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I. INTRODUCTION

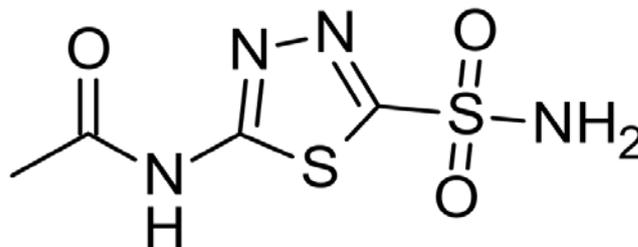
Aluminum and its alloys are widely used materials for their excellent electrical and thermal conductivities in many applications and recently in the manufacture of integrated circuits [1, 2]. So, the study of its corrosion inhibition is of great importance. The most widely used pickling acid is the hydrochloric acid, so this medium induced a great deal of research on aluminum [3-5]. A number of organic compounds are known to be applicable as corrosion inhibitors for aluminum in acidic environments. Such compounds typically contain nitrogen, oxygen or sulphur in a conjugated system and function via adsorption of the molecules on the metal surface, creating a barrier to corrodent attack [6-9]. The adsorption bond strength is dependent on the composition of metal, inhibitor structure and concentration as well as temperature [10]. Because of the fact that most of the chemical compounds that prevent the corrosion of metals and alloys are toxic, and thus pose threat both for human health and environment, their usage is limited. For this reason, several authors reported the use of natural products as corrosion inhibitors [11]; also, some authors used drugs as green corrosion inhibitors for

various metals and alloys [12-20]. The use of environmental friendly pharmaceutical compound (expired Cidamex) as corrosion inhibitor for aluminum has not been reported before. Most of the pharmaceutical active substances are far more expensive than the organic inhibitors currently implemented. Therefore, our study was focused on the usage of expired drugs or unused drugs because of patient's non-compliance that contain in their composition active substances with inhibitory properties. This will solve two problems: a) Limitation of environmental pollution with pharmaceutically active compounds and b) reduction of the disposal costs of expired drugs.

II. EXPERIMENTAL

a) Materials and Solutions

The investigated compound (expired Cidamex) shown in Figure1, this drug was obtained from CID Giza Co. for Pharmaceuticals, Egypt., Analytical grade HCl (37%) was used as corrosive solution. Double distilled water used throughout experiments for the preparation of solutions.



Formula = $C_4H_6N_4O_3S_2$, Mol. Mass = 222.245

Figure 1 : Structure of expired Cidamex Drug [N-(5-sulfamoyl-1,3,4-thiadiazol-2-yl)] acetamide

b) Methods and Techniques

i. Weight loss method

The weight experiments carried out using specimens of aluminum having dimensions (2 x 2 x 0.05 cm) and with composition more than 99.9%. The test pieces of aluminum samples were weight up to fourth decimal place using digital electronic balance. The aluminum specimens were polished by a series of emery paper (grade 320-1200 grit size) and then washed with double distilled water and acetone. After weighing, the specimens were totally suspended in

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beakers containing test solutions using glass hooks at temperature (25 and 45°C) in thermostat water bath. Each piece taken out of the test solution, rinsed with double distilled water, dried between two filter papers and weighed again. The difference in weights for an exposed period was taken as weight loss. The experiments carried out at various concentrations of Cidamex. Triplicate samples were used to check reproducibility of results.

