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A Simulation Study of the Factors that Impact Gas-Oil Ratio (GOR) Behavior in Liquid-Rich Shale (LRS) Reservoirs Ibukun Makinde¹ ¹ University of Houston Received: 11 December 2016 Accepted: 2 January 2017 Published: 15 January 2017

7 Abstract

The behavior of producing gas-oil ratio (GOR) in unconventional reservoirs like liquid-rich 8 shales (LRS) and conventional reservoirs differ. This is mainly due to major disparity in the 9 permeability? ultra-low in unconventional reservoirs in comparison to that in conventional 10 (higherpermeability) reservoirs. The ultra-low permeability and porosity of shales, among 11 other factors contribute to the complex fluid flow mechanisms in these plays. Therefore, there 12 is a need for a good comprehension of the physics of flow in liquid-rich shale reservoirs. This 13 paper particularly investigates how various factors, ranging from critical gas saturation to 14 compaction affect producing gas-oil ratio behavior in liquid-rich shale (LRS) reservoirs. Ten 15 different moderately volatile and highly volatile (near-critical) oil fluid compositions were 16 considered. Compositional reservoir simulations for a period of 30 years were run on a base 17 case multi-fractured horizontal well (MFHW) model for each fluid type. Results showed that 18 the different factors had varying impacts on the production performance and GOR behavior of 19 LRS reservoirs? some more influential than others. Also, the fluid type, whether moderate or 20 highly volatile oil, play a major role in determining how producing gas-oil ratios (GOR) 21 behave in a LRS reservoir. A proper understanding of unconventional reservoir production 22 mechanisms is necessary for reliable reserves estimation, production forecasting and improving 23 oil recovery. This work contributes to this mission and provides a better understanding of the 24 performance of liquid-rich shale plays. 25

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27 Index terms— unconventional resources; gas-oil ratio; liquid rich shales; volatile oil; production forecasting.

²⁸ 1 I. Introduction

iquid-rich shales (LRS) are shale rocks that contain high value oil and gas. Typical examples are the Eagle Ford
play in Texas and the Bakken play in North Dakota, among several others. In recent times, LRS reservoirs
have become viable sources of oil and gas production. Initially, the ultra-low permeability and porosity of shale
formations made producing economic volumes of oil and gas from these reservoirs difficult. However, technological
advancement in the form of multi-fractured horizontal wells (MFHW) has significantly improved production from
these plays.
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Technology, Moscow, Russia as well as MS and PhD degrees in Chemical Engineering from the University of Houston, Houston, TX. He is presently a Reservoir Engineer with Petronas. e-mail: ibukunmakinde@rocketmail.com In oil reservoirs, when reservoir pressure drops below the bubble point, solution gas evolves. The degree of undersaturation, production mechanisms of the reservoirs, fluid PVT properties and other factors determine the rate of solution gas production. Gas-oil ratio refers to the ratio of the volume of gas that evolves out of solution to the volume of produced oil at standard conditions. In the work by Beliveau (2004), there are three major 42 factors that impact gas-oil ratio (GOR) performance -gas-oil relative permeability curve, the presence of initial

43 gas cap and the strength of any associated aquifer. In the cases considered in this study, gas caps were absent

44 and there were no associated acquifers. Solution gas drive is the primary drive mechanism in liquid-rich shale 45 reservoirs.

This work studies the impacts of factors and parameters like bottomhole pressure, critical gas saturation, degree of undersaturation, fracture halflengths, compaction, rock compressibility, etc. on producing gas-oil ratio (GOR). Whitson and Sunjerga (2012) demonstrated through the simulation of multifractured horizontal wells (MFHW) that producing GOR can be strongly dependent on the bottomhole pressure (BHP) when permeability is very low (approximately less than 0.001md). Also, Behmanesh et al. (2015) studied the GOR behavior of a multi-fractured horizontal well (MFHW) with constant BHP during linear flow. Jones Jr. (2016) investigated variations in the producing gas-oil ratio behavior of MFHW in tight oil reservoirs.

