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 Simulation based Characterization of the Transport Channel Parameters of Pentacene Thin Film Transistor: Effect of Gate Insulator Thickness and Gate Electrode Work Function
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8 Abstract

9 In this paper we have presented the simulation and analysis of the channel field, potential,

¹⁰ mobility, hole concentration, and the threshold voltage of pentacene thin film transistor with

¹¹ gate metal work function and gate insulator thickness. The top contact transistor from

¹² pentacene active material, paryelene dielectric and gold source/drain electrodes, has been used

¹³ for our simulation. The simulations have been performed using Silvaco?s Atlas device

¹⁴ simulator. The Poole-Frenkel transport model was used in the pentacene active material. The

¹⁵ results of the simulation have shown an impact of the gate metal work function on threshold

voltage, channel potential, channel charge concentration, channel field, and mobility of the
 device.

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19 **Index terms**— pentacene; simulation; organic thinfilm transistor; Poole-Frenkel mechanism; threshold 20 voltage; gate-electrode; workfunction.

²¹ **I. Introduction**

entacene Field Effect Transistors (FETs) have been attractive for applications in the areas of Flexible display,
RFIDs, sensors because its performances are similar to that of amorphous silicon thin film transistors [1][2][3][4][5].
Apart from these comparable electronic characteristics and promising low-cost fabrication, there are still
important parameters of the device that needs better understanding and precise control for proper operation
of the device. Some of the key issues are environmental stability, leakage current, threshold voltage and mobility
[6][7][8][9][10][11][12].

In general organic FETs have higher threshold voltages than normally required for integrated circuit applications. The threshold voltage can depend on different factors such as gate bias stress [13,14], gate dielectric [15], and the thickness of the active layer material [16]. Properties of gate electrode and dielectric are also important parameters that affect the performance of the transistor. The dependence of threshold voltage on gate metal work function has also been reported [17,18]. In this paper we have simulated a top contact transistor and systematically studied the effect of gate work function and gate insulator thickness on channel parameters such as field, potential, charge concentration, threshold voltage, and field effect mobility.

³⁵ 2 II. Simulation

where $\mu(E)$ is the field dependent mobility, $\mu 0$ is the zero field mobility, E is the electric field, ? is the zero field activation energy, ? is the electron Poole-Frenkel factor, k is the Boltzmann's constant, and T is the temperature. The Poole-Frenkel parameters extracted from the best match between simulation and experiment are ?=0.1, ?=3.58x10-5, and ?=10-5. Bottom contact pentacene Thin Film transistor is simulated and matched with experimental data, previously reported by our group [19][20][21]. Poole-Frenkellike electric-field dependence (equation below), which is the inverse variation in activation energy against the square root of electric-field

5 B) IMPACT OF GATE DIELECTRIC THICKNESS

42 strength [22,23], has been employed for pentacene active channel. Nonlinear transport organic semiconductor

⁴³ materials is intensively explained through Poole-Frenkel (PF) transport mechanism [24][25][26][27]. The model

44 explains the temperature and electric-field dependencies of charge carrier drift mobilities in disordered materials.

⁴⁵ 3 III. Transistor Channel Parameter Simulation Results and ⁴⁶ Discussion

47 A top contact device (Fig. ??) with a width of 100 µm and channel length of 10 µm is used for simulation.

48 A 30 nm pentacene active layer and a 6 nm gate dielectric is used. The thickness of gold source drain contacts 49 is 30 nm and that of aluminum gate electrode is 20 nm The change in threshold voltage associated with change in electrode work function and change in the flat band voltage is also expected. With no charge present in the oxide 50 or at the oxide-semiconductor interface, the flat-band voltage simply accounts for the work function difference 51 between the semiconductor and the metal gate. As has been reported [28], the effect of gate work function is 52 significant, particularly when the transistor is biased at accumulation. The gate work function can affect both 53 the gate leakage current and the source drain current. As shown in Fig. 3, the current increases by about a factor 54 of 3 when the gate metal work function increases from 3.8 eV to 5.4 eV. accumulation, has also been examined. 55 We probed the electric field at the interface between the gate insulator and pentacene for fixed drain voltage 56 (-3 V). The change in the flat band voltage or the threshold voltage is also reflected in a change on the channel 57 electric field and channel charge concentration. As shown in Fig. 5, simulation results indicate that there exists 58 a built in field at zero gate voltage. For each gate voltage, higher work function gate electrodes create higher 59 channel field. 7. The channel mobility is also higher for higher work functions. For lower work function gate 60 61 electrodes, the mobility starts at very low value at zero gate voltage and increases with gate voltage. But for the higher work function electrodes, the mobility has a higher value at zero gate voltage. This is the result of the 62 high electric field and charge density. 63