ii. *Hydrogen evolution and corrosion rates*

The gas-volumetric technique provides a rapid and sensitive method of monitoring any perturbation by an inhibitor regarding gas evolution at the metal-corrodent inter phase. The corrosion of aluminum in acid solution is characterized by rapid effervescence resulting from hydrogen gas evolution. The corrosion rates of aluminum in the absence and presence of drug

assessed by measuring the volume of H₂ gas evolved during the corrosion reaction. An ideal device for hydrogen evolution collection is easy to set up and operate. Figure 2 schematically illustrates a simple set-up that used for the hydrogen evolution rate measurements in this study. This is actually a classic set-up for detection of the negative difference effect. The aluminium specimen put in a beaker containing the test solution. A funnel placed over the specimen, which ensured the collection of all the hydrogen from the specimen surface as well as from any undermined metal particles at the bottom of the beaker. A burette was mounted over the funnel, and was initially full of the test solution. The hydrogen collected by the funnel went into the burette and gradually displaced the test solution in the burette. In this way, the volume of the evolved hydrogen easily measured by reading the position of the test solution level in the burette.

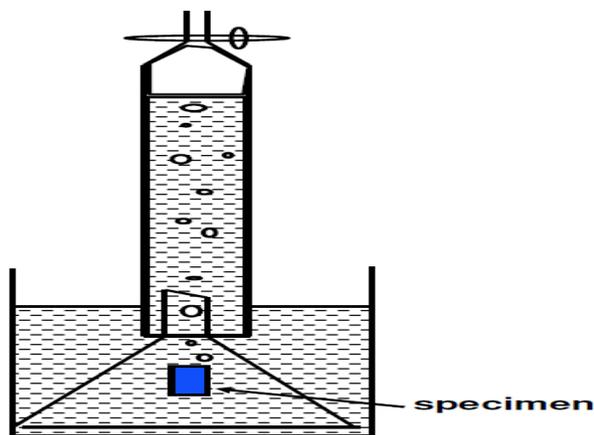


Figure 2 : Schematic illustration of the set-up for measurement of the volume of hydrogen evolved

iii. *Potentiodynamic polarization measurements*

For potentiodynamic polarization studies of aluminum, a cylindrical rod embedded in araldite with an exposed surface area (1 cm²) used and the experiments were carried out at 25°C. It was abraded with different grades of emery papers up to 1200 grit size. After that, the electrode washed with acetone, rinsed different times with distilled water and dried. The potentiodynamic measurements performed in a conventional three electrodes glass cell, which consists of aluminum as working electrode, platinum counter electrode and a saturated calomel electrode(SCE) as the reference electrode. All measurements carried out in aerated solution of 1 M HCl in the absence and presence of different concentrations of Cidamex. Potential curves were recorded by changing the electrode potential automatically from -0.8 to 0.5 V at a scan rate of 1 mVs⁻¹. The Tafel plots of the anodic and cathodic curves extrapolated to obtain the corrosion potential (E_{corr}) and corrosion current density (i_{corr}).

iv. *Electrochemical impedance spectroscopy measurements*

Electrochemical impedance spectroscopy (EIS) is a powerful technique for the characterization of electrochemical systems and mechanistic information. For this reason this technique is being applied to an increasing extent to understand corrosion process in solution, to study rate determination, inhibitor performance, coating performance and passive layer characteristics [21-23]. Electrochemical impedance spectroscopy (EIS) measurements were performed at an open circuit potential 30 minutes of immersion in the test solution with amplitude of 5 mV. The cover frequency range was of 10⁵ Hz to 0.1 Hz. The experiments always repeated at least three times to check reproducibility of the results. Impedance diagrams are given in Nyquist representations. The electrical equivalent circuit Figure 3 was used to fit EIS data which consists from R_s is the solution resistance, R_{ct} is the charge transfer resistance and C_{dl} is the double layer capacitance.

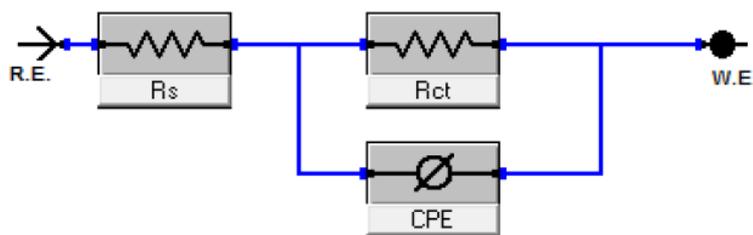


Figure 3 : Equivalent circuit proposed to fit the EIS experimental data

v. Electrochemical frequency modulation (EFM) measurements

The electrochemical frequency modulation has many features [24-28]. EFM is a non-destructive technique, rapid test, gives directly value of the corrosion current without a prior of knowledge of Tafel constants and has a great strength due to casual factors, which serve an internal check on the validity of the EFM measurement.

