?? 172 (22)173

Equation (21) is a formula for maximum strain and equation (22) is the formula for the residual strain. 174

On the basis of the elastic proportional limit, if the upper limit of fatigue stress is large then fatigue strain 175 increases fastly. The slope of the curve regarding this increment will be large and became vertical that causes 176 the degeneration of the three-stage curve. When the upper limit of fatigue does not exceed the threshold ??)) 177 /21: (221: 2012 u A u A N exp E AN dN dk k ??????? = = + + + ???????(17)178

strain value, the elastic strain should be added to the initial strain and value became unchanged, shows 179 similarity in curve formulation. By the experiment, it can be shown that the value of most stresses falls in 180 between the value of threshold and upper limit. 181

Being the maximum and minimum value of stress and strain in fatigue test, two types of the curve regarding 182 maximum strain i.e. ?? 0 max and residual strain i.e. ?? 0 res with respect to the cyclic number are obtained. The 183 main causes for obtaining these two types of the curve are due to defects in materials and preloading conditions 184 also. It is very much difficult to differentiate these two maximum and residual value, so experiment regarding 185 fatigue test is essential. 186

Therefore, at that condition of fatigue loading reaches to the upper limit then, the corresponding ?? 1 max 187 and residual strain ?? 1 res are obtained and adopted in this paper. For comparison, strain obtained the formula 188 of ?? 1 max and ?? 1 res compared to the actual experimental data i.e. ?? 1 res = 0.25 (?? 1 max /?? unstable 189) 2. In this formula, ?? unstable is a total strain of concrete in an unstable state. 190

For the study of fatigue strain parameters ??, ?? and ??, on the basis of evolution law of fatigue strain curves, 191 divided by fatigue strain in both side of formulas (21) and (??2 192

Formula (??3) and (24) are the normalized fatigue strain evolution model. Where, ?? δ ??" δ ??" max = 193 limited maximum fatigue strain and ?? ð ??"ð ??" res = limited fatigue residual strain. ?? = destabilizing factor 194 the value of which depends on ?? and ??. If ??/??ð ??"ð ??" (Circulation ratio) is equal to 1, the coordinate point 195 (1, 1) will be adopted in formulas (23) and (24), thus obtained the values of ?? as formula (25) and 26, which is 196 197 198 199

From equation (??3) impacts of ?? and ?? on the fatigue, strain evolution curve can be calculated. Firstly, 200 the impact of ?? was analyzed i.e. ?? 0 max /?? ð??"ð??" max and ??/?? ð??"ð??" max . After that, 201 combined with ?? and ?? $0 \max /?? \delta$??" δ ??" max, the impact of ?? was further calculated. The curve 202 regarding the impact of ?? and ?? were shown in Figures. It is obviously shown that according to the rate of 203 convergence speed of p, influences the convergence speed of curve in S nonlinear model. The third stage of the 204 curve will grow faster when the faster increment of P which is also called instability speed factor. Therefore the 205 factor p should be located in the curve. 206

The parameter ?? values on the curve shall also affect the curve in the sense of total fatigue life of the material 207 which shall be shown in the third stage of the nonlinear curve. After increasing of ??, the part of acceleration 208 shall become shorter. $??/?? \partial ??" \partial ??" \partial ??" max is located corresponding to <math>(0, 1? ?? 0 max /?? \partial ??" \partial ??" max)$, 209 whereas, ?? was placed in the comparison of (0, ?? ð ??"ð ??" max ??? 0 max). The obtained value of the 210 parameters ??, ?? and p are mainly aimed which is found in b-type curves having three stages of evolutions. 211 Therefore, it can be imagined that the values for both type curve are not limited by the literature. By modeling, 212 S-shaped curves contents various parameters including different kinds of fatigue strain evolutions at the different 213 stages for the concrete material. 214 ν.