With a better knowledge of the behavior of producing GOR in liquid-rich shale (LRS) plays, forecasting of solution gas production can be possible. Yu (2014) presented a method for forecasting solution gas production based on predicted oil production. He proposed a specialized plot based on a linear relationship between the logarithm of a well's cumulative gas-oil ratio (GORcum) and cumulative oil production (Np). Makinde and Lee (2016) modified this method by considering a power law relationship between these two variables. Also,

58 Makinde and Lee (2016) presented a different approach to forecasting production from LRS reservoirs -Principal

59 Components Methodology (PCM), based on the statistical data-driven technique of principal components

analysis. PCM was also used in another study by to forecast solution gas production from LRS reservoirs.

⁶¹ 2 II. Reservoir model Description

⁶² A 5000 ft horizontal well, with 20 hydraulic fractures spaced 250 ft apart was modeled. The fractures have half ⁶³ lengths of 150 ft and are all infinitely conductive. Fracture width of 2 ft was used to make simulation easier.

Fracture permeability was correspondingly reduced to keep the product of width and permeability (of fractures)
at an appropriate level. Reservoir models with the same fracture conductivity but different fracture widths yield
similar results (Alkouh et al., 2012).

A commercial compositional simulator was used to simulate production with ten different reservoir fluids (moderately and highly volatile oils). Fluids 3 and 4 are near-critical fluids. The well produced for 30 years at a minimum bottomhole pressure constraint of 1000 psia. Logarithmically-spaced local grid refinement (LS-LGR) was used to model pressure drop and fluid flow as accurately as possible. Figure 1 shows a pictorial representation of the reservoir model. Tables 1 and 2 show the reservoir data and the reservoir fluid compositions used.

Table ?? Fluid Compositions LRS reservoirs under consideration in this work are shale volatile oil reservoirs 72 (fluids are moderately and highly volatile oils). Solution gas drive is the primary drive mechanism in shale volatile 73 74 oil reservoirs. In this study, the reservoir is initially undersaturated i.e., the initial reservoir pressure is greater 75 than the saturation pressure (bubble point pressure). At this time, production is mainly driven by the bulk 76 expansion of reservoir rock and oil. When reservoir pressure drops below the bubble point, expansion of gases dissolved in oil provide most of the reservoir drive energy. Illustrations of gas-oil ratio history, reservoir pressure 77 78 and gas saturation with time for one of the fluid samples in the basecase scenario are shown in Figures 2, 3 and 4. Figure 3 is a semi-log plot of the gas-oil ratio history to enable proper visibility of the various critical points 79 of production mechanism of shale volatile oil reservoirs. In Figure 2, it is evident that the reservoir pressure 80 declines rapidly before reaching the bubble point. Beyond the bubble point, the rate of decline slows due to the 81 evolution of gas. The six critical stages of the GOR history of a well in a shale volatile oil reservoir driven by 82

solution gas drive mechanism shown in Figure 3 are briefly explained below:

Reservoir pressure is greater than the saturation pressure (bubble point pressure). Here, no free gas exists in the formation and the producing GOR is approximately equal to the initial solution GOR (i.e., approximately constant GOR);

The gas saturation starts to increase forming a "GOR hill". Though gas is not mobile yet, there is an increase in the amount of gas released from oil from point 2 to 3 and an increasing gas saturation;

⁸⁹ Due to the continuous rapid decline in pressure above the bubble point, gas solubility decreases from point 3 ⁹⁰ to 4;

91 The critical gas saturation is reached and gas can flow;

At this point, the reservoir pressure decreases below the bubble point, gas evolution accelerates and producing GOR starts to increase rapidly;

Producing GOR is still increasing after 30 years. For shale oil reservoirs, the producing GOR may continue
 to increase for even longer due to ultra-low permeability of shales and other contributing factors.

