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## <sup>1</sup> Model-Based Analysis of Safety Critical Validation Algorithm

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#### 6 Abstract

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Safe operation of a critical embedded system requires reliable information about the state of 7 the system and signal condition of the system. Validity of sensors which measure the process 8 variables are of great importance. Signal validation comprises of detection, isolation and 9 characterization of faulty signals. Signals that are validated are critical for their increased 10 availability in the system. Model-Based Engineering (MBE) approach provides means of 11 modeling, analyzing, and validating the signals for critical embedded system design, and 12 development. The abstract nature of the models provides mechanisms to analyze verify and 13 validate the system functionality, at a much early stage in their development process. In this 14 paper we present MBE approach to analyze the input signal processing algorithm with the 15 case study of analog signal for Stall Warning System (SWS) of an aircraft using NI LabVIEW. 16 The approach helps in analysing the functionality and completeness of the algorithm, 17 mathematically and by simulation. The validation of analog signals with different frequencies 18 and amplitude establishes data prudency and maintains the integrity of avionics systems. The 19 result of this approach highlights the advantage of using MBE which enables in analysing the 20 data algorithm for its correctness and guarantees the properties of the model early in the 21 development life-cycle. MBE approach also helps in re-assuring the integrity of the system, 22 before it is developed. This also terminates the contiguous data set and annunciates the 23 sensor fault conditions 24

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Index terms — analog input processing, stall warning system (SWS), model-based engineering (MBE), safetycritical system, NI LABVIEW.

#### 28 1 Introduction

alidity of the data input-output of Safety-Critical Systems such as avionics systems, medical instruments, and 29 nuclear systems is critical and needs to be analyzed for its functionality, performance, and safety. Complex 30 avionics systems encompassing multiple critical sensor data associated with the plurality of sensors that needs 31 to be validated for the correct data and also detect fault condition of the sensor. Productivity challenges are on 32 the rise with the increase in the complexity of the software involved in Safety-Critical Systems. Such systems 33 are considered to be least intolerant with safety of the overall functionality of the system, as well as dependency 34 35 and reliability of the system. Model-Based Engineering (MBE) approaches provide the means of creating and 36 analyzing the models of the Safety-Critical System. These approaches accomplish the task of providing prediction 37 and analyses capabilities of various operational qualitative attributes like performance, productivity, reliability and security. In the development life-cycle, with the application of Model-Based Engineering (MBE) approaches, 38 the system-level problems, are detected at an early stage during their development process which are usually 39 discovered during the system integration and acceptance test, using the conventional approaches. This avoids 40 in rework during the later stages of their development and also minimizes the maintenance cost. The paradigm 41 of developing the application software for Safety-Critical Systems are shifting with the introduction of Model-42 Based Engineering approaches. The graphical representation of the Safety-Critical System control algorithm 43

#### **3** LITERATURE SURVEY

44 application software, using MBE, serves the primary purpose of representation of the application software as a
45 re-usable executable model. This can be re-used at any stage during their development process in the entire
46 life-cycle. This executable model analyzes the predicted system properties and validates them against the system

47 implementation, considering the evaluation of various quality assurances attributes in the course of analyses.

Models representing a Safety-Critical System integument of data-flow, topology and the behavioral aspects of the application software, are created using a suitable modeling language. This modeling language is regarded as formal representation of the application software being developed with precise perception of the actual implementation of the control logic. This ultimately forms the basis for conformance testing against the system requirements.

Modeling language used in creating the models serves as a multi-purpose graphical representation encompassing
 all the aspects of the Safety-Critical System application software as an abstract. Laboratory Virtual Instrument
 Engineering Workbench (LabVIEW), a system design and development environment from National Instruments,

in conjunction with the Visual Programming Language (VPL) [1] provides the means of creating the SafetyCritical System models. LabVIEW basically makes use of VPL, wherein the application software is created by
manipulating the software components graphically as symbols along with the textual notations. LabVIEW makes
use of "G" language -a graphical language used for systems design and simulation.

Using LabVIEW the Safety-Critical System application software model is created precisely in coherence with the system requirements, describing all the aspects of the system. This MBE approach with LabVIEW renders the model to define the domain oriented abstractions that define the system components, states, transitions between the states. The validation of such clutter less models to cover different levels of formalities like model checking [3], prototyping and simulation [2]. By combining the effectiveness of the domain specific abstract models and its implementations with prototyping and simulation the application software model is validated for its functionality.