All electrochemical measurements were performed using Gamry Instrument (PCI 300/4) Potentiostat / Galvanostat /ZRA. This includes a Gamry framework system based on the ESA 400. Gamry applications include DC105 software for potentiodynamic polarization measurements, EIS300 software for EIS and EFM140 software for EFM measurements along with a computer for collecting data. Echem Analyst 6.03 software was used for plotting, graphing, and fitting data.

III. RESULTS

a) Weight loss studies

The weight loss recorded to the nearest 0.0001g was given by equation (1):

$$\Delta w = w_1 - w_2 \quad (1)$$

Where w_1 and w_2 are the weights of metal before and after exposure to the corrosive solution, respectively.

Corrosion rates calculated using the following expression [29]:

$$\text{Corrosion rate} = \frac{\Delta w}{A T} \text{ mg cm}^{-2} \text{ min}^{-1} \quad (2)$$

Where Δw is the weight loss in mg, A is the area of the specimen in sq-cm and "T" is the exposure time in min.

The percentage inhibition efficiency (% IE) of different concentration of expired Cidamex calculated from the corrosion rate values by using the following equation:

$$\% \text{ IE} = \theta \times 100 = [(W_1 - W_2) / W_1] \times 100 \quad (3)$$

where w_2 and w_1 are the weight losses (mg) for aluminum sample in the presence and absence of the inhibitor and θ is the degree of surface coverage of the inhibitor. The % inhibition efficiency (% IE) and the degree of surface coverage (θ) were tabulated. Figure 4 shows the plots of corrosion rate against different concentrations of drug, while Fig. 5 represents the effect of concentration of the drug on the % IE at different temperatures (25 and 45°C).

The experimental data of weight loss (Δw), percentage of inhibition efficiency (% IE), corrosion rate (C.R.) and degree of surface coverage (θ) for aluminum in 1 M HCl and in the presence of various concentrations of expired Cidamex at different temperatures are shown in Table 1.

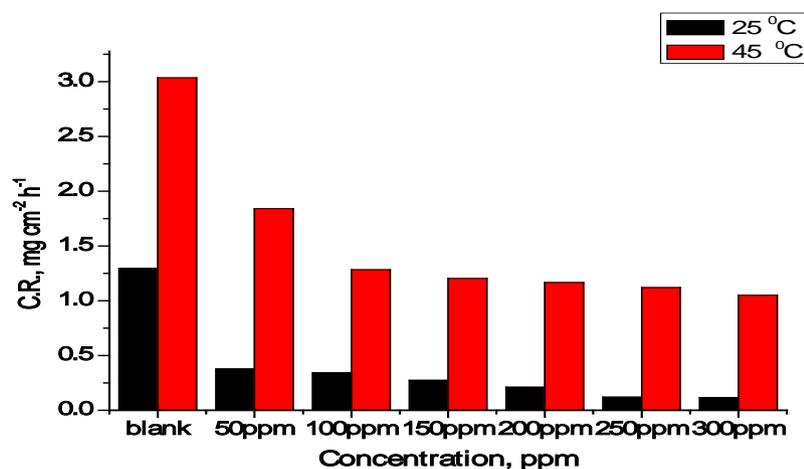


Figure 4 : Corrosion rates of various concentrations of expired CIDAMEX on aluminum in 1 M HCl at 25 and 45°C