215

6 Numerical Examples 216

The proposed model contains two material parameters, first is A which is a factor related to materials 217 intermolecular microcracks and the second one is ? which is called damage factor related to kinematic phenomena 218 of the particle i.e. crack surface close perfectly after unloading. Damage parameter i.e. k, indicates the reduction 219 in stiffness, is obtained by measuring stiffness at different three stages of the fatigue loading cycle. The kinematic 220 parameter, ?, is obtained by obtaining the permanent deformation during one of the fatigue cyclic loadings. 221 Due to the scarcity of reliable experimental data from the different researches for obtaining the fatigue damage 222

parameters in performing numerical simulation, analyst's judgments to obtain numerical results. Table ?? ??) are prescribed in this paper for sample calculation which gives the clear idea of fatigue strain behaviour.

The model formulation for obtaining modulus reduction with an increment at t the number of fatigue maximum strain and (?? 4) and (??) shows the increase in damage with increasing loading cycles. The experimental work of Figure [11] is also shown for comparison. Theoretical model which is also shown well captures the similar nature of increment of damage with respect to fatigue cyclic loading as observed in the experiment [11]. For numerical simulation, the following constant were used, A = 0.10 and ?? = 0.15 and 0.00 in two cases, Parameter A is estimated by comparing predicted results and experimental results over a range of applied strains.

Figures (6) and (??) depict the theoretical cyclical stress-strain behavior of concrete material in tension. In 231 Figure (6), no permanent deformations are found on the condition of fatigue unloading of concrete material but 232 progressive damage is accumulated in each fatigue loading cycle due to the reduction of elastic modulus. In fact, 233 it is an ideal case for elastic perfectly damaging behavior in damage mechanics which can be obtained by letting 234 ?? = 0 with assuming that crack surfaces i.e. microcracks, macrocracks, etc. shall close perfectly upon unloading. 235 As the concrete material is heterogeneous, therefore it falls on permanent deformations after fatigue loading and 236 unloading. Figure ?? shows the versatile behavior of the model where the stiffness degradation and permanent 237 deformation are illustrated simultaneously. 238

²³⁹ 7 b) Ordinary Concrete Fatigue Strain Evolution Model

The model curve regarding maximum fatigue strain and fatigue residual strain under different strain and stress 240 levels using the model formulas (21) to (22) are described in Figures. Coefficients of different damage parameters 241 regarding the evolutionary model are shown in Table ?? The data in the figure for the Strain Family Curve are 242 the average of each group. From Figures (12), (13), (14) and Table of Fatigue Strain evolutionary Model, fatigue 243 strain evolution equations (21) and (??2) can be a good fit to the experimental data. Correlation coefficients 244 are above 0.98. The evolution in the sense of fatigue damage parameter regarding maximum fatigue strain and 245 fatigue residual strain has been plotted which clearly shows the similar threephase variation at the different 246 intermediate stage close to the linear change in their behavior. When the cycle ratio is exceeded by 0.90 then 247 the curve converged rapidly. The level-S shaped curve of strain evolution is from the lower left corner to the 248 upper right corner in the plotting of graph. This is due to experimenting measured of initial maximum strain 249 and lacking measurement of initial residual strain, the strain evolution curve regarding maximum strain starts 250 from the initial value, but the strain evolution curve of fatigue residual strain starts from zero. This is due to the 251 defect in the material structure and de-orientation of molecules of the concrete. Based on the Model formation 252 on the basis of (0, ?? ð ??"ð ??" max ??? 0 max). ?? fall in these the prescribed ranges while fitting of the curve 253 is done surrounding its prescribed boundary conditions. 254

255 8 Authors' contributions

All authors read and approved the final manuscript.