The paper is organized as follows: section II, provides an insight into the related works carried out with MBE. With section III, we introduce to the characteristic features of analog input signal data in Stall Warning System (SWS) and the need for validation. Afterwards, section IV focuses on the analog input processing algorithm and

the implementation of the algorithm for different analog signals of SWS, using LabVIEW. Section V sketch the

<sup>71</sup> results and summarize the overall validation process. Section VI concludes the work discussed in the context and

72 comment on future work to be done with this reference.

## 73 2 II.

#### 74 **3** Literature Survey

The need to validate the health of the input data signals which are interfaced with certain critical decision making 75 systems is very much essential, in aerospace applications and avionics systems. This helps in the differentiation 76 of the signals as faulty and healthy. The process of differentiating the signals as two different categories, are 77 handled by efficient algorithms developed and implemented. Manju Nanda et al. [4] had proposed a contemporary 78 validation algorithm in validating the signals and thus helping the underlying systems in making appropriate 79 80 critical decisions. Also the need to verify the correctness of the abstracts of the models of a system under test, 81 corresponding to Model-Checking and Model-Based Testing was proposed by Stefan Gulan et.al. [7]. The early introduction of these approaches for safety mechanisms relevant to the safety of the software was evaluated with 82 an industrial case study sufficiently to address the relevant failures in the systems and its software components. 83 The exponential growth in the discovery of the system-level faults at the development stage in SDLC process 84 has adverse turn-around effects, such as increase in the cost of development and the rigorous changes that may 85 be subjected to the system and its underlying software components. This can be overcome with the use of 86 Model-Based Analysis and Validation approaches as suggested by Peter H Feiler [8]. With MBE a single source 87 approach is provided to the developer to analyze the system for its operational attributes as well as the system 88 qualitative attributes. This is more reliable through model annotations. Also Bringmann et.al. [9] has proposed 89 with the help of an industrial case study that the quality assurance with the model-based developments with 90 91 the introduction of graphically testable models representing the software components of the system under test 92 enables the user to understand the architecture of the algorithm of the software. It was also suggested that it 93 helps in expressing complex, fully automated closed-loop test scenarios in real-time. Using MBE approaches for 94 modeling the software component of a system, it is like performing the actual implementation of the algorithm or the software component and defining their relationship between each other. This was proposed by Andree 95 Blotz et.al [10]. The models are created using different languages and are regarded as the formal representation 96 of their functionalities. With all these findings the complex processing algorithm of SWS/AIC i.e. the Analog 97 Input Processing algorithm is modeled using NI LabVIEW. Its operations, capabilities in validating the input 98 data from various aircraft interfaced sensors are discussed in this paper. 99

#### 100 **4 III.**

## <sup>101</sup> 5 Analog Input Signal Data of SW

The digital computer based Stall Warning System (SWS)/ Aircraft Interface Computer (AIC) [5], a state-ofart designed around a customized APM2000 module by SAGEM. The module consists of two processing units Motorola MC68060 along with the coprocessor units MC68360, designed as per DO-178B standards [6]. The system consists of input interfaces to different signals of types ARINC429, Discrete and Analogous and processes them accordingly. The SWS systems also provide a stall warning by activating the shaker actuator of the aircraft and indicating them suitably through LED, on the Caution Warning Panel (CWP).

The analog signals read by APM2000 kernel when invoked by the application software and the inputs that are acquired are converted into digital signals for processing by the processor units using a 12-bit Analog-Digital Converter (ADC). The acquired values are made available to the Analog Input Processing algorithm application software in a specified memory location for further processing by the kernel. Any fault or error during the acquisition is examined and returned after the validation by the Analog Input Processing algorithm application software.

## <sup>114</sup> 6 a) Angle of Attack (AOA) Sensors Interface

115 The Angle-Of-Attack (AOA) is the physical angle measured between the chord of the aircraft wing and

#### 116 **7 S**

the relative wind direction. There are basically two AOA vane sensors that act as potentiometers. Both the left and right potentiometer sensors are excited by 11.3V DC power supply. As an analog input for the system, the physical range is from  $-10^{\circ}$  to  $+40^{\circ}$ . The DC analog signal ranges from 0V corresponding to  $-10^{\circ}$ , while 11.3V corresponds to  $+40^{\circ}$ . The value of the sensor reading is stored in the memory and used to estimate the AOA value during validation.