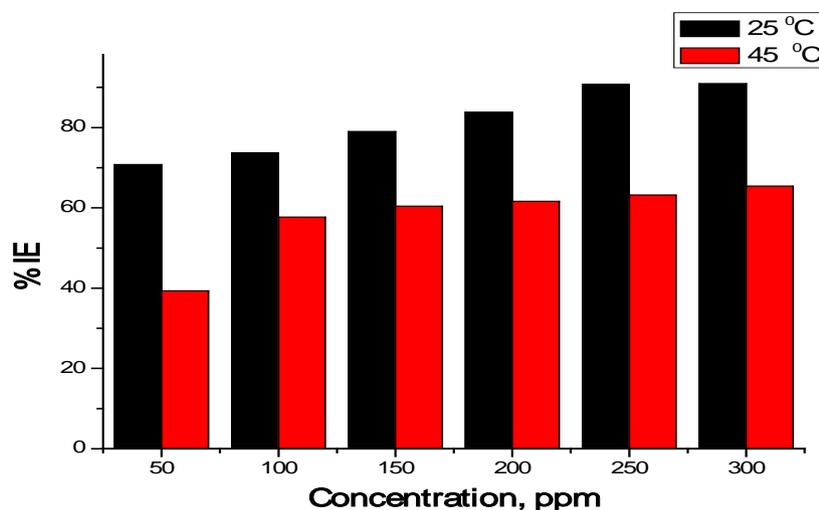


Figure 5 : The variation of inhibition efficiency with expired CIDAMEX concentration of aluminum in 1 M HCl solution

Table 1 : Data from weight loss of Al in 1 M HCl for various concentration of expired CIDAMEX after 1.5 h at 298 and 318 K

	298 K				318 K			
	ΔW mg cm ⁻²	θ	% IE	C.R., mg cm ⁻² h ⁻¹	ΔW mg cm ⁻²	θ	% IE	C.R., mg cm ⁻² h ⁻¹
Blank	1.950	----	----	1.297	4.553	----	----	3.035
50	0.568	0.708	70.8	0.378	2.764	0.393	39.3	1.84
100	0.513	0.737	73.7	0.342	1.925	0.577	57.7	1.283
150	0.410	0.790	79.0	0.274	1.805	0.604	60.4	1.203
200	0.316	0.838	83.8	0.211	1.750	0.616	61.6	1.167
250	0.180	0.908	90.8	0.120	1.675	0.632	63.2	1.120
300	0.178	0.909	90.9	0.116	1.575	0.654	65.4	1.050

The results show that the inhibitor influenced on reducing the dissolution of aluminum in 1M HCl solution at all concentrations used. The inhibition efficiency increased with increasing the concentrations while at the same time the corrosion rates significantly decreased.

b) Adsorption isotherms

The adsorption of organic molecules provides information about the interaction between the adsorbed

molecules themselves as well as their interaction with metal surface. When the fraction of the surface covered is determined as function of the concentration at constant temperature, adsorption isotherm evaluated at equilibrium conditions. There are a number of mathematical expressions having thus developed to take into consideration of non-ideal effects. The most used isotherms are Frumkin, De Boer, Parsons, Temkin,

Flory-Huggins and Bockris-Swinkless [30-33]. The degree of surface coverage (θ) for different concentrations of expired Cidamex in 1 M HCl was calculated from weight loss measurements Table 1 and was tested graphically for fitting a suitable adsorption isotherm. Figure 6 confirms that the inhibition processes due to adsorption of the inhibitor on the Al surface. This is because a straight line is obtained when $\log(C/\theta)$ is plotted against $\log C$ and the linear correlation coefficient of the fitted data is close to unity. This indicates that the adsorption of expired Cidamex molecules obeys the Langmuir adsorption isotherm [34] which expressed as:

$$\frac{C}{\theta} = \frac{1}{K} + C \quad (4)$$

Where C is the expired Cidamex concentration and K_{ads} is the equilibrium constant for the adsorption/

desorption process of the inhibitor molecules on the metal surface.