frequency is presented by utilizing the framework of continuum thermodynamics of Continuum Mechanics by 257 taking two material fatigue damage parameter i.e. A=fatigue damage Parameter regarding energy microcracks 258 of the material particle and another is ?=kinematic damage Parameter (phenomena of material crack surface 259 close perfectly after unloading). For the production of concrete, except cement, all materials are locally available 260 i.e. sand, aggregate, and water. So, it is very much popular in the list of construction material is construction 261 engineering. Concrete is a heterogeneous matrix related to the composition i.e. cement, sand, aggregate and water 262 among them cement is the weakest part compared to the remaining ingredients. So, fatigue damage in concrete in 263 the fatigue process is obviously due to the development of internal micro-cracks, microvoids, macrocracks, a cycle-264 dependent damage surface is obtained in the formulation of the model. Fatigue damage evolution law regarding 265 functions of damage response were obtained and used in the developing the constitutive relation to demonstrating 266 the capacity for validation of the model for further diagnosis of concrete material, relate to stiffness degradation 267 including inelastic deformations, under tension-tension, tensioncompression fatigue loading by finding out the 268 cumulative fatigue damage parameter i.e. K. The curve regarding fatigue response at A =0.10 and ? =0.15 and 269 0.00 is calculated firstly by the modeling and after that this generated model curve is compared to the Curve 270 obtained from the experimental data of Peiyin Lu. Et al (2004) which shows similar tread of generation of fatigue 271 curve. This shows the good relationship between VI. 272

²⁷³ 9 Conclusion a) Concrete

²⁷⁴ 10 Fatigue Evoluation Model

Table ??: Influence of fatigue strain Parameter "P" on Fatigue strain Curve by Putting the value of (i) P=2.00, ?=1.25

277 (ii) P=3.00, ?=. 1²

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Figure 1: Fatigue



Figure 2:



Figure 3: Figure 1 :



Figure 4: Fatigue



Figure 5: Fatigue



Figure 6: 1)

Figure 7:

Figure 8: Figure 2 : Figure 3 . 15 Figure 4 :

Figure 9: Figure (6)Figure 5 : 15 Figure 6 : Figure 7 : Figure 8 : Figure 9 :

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Figure 10: Figure 10 : 2019 EFigure 12 : 20 Figure 11 : Figure 14 :

Figure 11: Figure 13 :

Figure 12:

Figure 13:

Figure 14:

1

Smax	Assur	ning, c	of Concrete No. of Cycle Factor 0.85 1479000 2.2	Max. Stress
N	Fatim	0.84 0.75	1461600 1305000 = F0 2 24F + 10 1F 04 2 718281828 0 267870 8608278022 0 622120	158.4893192 2.3199.5262315 4.112589.25412
IN (Numa	Fatig	ustinne	SEU 2.34E+10 1E-04 2.718281828 0.307879 8008378923 0.032120	1559 14791021077 (U EX
hor	- Dam-	- fac-		
of	age Pa-	(?)		
Cv-	ram-	(.) 0.74		
cle)	e-	0.69		
1 2	ter	0.685		
	(\mathbf{A})	0.00		
	0.1	0.00		
	0.1	0.68		
		0.65		
		0.63		
3	0.1	0.00	2.34E+10 1E-04 2.876192321 0.347682 8135756372 0.652318104	15264243628
$4 \ 5$	0.1	0.00	2.34E+10 1E-04 2.920554404 0.342401 8012177404 0.657599256	15387822596 2.34E+10
6 7	0.1	0.00		
8 9	0.1	0.00		
10	0.1	0.00		
20	0.1	0.00		
30	0.1	0.00		
40 50	0.1	0.00		
50 60	0.1	0.00		
60 70	0.1	0.00		
70 80	0.1	0.00		
80 00	0.1	0.00		
90 100	0.1	0.00		
200	0.1	0.00		
300	0.1	0.00		
400	0.1	0.00		
500	0.1	0.00		
600	0.1	0.00		
700	0.1	0.00		
800	0.1	0.00		
900	0.1	0.00		
1000	0.1	0.00		
	0.1	0.00		
	0.1	0.00		
	0.1	0.00		