## <sup>122</sup> 8 b) Fuel Remianing Input Interface

The SWS/AIC have the interface to the fuel system to get the fuel remaining in the fuel tank of the aircraft. This input from the interface is obtained as an analog input from the fuel tank capacitor probes provided for both the left and right channels in the aircraft. The physical analog range of the fuel remaining varies from 0V DC corresponding to 0kg, to 5V DC corresponding to 1000kg. But there is a constraint of minimum fuel remaining to be 12.5kg. The fuel value corresponding to the amount of fuel present during the take-off is stored in the memory location. This value is used for the weight estimation during the validation.

## <sup>129</sup> 9 c) Torque Pressure Transducer Sensor Input Interface

The torque pressure transmitter is connected to the torque meter in the cockpit. The SWS/AIC system shall have an interface with the torque pressure transducer and reads the engine torque as an analog input. The transducers are present on both left and right channels of the aircraft. The engine torque input ranges from 0 to 5V DC, corresponding to 0 to 44.34psig equal to 3.684V. Here the torque value being greater than or equal to 16.85psig (38% or 1.3999V) indicates that the aircraft is ready for take-off.

For the landing condition the torque value shall be less than or equal to 20% (8.868psig or 0.736V) on both the left and right engines. Even if there happens to be a value of 50% torque on one engine (22.17psig or 1.824V) if the other engine is in-operative with a torque value less than 10% (4.434psig or 0.368V).

## <sup>138</sup> 10 d) Pitch Trim Position Sensor Input Interface

The SWS/AIC have the interface with the pitch trim potentiometer to get the position of the pitch trim tab as an analog signal from the potentiometer. The pitch trim position sensors are physically combined as a single channel from both the right and left channels. The pitch trim sensor is excited with a voltage value of 11.3V. The analog input signal acquired from the pitch trim position sensor varies from -150 to +80. This input is used to limit the electrical travel of the actuator. An input voltage value of 11.08V is read when the excitation voltage of the actuation of the actuator. An input voltage value of 11.08V is read when the excitation voltage of the actuation of the actuator. An input voltage value of 11.08V is near the electrical travel of the actuator.

144 11.3V is provided across the potentiometer with a bias of 5.54V. The error tolerance is defined to be +/-0.065V.

## <sup>145</sup> 11 e) Hydraulic Pressure Sensor Input Interface

The SWS AIC have been interfaced with the hydraulic pressure sensors to get the value of the hydraulic pressure as analog input. The input range varies from 0-4000psi, corresponding to 0.25V to 5.25V DC.

148 IV.

## <sup>149</sup> 12 Implementation of Analog Input Processing Algorithm

The continuously time varying signals from a plurality of aircraft interfaces like AOA sensors, Fuel Tank sensors, Pitch Trim sensors, Hydraulic Pressure sensors are obtained and are independent of each other. These signals obtained from various sensors, which are either simplex (from a single source) or duplex (from dual sources) needs to be validated and compared to measure the quality of the signal/data received and indicate it via a validity flag.