The relationship between the equilibrium constant, K_{ads} , of adsorption and the free energy of adsorption, $\Delta G^{\circ}_{\text{ads}}$ is given by the following expression [35].

$$K_{\text{ads}} = 1/55.5 \exp [-\Delta G^{\circ}_{\text{ads}}/RT] \quad (5)$$

Values of free energy of adsorption calculated from equation (5) using K_{ads} values obtained from Langmuir adsorption isotherm is presented in Table 2. The values are negative and less than -40 kJ mol^{-1} . This implies that the adsorption of the inhibitor on aluminum surface is spontaneous and confirms the physical adsorption isotherm mechanism [36].

Table 2 : Langmuir adsorption parameters for adsorption of expired Cidamex on aluminum in 1 M HCl for 1.5h immersion period at different temperatures

Temp., °C	Langmuir isotherm		
	K, M ⁻¹	R ²	$-\Delta G^{\circ}_{\text{ads}}$ kJ mol ⁻¹
25	32.54	0.992	18.58
45	21.13	0.995	17.51

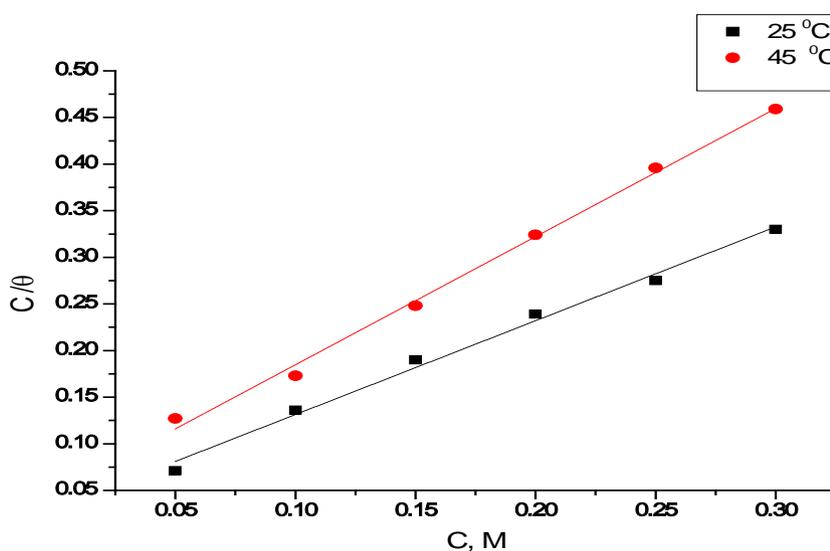


Figure 6 : Langmuir adsorption isotherm for expired Cidamex adsorption on aluminum in 1 M HCl at two different temperatures after 1.5h immersion

c) Effect of temperature

From our study, the protection efficiency decreases with an increase in temperature. This can be due to the decrease in the strength of adsorption process at higher temperature, suggesting that physical adsorption of the inhibitor on the sample surface. The apparent activation energies (E_a) for the corrosion, process in absence and presence of expired Cidamex can be evaluated from Arrhenius equation (6):

$$\log (C.R.)_2 / (C.R.)_1 = E_a / 2.303R \left(\frac{1}{T_1} - \frac{1}{T_2} \right) \quad (6)$$

Whereas estimates of the heats of adsorption (Q_{ads}) can be obtained from the trend of surface coverage with temperature as follows [37]

$$Q_{\text{ads}} = 2.303R \left[\log \left(\frac{\theta_2}{1-\theta_2} \right) - \log \left(\frac{\theta_1}{1-\theta_1} \right) \right] \times \frac{T_1 T_2}{T_2 - T_1} \quad (7)$$

Table 3 : Calculated values of apparent activation energy (E_a^*) and heat of adsorption (Q_{ads}) of expired Cidamex on aluminum in 1 M HCl at different temperatures