The producing GOR for all the fluid samples (basecases) are compared and shown in Figure 5. They all have a similar trend but generally, the more volatile the fluid, the higher the producing GOR throughout the production period. The gas produced when reservoir pressure drops below the saturation pressure in an oil reservoir remains immobile until it reaches a certain threshold. This threshold is called the critical gas saturation. At and above the critical gas saturation, gas become mobile and begin to flow towards the wellbore. Critical gas saturations of 5% (basecase), 10%, 15% and 20% were considered to determine the impact on the performance of MFHW in shale volatile oil reservoirs. the impacts of critical gas saturation on producing GOR (semi-log plots) for Fluids 1,

4, 7 and 10. Generally, the higher the critical gas saturation, the lower the producing GOR with time. There is

also a delay in the rise of producing GOR with time, as critical gas saturation increases. With increasing critical gas saturation, there is a slight dip in producing GOR after the period of constant GOR. The further away the fluid is from the critical point, the more pronounced the dip is. Fluid 4 is a near-critical fluid, therefore, the dip in producing GOR after the constant GOR period, is nearly absent in these cases. This can be observed in Figure 6. Year 2017 C IV.

Critical Gas Saturation The wells under consideration here produce at constant flowing bottomhole pressure 109 (BHP). The lower the BHP below the saturation pressure, the more the drawdown. Cases of different constant 110 flowing BHPs were considered including when the BHP is equal to the bubble point pressure. The basecase is a 111 constant flowing BHP of 1000 psi. The lower the constant flowing BHP, the higher the producing GOR except 112 for the cases of 100 psi and below for the least volatile oil -Fluid 10, 250 psi and below for other moderately 113 volatile oils and from 500 psi and below for highly volatile oils. In these cases, the producing GOR towards the 114 end of the production time decreases with lesser constant flowing BHP due to the large drawdown which led 115 to the production of gas reaching a peak quickly and declining with time till the end. The more volatile the 116 fluid, the quicker the producing GOR reaches a peak and starts to decline even at higher flowing bottomhole 117 pressures. When the constant flowing BHP is equal to the bubble point pressure, the producing GOR remains 118 constant throughout the production. There is a mild increase in producing GOR with time for the case of BHP 119 120 equal to 2000 psi (slightly lower than the saturation pressure in most of the cases). Figures ?? and 9 show the 121 effects of bottomhole pressure (BHP) on producing gas-oil ratio (semi-log plots) for Fluids 1, 4, 7 and 10. The 122 degree of undersaturation is the difference between the initial reservoir pressure and the saturation (bubble point) pressure. Cases with initial reservoir pressures of 5000 psi (basecase), 4500 psi, 4000 psi and 3500 psi were studied. 123 The lower the degree of undersaturation, the quicker the reservoir pressure will reach the saturation pressure. 124 Therefore, with decreasing degree of undersaturation, the producing GOR increases with time and vice versa. 125 Correspondingly, there is a delay in the initial rise of producing GOR with increasing degree of undersaturation 126 and vice versa. Likewise, the higher the degree of undersaturation, the lesser the height of the "GOR hill". 127 Moreover, the higher the degree of undersaturation, the longer the period (at the start of production) where 128 the producing GOR remains constant i.e., the period where the producing GOR is approximately equal to the 129 initial solution GOR. Figures 10 and 11 show the effects of the degree of undersaturation on the producing GOR 130 (semi-log plots) for Fluids 1, 4, 7 and 10. Generally, the trends are similar in all cases regardless of the volatility 131 of the volatile oil fluid sample considered. For the case with drainage area of approximately 275 acres (drainage 132 area 2 -Figure 13), boundary-dominated flow (BDF) is not reached in some instances due to low permeability 133 and the relatively large unstimulated reservoir volume (USRV). This is the situation especially when moderately 134 volatile oil reservoir fluids are present. For highly volatile oils, BDF is observed because of higher oil mobility 135 (less viscosity in comparison to less volatile oils) towards the regions close to the stimulated reservoir volume 136 (SRV). This BDF is followed by a late linear (or compound linear) flow when production from the unstimulated 137 reservoir volume (USRV) dominates. The trend of producing GOR is generally the same till boundary-dominated 138 flow (as observed on the rate-time diagnostic plots) is reached. According to Jones Jr. (2016), for multi-fractured 139 horizontal wells (MFHW), producing GOR rises during BDF because of declining pressures at the midpoint 140 between fractures and corresponding increase in average gas saturation in the drainage area. This phenomenon is 141 observable in our results. After boundary-dominated flow, there is a steeper rise in producing GOR with reducing 142 reservoir drainage area. With increasing reservoir drainage area, it takes longer to reach boundary-dominated 143 flow (BDF is not even observed in some cases depending on the volatility of the reservoir fluid). Therefore, the 144 larger the reservoir area, the milder the rise in producing GOR with time. Due to the higher mobility of highly 145 volatile oils, production may later be dominated by the regions beyond the SRV (for larger reservoir drainage 146 areas), leading to the decline of producing GOR towards the end of the production period (30 years in our cases). 147