The rate of change of the signal from the physical system is matched to a sampling rate of 25millisecond. This is 155 the same time duration for which the algorithm is designed to read the signal/data recorded by the sensor. During 156 the continuous acquisition of signal/data from the sensor, for a persistence time of 250millisecond, implying that 157 3 samples are considered in an averaging window, the rate at which the acquired signal/data changes is constantly 158 monitored. This rate of change is compared with a pre-defined threshold value. The recently acquired signals are 159 compared with the previous samples of signal/data and monitored for their values, which may be well within the 160 specified tolerance value. Based on the comparator output the signal/data is termed as healthy or unhealthy, by 161 monitoring it over the period of persistence time. The process of analyzing the analog input signals is as shown 162 below in Figure 1. The basis for this algorithm is that, any signal acquired from any of the aircraft sensors is 163 to be declared as valid or invalid, based on the fixed sample approach. The acquired signal is declared valid 164 or invalid, over a persistence time of 250ms, based on the comparison with their difference between the current 165 valued signal/data that has been acquired with the previously acquired signal (if nothing then to be considered 166 as zero), termed as Difference |B| and the difference between the last previous valued signal/data to that of the 167 previously acquired signal/data as Difference |A|. The magnitudes of both the differences are then compared 168 169 with the priori specified tolerance band (default +/-2% of the nominal value -full range value). This range check 170 is carried out for all the acquired input signals/data and the engineering value conversion is done for the analog inputs. In case the acquired analog input signal is out of bounds of the specified tolerance band, then the output 171 value is clamped to the minimum value if the acquired signal value is less than the minimum value. It is clamped 172 to maximum, if the acquired signal value is more than maximum range specified. This is done along with the 173 storage of the association of the suitable flag status, set either as Valid or Invalid. The purpose of the acquired 174 signal is only for the validity or the invalidity check. For all the analog inputs that are acquired from the sensors, 175 if the signal/data is invalid then the invalid flag is set to TRUE and the output data is latched to a particular 176 valid data that was acquired currently, previously or past the previous acquisition. In case of valid signal/data, 177 the valid flag is set TRUE and the average value of the current, previous and the value past the previously 178 acquired signal/data is latched as the output data. This analog input processing algorithm was developed using 179 Model-Based Engineering (MBE) approach, using LabVIEW from National Instruments. This approach helps in 180 defining the processing control algorithm software components as models that can be re-used and provides more 181 182 efficiency and robustness as compared with other conventional approaches.

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#### <sup>185</sup> 14 1) Functional Translation

The LabVIEW tool suite is used in modeling the analog input processing algorithm application software. The 186 models that are designed in the LabVIEW development environment will be termed as Virtual Instruments 187 (VI), as the models virtual represents the physical implementations of the system being designed and developed. 188 This tool suite provides the option of categorically and hierarchically modeling features The actual system 189 implementation for Hydraulic Pressure Sensor Input Interface is designed as shown in Figure 4. In case of the 190 Hydraulic Pressure Sensor input being invalid the output data is computed based on the lower and upper limits 191 as explained in III.E, and latched to the previous/current/last previous valid data. The valid flag is set to FALSE 192 and there is no computation warning being generated for the Hydraulic Pressure by the SWS/AIC. The block 193 diagram implemented is as per the specifications for its analog input signal/data scaled to its equivalent digital 194 voltage valued array. The range is also validated for Hydraulic Pressure Sensor Input as shown in Figure 4. The 195 array is fed as input into the error injection loop, as shown in Figure 5. This loop is present in all the analog 196 input interface modules. This loop allows the user to define the error value i.e. the user has the liberty to set any 197 error value. The tolerance is to be adjusted to the full scale range of the analog input interface and the array is 198 resized to the actual input array size in this loop. 199

Here in this loop, the privilege of inserting the error value into a particular index of the array is also provided. The error injection is controlled using the LabVIEW control switch termed as Error ON/OFF. This helps in inserting the error value in the index of the array during the simulation, dynamically. This is simulated and as well being considered for computation of the warning suitably from the index/time of its insertion into the array. An error valued data is inserted for a time factor of 25ms, every time in the array. This array of input with or without the error is fed into the Analog Validation and Data Sorting loop for the data to be sorted and validated as per the specified limits.

## <sup>207</sup> 15 b) Fuel Remaining Input Interface

The Fuel Remaining Input Interface system implementation is done as shown in Figure 6. There are two fuel tanks present in an aircraft. One in the right wing, which corresponds to the right channel while the other in the left wing corresponding to the left channel. During the Analog Validation, in case the right fuel tank input on the right channel is invalid then the output data is computed and latched to the previous/current/last previous valid data. This means that the Analog Input Processing algorithm shall use the average value of the last correct/valid weight estimate and the aircraft with no fuel remaining.

The same case applies with the left fuel tank input on the left channel being invalid, the output data is 214 215 computed and latched to the previous/current/last previous valid data. And the SWS/AIC Analog Input Processing algorithm uses the average value of the last correct/valid weight estimate and the aircraft with no 216 fuel remaining from the left channel. In both these cases, the valid flag is set to FALSE. If the data from either 217 or both the channels are valid then the average value of all the three data sets, i.e. previous valued, current 218 valued and the last previous valued data from the array is computed and the output data is set to the average 219 value. The valid flag is set to TRUE. The process of error injection is repeated for this Sub VI also and the array 220 data corresponding to Fuel Remaining is also sorted and validated using the Analog Input Processing and Data 221 Sorting Sub VI loop, as shown in Figure 5. 222