Experimental studies in the literature indicate that channel mobility increases when the channel field and 64 charge concentration increases [29]. We have extracted the mobility for different work Fig. ??: Channel potential 65 at different positions along the channel from source to drain for different gate electrode work functions resistance 66 of pentacene between the channel and the electrode [30]. This is attributed to low mobility or depletion near 67 the contacts and Schottky barriers at the contacts [31,32]. The potential profiles are clearly nonlinear as seen 68 in the figure. The nonlinearity of the potential profile is more pronounced near the drain electrode than near 69 the source. This is due to the fact that the relative decrease of the induced charge density in the accumulation 70 layer when going from source to drain as well as an associated decrease of the field effect mobility [33]. In going 71 from the source (x=0) to the drain (x=12) along the channel, the potential drops fast for higher gate electrode 72 work function. This faster drop of potential gradient is associated with the higher channel electric field we have 73 observed at higher gate electrode work functions. 74

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⁷⁶ 5 b) Impact of gate dielectric thickness

In addition to studying the impact of the work function on the channel properties, we have simulated devices at 77 different gate insulator thicknesses to study its effect on channel field, channel charge concentration, threshold 78 voltage, and channel charge mobility. As shown in Fig. 9 a, the field increases as the thickness of the dielectric 79 decreases and this increase in field increases the charge accumulation in the channel (Fig. 9 b). However we 80 haven't seen variation of the threshold voltage with thickness of the dielectric. This is because there is no variation 81 of the flat band voltage, interface traps and charges as a function of the dielectric thickness. Fixed charge in the 82 dielectric has not been included in our simulation model. To study the variation of the channel parameters The 83 change in the thickness of the dielectric has also brought the change in the channel field effect mobility. Fig. 84 10 shows that the mobility variation with gate voltage and thickness of the dielectric. The mobility increases 85 as a function of electric field only up to a little over the threshold voltage. After the channel is fully formed, 86 87 the mobility starts to drop as the gate voltage increases to a more negative value. The drop is significant for 88 lower dielectric thicknesses. Increasing the gate voltage increases both the electric field and the channel charge 89 concentration. We have also shown this by simulating the device at a gate voltage of -3 V and dielectric thickness of 6 nm for various values of dielectric constant. The extracted mobility versus channel charge density is shown 90 in Fig. 11. The figure shows an increase of mobility with channel charge density. So the decrease in mobility we 91 observed in Fig. 10 at more negative gate voltages, with the decrease in dielectric thickness, should be from the 92 high electric field strength. This is because the lower the dielectric thickness the higher the field and the higher 93

94 the impact on mobility. Fig. 11: Channel mobility vs channel charge concentration

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97 8 IV. Conclusion

In summary, our simulation results show an impact of the gate metal work function and the gate dielectric 98 99 thickness on channel field, channel potential, channel charge concentration, and mobility of the device. When the 100 high work function gate electrode is used, there exists a built in field in the transistor channel. As the result there exist built in channel charge concentration and increased channel mobility at zero gate voltage. As expected, 101 102 when the gate insulator thickness decreases the vertical electric field and the channel charge density increases. This increase in field and charge concentration slightly increases the mobility and the drain current. The field 103 effect mobility decreases as the thickness of the dielectric decreases. The threshold voltage changes with gate 104 electrode work function but remains the same when the thickness of the dielectric changes. The threshold voltage 105 has changed from -1.3 V to -0.07 V by changing the work function from 3.8 eV to 5.4 eV. We also have seen a 106 potential drop at the electrode/polymer interface and a nonlinear decrease in potential from source to drain. 107

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Figure 1: Figure 5 (



Figure 2: Fig. 1 :

	4x10 7	Gate dielectric thickness						
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	3x10							cen-
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Figure 3:

¹¹⁰ .1 V. Acknowledgments

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