¹⁴⁸ 3 VIII. Fracture Half-Length

Fracture half-length is the distance from the wellbore to the outer tip of a fracture propagated from the well 149 by hydraulic fracturing or penetrated by the well. It is an important completion parameter for shale reservoirs. 150 For these analyses, fracture half-lengths of 50 ft, 100 ft, 150 ft (basecase), 200 ft, 250 ft, 300 ft and two other 151 cases where the fracture half-lengths are of different lengths, i.e. uneven configuration of fracture lengths were 152 considered. These two special cases were compared separately to the basecase to determine their impact on 153 production performance. Figures 18 to 24 show the pictorial representations of each case apart from the basecase 154 (already shown in Figure 1). There is a delay in the rise of producing GOR with reducing fracture half-lengths. 155 The shorter the fracture half-length, the lesser the gas saturation at the fracture faces. Also, the further away 156 157 the bubble point of the volatile oil is from the initial reservoir pressure (degree of undersaturation), the lower the 158 height of the "GOR hill". This is more noticeable for cases with highly volatile oils. Therefore, the higher the 159 degree of undersaturation and the shorter the fracture half-lengths, the lower the height of the "GOR hill". The 160 highly volatile oils are closer to the critical point (two fluids are nearcritical), therefore in most of these instances, the "GOR hill" is very low or absent during the production period. 161

Reservoir model with uneven configuration 1 has three of its fractures with half-lengths of 300 ft whereas the reservoir mel with uneven configuration 2 has four of its fractures with half-lengths of 300ft. Therefore, the well with uneven configuration 2 generally produce more oil than the well with uneven configuration 1. They both produce more oil than the well with the basecase configuration (uniform fracture half-lengths of 150 ft). The producing GOR generally follows the same trend as already discussed in the previous paragraph. Fracture permeability is a measure of the ease with which fluids flow through the connecting pore spaces of fractured rocks. In other words, it is a measure of the ability of fractured rocks to transmit fluids. Fracture permeability is directly proportional to the dimensionless fracture conductivity, as seen in Equation 1 below.?? ???? = ?? δ ??" (1)

where FCD is the dimensionless fracture conductivity, kf is the fracture permeability, wf is the fracture width, k is the formation permeability and xf is the fracture half-length. In the analyses of the impacts of fracture permeability on well performance, fracture permeabilities of 5 md, 10 md, 20 md, 60 md, 80 md and the basecase -41.65 md were considered. With reducing fracture permeability, there is a delay in the increase of gas saturation at the fracture faces. Consequently, there is a delay in the formation of the "GOR hill" (delay in the initial rise of producing GOR) and longer period of constant GOR. The reverse is the case with increasing fracture permeability.