# Fuel Remaining Input Interface Block Diagram as Sub VI c) Angle-Of-Attack Sensors Interface

The model implementation with the given specifications in III.A, for Angle-Of-Attack Sensor Interface is as shown 225 below in Figure 7. There are two channels, (Left & Right Wings) with AOA sensors. The range of the value 226 sensed by the AOA sensor is being validated and the array of inputs is built. The input array is fed into the 227 Analog Input Processing and Data Sorting algorithm Sub VI loop for validation and data sorting, respectively. 228 In case, the left AOA sensor sensed data is invalid then the AOA value shall be computed for the output 229 data and latched to the previous/current/last previous valid data. Similarly in case of the right AOA sensor 230 231 sensing an invalid data set, then the AOA value shall be computed for the output data and latched to the 232 previous/current/last previous valid data. In both the cases the valid flag is set to FALSE. For the AOA sensors, 233 as is special case, the mounting error for the left channel AOA with respect to the right channel AOA sensor with a zero bias value of 2.3634V is used in the application software, shown in Figure 7, during the data set being 234 valid. Also the dead band of 0.724V and 0.364V shall be used for left AOA and right AOA engineering value 235 conversions. Different fixed error value considerations are being made to distinguish and compute left channel 236 AOA with the right channel AOA, as 1.3890 and 00 respectively. A suitable method such as Ratiometric method 237 is used to compute the AOA values for better accuracy. In case the pitch trim position input is invalid then the 238 data set is computed for the output data and latched to the previous/current/last previous valid data. The valid 239 flag is set to FALSE and a suitable warning shall be generated for the same. In this case of pitch trim sensor 240 invalid data, the pilot switched over to the manual mode from the automated mode. In case if the data is valid, 241 then the valid flag is set to TRUE and the output data is computed based on the average of current, previous and 242 last previous valued data from the array, and latched to it. In case of left engine torque as sensed by the Torque 243 Pressure Transducer sensor, is invalid, and then the output data is computed by the Analog Input Processing 244 algorithm and is latched to the previous/current/last previous valid data. Similarly, in case of right engine torque 245 246 sensed by the right channel as invalid, the output data is computed and is latched to the previous/current/last previous valid data. In both the cases the valid flag is set to FALSE, and the right/left engine torque is not 247 considered for the takeoff warning computations by SWS/AIC. In case if the data is valid, then the valid flag is 248 set to TRUE and the output data is computed based on the average of current, previous and last previous valued 249 data from the array, and latched to it. 250

#### <sup>251</sup> 17 Simulation and Analytical Results

The actual implementation of the Analog Input Processing application software is modeled using NI LabVIEW. 252 The input data, is as per the values as given below in Table The inputs are being input to the Analog Input 253 Processing application software algorithm with the help of their respective sensor interface Sub VIs. The input 254 data is up to a maximum of 100 index values and the constant valid data is being fed into the sub-systems. A 255 suitable error vale (in terms of %), computed on the full scale input range is inserted at suitable index in the input 256 array. Their equivalent DC voltage values are recorded as array values/elements and this is done dynamically, 257 i.e. during the simulation. The system is being simulated for a particular Hydraulic Pressure value as shown 258 in Figure 10 or Fuel Remaining as shown in Figure 11 or AOA as shown in Figure 12 or Pitch Trim position as 259 shown in Figure 13 or Engine Torque as shown in Figure 14. The Error On/Off control, regulates the control 260 of insertion of error value to the specified hydraulic pressure/pitch trim position/fuel remaining/AOA/engine 261 torque pressure value. Here in order to justify the analog input processing algorithm functionality for hydraulic 262 263 pressure sensor inputs, the hydraulic pressure of 3500psi is considered (within the specified range as given in 264 Table 1). An error value of +/-2% of 3500psi ( $\sim = 4.625$ V DC) is considered, at suitable time intervals (as shown 265 in the simulation window of Input(HP)). An input array values with 100 elements is recorded as the input array, which is fed into the Analog Input Processing application software algorithm and Data Sorting algorithm loops 266 to validate the data and sort the data as Current Valued, 10. Similarly for Fuel Remaining the data input of 60kg 267 of fuel is considered. An error value of +/-2% of 60 kg ( $\sim = 0.3$ V DC) is inserted suitably in the input array of 268 100 elements at certain time intervals, for 25ms as each sample. The process is repeated as specified in the above 269 section for Hydraulic Pressure Sensor Input Interface. Here it can be observed that the AnalogValidFlagList is 270