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Figure 15: Fatigue Damage Factor related to Surface Energy Microcracks i.e. A = 0.10 and Fatigue Kinematic Damage Factor (Crack Surface closed perfectly after unloading) i.e. ?=0.00Year 2019 ETable 1 : 14 Year 2019 ETable 1 :

Figure 16: Table 3 :

 $\mathbf{4}$

				Fatigue Strain based Approach for Damage Evolution Model of Concrete			
	n/N	f	max	max	?/? f	max j	
	? 0		/? f				
	0		0.6		0 20 1 25 2		
	0.05		0.0		0.20 1.20 2 0.20 1.25 2 1.041666667		
Voor	0.05		0.0		0.20 1.25 2 1.041000007 0.20 1.25 2 1.086056522 0.20	1 1 95	
10a1	0.1		0.0 0.0 0.0		0.20 1.25 2 1.080950522 0.20) 1.20	
2019	0.15						
44	0.2 0.25		0.6		0 20 1 25 2		
of	0.20		0.60606060	60606060606060606060606	0.20 1.25 2 1 315789474 0.20) 1 25	
Re-	0.35		0.0 0.0 0.0 0.0 0.0 0.		0.20 1.20 2 1.0101000111 0.20	, 1.20	
searche	es0.4						
in	0.45						
En-	0.5						
gi-	0.55						
neer-	0.6						
ing	0.65						
()	0.7						
Vol-	0.75						
ume	0.8						
XIx	0.85						
Х	0.9						
Issue	0.95 (1					
I							
Ver-							
sion							
IE							
Global							
Jour-							
nai	ര വി	10 4	Johal Ioumala				
	$\odot 201$	19 (JUDAI JUUIIIAIS				

Figure 17: Table 4 :

3

?=1.003906 and ?

n/N f ? 0 max /? f max /? f max /? f

0	0.6	$0.10\ 1.0625$
0.05	0.6	$0.10\ 1.0625$
0.1	0.6	$0.10\ 1.0625$
0.15	0.6	$0.10\ 1.0625\ 0.10\ 1.0625$
0.2	0.6	
0.25	0.6	$0.10\ 1.0625\ 0.10\ 1.0625$
0.3	0.6	
0.35	0.6	$0.10\ 1.0625\ 0.10\ 1.0625\ 0.10\ 1.0625\ 0.10\ 1.0625\ 0.10\ 1.0625\ 0.10\ 1.0625\ 0.10\ 1.0625\ 0.10\ 1.0625\ 0.10\ 0.0625\ 0.0625$
0.4	0.6	
0.45	0.6	
0.5	0.6	
0.55	0.6	
0.6	0.6	
0.65	0.6	
0.7	0.6	
0.75	0.6	
0.8	0.6	
0.85	0.6	$0.10\ 1.0625\ 0.10\ 1.0625\ 0.10\ 1.0625\ 0.10\ 1.0625$
0.9	0.6	
0.95	0.6	
1	0.6	

[Note: EFatigue Evoluation Model]

Figure 18:

6

 $\max = 0.10, ?=$

Figure 19: Table 6 :

$\mathbf{7}$

max=0.10 to 1.05, ?= 1.05 and ? 0 max /? f max = 0.60 and P=2

Figure 20: Table 7 :

8

0 max /? f max =0.70, P=2.00, ?/? f max =0.25, ?=1.694444 =0

Figure 21: Table 8 :

Acknowledgments .1 278

The authors gratefully acknowledge the Tribhuvan University, Institute of Engineering, Department of Civil 279 Engineering, Pulchowk Campus, IOE, Dean Office, CARD Section and NTNU Norway for their invaluable 280 contributions and financial support as a scholarship to this research. The authors also acknowledge the assistance 281 received from NTNU, Norway through CARD Section of IOE, Pulchowk Campus, Tribhuvan University. 282

Competing interests .2 283

The authors declare that they have no competing interests. 284

.3 Availability of data and materials 285

Not 286

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