¹⁷⁸ 4 X. Fracture Spacing

Even though closer fracture spacing (more fracture stages) requires a higher completion cost per well, it eventually means better drainage of the SRV within a shorter period (Makinde, 2014). The closer the fracture spacing, the larger the cumulative oil production. For highly volatile oils, cumulative oil production starts to reduce with closer fracture spacing later during production because of high gas saturation.

The effect of fracture spacing on producing GOR is quite significant. The closer the fracture spacing, the more rapid the critical gas saturation is reached. This therefore results in higher producing GOR with time as fracture spacing reduces. For highly volatile oils, high gas saturation can result in very high producing GOR towards the end of the production period.

For the special cases with uneven fracture spacing, the well with uneven configuration 2 (15 fracture stages) 187 has closer fracture spacing in comparison with the well with uneven configuration 1 (12 fracture stages). This 188 can be observed in Figures 31 and 32. Therefore, though fracture spacing is non-uniform and since the well with 189 uneven configuration 2 generally has closer fracture spacing than that with uneven configuration 1, it produces 190 more oil (larger cumulative oil production). Oil produced in both cases is lower than the oil produced from 191 the well with basecase configuration (Figure 1). This is because they both have lesser fracture stages than the 192 basecase (20 fracture stages). The impact on producing GOR is like earlier discussed scenarios. The closer the 193 fracture spacing, the higher the producing GOR with time. Figures 33 and 34 show the effects of fracture spacing 194 195 on producing GOR (semi-log plots) for Fluids 1 and 10.

¹⁹⁶ 5 XI. Rock Compressibility

the cumulative oil production and vice versa. At much higher rock compressibility values, there is a possibility that high gas saturation may impede oil production later during production, especially for highly volatile oils.

199 The impact of rock compressibility on producing GOR (for the values considered) is not significant. The trends are generally similar and the higher the rock compressibility, the lower the producing GOR with time. It 200 is likely that the impact of high gas saturation may alter the pattern of producing GOR at much higher rock 201 compressibility values. Figures 35 and 36 show the effects of rock compressibility on producing GOR (semi-log 202 plots) for Fluids 1, 4, 7 and 10. For the basecase reservoir model, compaction was not included. However, here, 203 the effects of compaction on shale volatile oil well production performance were investigated. Cases of weak 204 compaction (constant rock compressibility of 4*10-6 psi-1), mild compaction (constant rock compressibility of 205 206 20*10-6 psi-1) and strong compaction (with the use of pressure-dependent compaction table shown in Table ??) were examined in the reservoir model. All the results were compared together with the basecase (no compaction) 207 results. 208

As reservoir pressure depletion occurs during production, compaction increases the pressure on the rocks 209 (net confining pressure) due to the weight of the overlying sediments (overburden) and the pore fluid pressure 210 decreases. This increase in net confining pressure can lead to collapse of pore spaces and thus, efficient expulsion 211 of hydrocarbons can take place. Though compaction leads to reduction of porosity and permeability, strong 212 compaction can enhance oil recovery significantly. The stronger the compaction, the larger the cumulative oil 213 production. Weak compaction may lead to slight reduction in cumulative oil production (slightly smaller oil 214 production than the basecases). This is because the slight reduction in porosity and permeability caused by weak 215 216 compaction overrides the major compaction effect in this instance. Mild compaction leads to more oil production 217 than the basecases and strong compaction results in the largest cumulative oil production. A similar result was 218 obtained by Khoshghadam et al. (2015) in their study of the impact of confined pore spaces on liquid-rich shale 219 reservoir performance.