set to TRUE as there is a valid data and the Invalid Sample Window count is 0. A maximum input value of 8 deg is considered as input for the Pitch Trim Position sensor input interface. An error value of  $\pm/-2\%$  of the

maximum full range scale ( $\sim = 8.00002$ V DC) is considered and inserted into the array of 100 input elements, for

further processing and sorting. During the simulation, as can be seen in Figure 13, at the index value of 40, there

exists an invalidity of the samples. This is being analyzed and the AnalogValidFlagList is set to FALSE. The

276 Invalid Sample Window count is set to 1, as there exists an invalidity, which can be inferred from the magnitude

of the difference values (i.e. 0.320002) in this case at that time period is way above the priori specified tolerance

value. The RawAnalogValidList corresponding to the output data is set to 0 and will be replaced with the valid Current/Previous./Last Previous value from the sorted input array upon the completion of the validation process

by the Analog Input Processing application software algorithm mathematically that proves the correctness and

effectiveness of the algorithm and the need for such an approach. The objective of achieving a high reliable processing algorithm, with more complexity was successfully met.

In this paper we have proposed and implemented a novel MBE approach with the help of NI LabVIEW tool suite, with the Analog Input Processing software algorithm as a case study. The results obtained from the analyses of these models were reliable, versatile and also suitably substantiated in the removal of vexation. Validation of the implementation against the system specified requirements and the analysis of the output data against the test cases obtained during the conventional test approaches were compared and no deviations were observed. This also helped in addressing the unrealistic and unreliable situations early during the development phase, thereby reducing the overall work around cost in fixing the bug/error. VII. 1 2 3 4

<sup>&</sup>lt;sup>1</sup>Year 2017 D  $\odot$  2017 Global Journals Inc. (US) Model-Based Analysis of Safety Critical Validation Algorithm <sup>2</sup> $\odot$  2017 Global Journals Inc. (US)

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Figure 1:



Figure 2: Figure 1 :

	Ass	Assignment of CV,PV and LPV VAlues					
2	CV array		PV Values		LPV Values		
0	0	0	0	(r) 0	0		
	0	0	0	0	0		
	0		0		0		
	0		0		0		
	0		0		0		
	0		0		0		
	0		0		0		
	0		0		0		
	0		0		0		
	0		0		0		
	0		0		0		
	0		0		0		
	0		0		0		
	0		0		0		
	0		0		0		
	0		0		0		
	0		0		0		
	0		0		0		

Figure 3:



 $\mathbf{2}$ 









Figure 6: Figure 4 :



Figure 7: Figure 5 :



Figure 8: Figure 7 :



Figure 9: Figure 6 :









Figure 12: Figure 10 :



Figure 13: Figure 11 :



Figure 14: Figure 12 :

1

Figure 15: Table 1 :

Sl	Signal Name	Physical Range	Scale Fac-
No			tor
1.	RawAOALA	$-10$ to $+40^{\circ}4.8216$	δ deg/V 2
2.	RawAOALB*	-10 to +40	4.8216 2 deg/V
3.	RawAOARA	10  to  +40	$4.8721 \text{ deg/V} 2.0525 \text{V} \pm 0.0152 \text{ V} 0.0224 \text{ deg once}/25 \text{ ms cycle}$
4. R	awAOA RB*	-10 to +40	$4.8721 \text{ deg/V } 2.0525 \text{V} \pm 0.0152 \text{ V} 0.0224 \text{ deg once}/25 \text{ ms cycle}$
5.	Fuel Remaining left (LftFu- elTank)	0-1000 kg for	200kg/V
6.	Fuel Remaining right(RgtFuelTank	0-1000 kg for )	$200 \mathrm{kg/V}$ -
7.	Left Engine Torque (EngTorqueL)	0 -44.34psig 12.03	35 psig/V
8. 9. 10.	RightEngineTorque(Eng-TorqueR)Pitchtrimposition(PtchTrimPos)Hydraulicpressure(HydPress)	0 -44.34psig 12.03	35 psig/V -15 to +8 deg. 5.3097 0 / V 0-4000 PSI 800 PSI / V $$ -

Figure 16:

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