Weak compaction has little or no effect on producing GOR with time. For most cases, it is approximately identical to the basecases (no compaction). Mild compaction results in the reduction of producing GOR with time as more oil is produced in this case. For the cases with strong compaction, producing GOR remains approximately constant throughout the production period. This is because strong compaction keeps the average reservoir pressure so high that it never depletes beyond the saturation pressure. Also, large quantities of oil were produced due to strong compaction. Figures 37 to 40 portray the impacts of compaction on producing GOR (semi-log plots) and cumulative oil production for Fluids 1, 4, 7 and 10. 1



	Permeability	0.001 md 0.06				
	Porosity					
	Reservoir Temperature	250°F				
	Initial Reservoir Pressure	5,000 psia				
	Depth to top of formation	10,000 ft				
	Reservoir Thickness	250 ft				
	Corey Relative Permeability Exponent	2.5				
	Critical gas saturation, $S_{\mu c}$	0.05				
2	Residual saturation of oil (gas/oil displacement), S _{ora}	0.2				

Figure 1: LAFigure 1 :

Figure 2: Figure 2 :

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	Fluid 1	Fluid 2	Fluid 3	Fluid 4	Fluid 5	Fluid 6	Fluid 7	Fluid 8	Fluid 9	Fluid 10
Components	Composition (%)	Composition	Composition	Composition	Composition	Composition	Composition	Composition (%)	Composition (%)	Composition
CH.	(<i>/s</i>)	[/n] 59.07	(<i>n</i>)	[/4] 52.47	(10)	40.06	40.70	[/0] 51.02	(10)	(10)
Cna	30.77	30.07	01.02	33.47	49.45	49.90	40.70	51.95	44.42	41.52
C ₂ H ₆	7.57	7.43	7.91	11.46	7.28	6.44	6.24	6.64	9.52	6.12
CaHa	4.09	4.16	4.42	8.79	8.02	3.48	3.49	3.71	7.30	6.74
I-C ₄ H ₁₀	0.91	0.96	1.02		2.31	0.77	0.81	0.86		1.94
N-C ₄ H ₁₀	2.09	1.63	1.74	4.56	3.61	1.78	1.37	1.46	3.79	3.03
I-C ₆ H ₁₂	0.77	0.75	0.80		1.80	0.66	0.63	0.67		1.51
N-C ₄ H ₁₂	1.15	0.80	0.86	2.09	1.79	0.98	0.67	0.72	1.74	1.50
CaHsa	1.75	1.14	1.21	1.51	2.32	1.49	0.96	1.02	1.26	1.95
C7+	21.76	22.59	17.59	16.92	22.41	33.50	34.98	30.78	30.98	34.82
CO2	0.93	2.32	2.47	0.90	0.16	0.79	1.95	2.08	0.75	0.13
Nz	0.21	0.15	0.16	0.30	0.87	0.18	0.13	0.13	0.25	0.73
	Highly Volatile Oils					Moderately Volatile Oils				
GOR, scf/bbl	3,024	3,043	4,081	3,967	2,561	1,806	1,755	2,128	1,873	1,513
API	63.5	63.0	63.5	64.9	65.2	49.2	49.1	46.8	49.7	50.6
Oil FVF, bbl/stb	3.56	3.55	-	4.81	3.26	2.23	2.19	2.42	2.32	2.10

Figure 3: Figure 3 :



Figure 4: Figure 4 :



Figure 5: Figure 5 :



Figure 6: Figure 6 :



Figure 7:



Figure 8: Figure 7 :



Figure 9: Figure 8 : Figure 9 :



Figure 10: Figure 10 : Figure 11 :



Figure 11: Figure 12 : Figure 13 :



Figure 12:



Figure 13: Figure 14 : Figure 15 : Figure 16 : Figure 17 : Figure 18 :











Figure 17: Figure 27 : CFigure 29 : Figure 30 : Figure 31 :







Figure 19: Figure 35 :



Figure 23:





Figure 25:



Figure 26:





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[Note: © 2017 Global Journals Inc. (US) A Simulation Study of the Factors that Impact Gas-Oil Ratio (GOR) Behavior in Liquid-Rich Shale (LRS) Reservoirs Global Journal of Researches in Engineering () Volume XVII Issue II Version I 28 Year 2017 C]

Figure 28: Table 1

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