Concentration, ppm	E_a , kJ mol^{-1}	$-Q_{ads}$, kJ mol^{-1}
1M HCl	33.50	-----
50	62.36	52.03
100	52.09	28.37
150	58.29	35.57
200	67.39	46.13
250	88.00	68.90
300	86.80	65.60

Increased activation energy, E_a in inhibited solutions compared to the blank suggests that the expired Cidamex is physically adsorbed on the corroding metal surface while either unchanged or lower (E_a) in the presence of inhibitor suggest chemisorptions [38]. It seen in Table 3 that E_a values increased with inhibitor concentrations, showing that the expired Cidamex retards corrosion at ordinary temperature and its corrosion retarding efficiency considerably

diminished at higher temperature [39]. The low and negative Q_{ads} values are indicative of less surface coverage with rise in temperature, supporting the earlier proposed mechanism of physisorption [40].

d) Hydrogen evolution method

The method of hydrogen evolution (via gasometric assembly) was determined as previously described elsewhere [41-43].

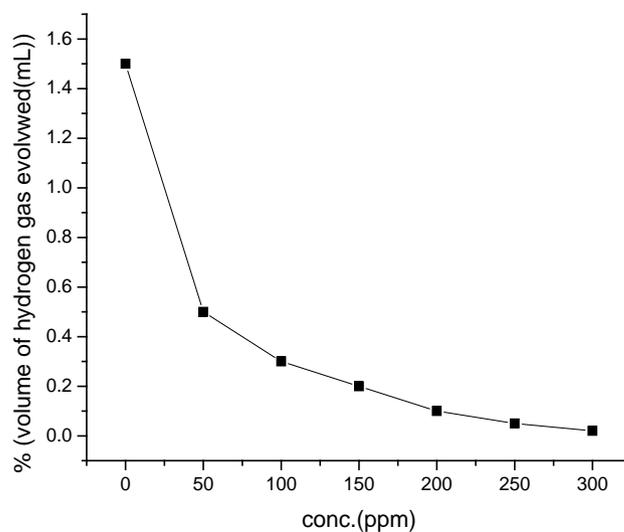


Figure 7 : Volume of hydrogen gas evolved during the corrosion of aluminum in 1M HCl in the absence and presence of different concentrations of Cidamex

Table 4 : Inhibition efficiency obtained from gasometric method for aluminum in 1M HCl at various concentrations of Cidamex

Conc., ppm	Volume of hydrogen gas evolved (ml)	% IE
blank	1.50	-----
50	0.50	66.6
100	0.30	80.0
150	0.20	86.0
200	0.10	93.3
250	0.05	96.7
300	0.02	98.7

From Figure 7 and Table 4 when the concentration of expired Cidamex increases the hydrogen evolution decreases and inhibition efficiency increases, so expired Cidamex consider having an excellent ability to inhibit the corrosion of aluminum in the acid solution.

e) *Potentiodynamic polarization measurements*

Potentiodynamic polarization curves for aluminum in 1M HCl solution in the absence and presence of different concentration of expired Cidamex at 25 °C are shown in Figure 8 and the polarization parameters such as E_{corr} , i_{corr} , anodic and cathodic Tafel slopes (β_a, β_c) are summarized in Table 5. Both anodic and cathodic Tafel slopes were slightly changed on

increasing the expired Cidamex concentration. This means that there is no change of the mechanism of the inhibition in presence and absence of expired Cidamex drug and this drug affects both cathodic and anodic reactions, i.e. it is mixed-type inhibitor [44]. The E_{corr} values show that the expired Cidamex behaves as mixed type, with small variations in the E_{corr} values of the blank specimens. The degree of surface coverage (θ) and inhibition efficiency (% IE) were calculated using equation (8):

$$\% \text{ IE} = \theta \times 100 = [1 - (i/i^0)] \times 100 \quad (8)$$

where i^0 and i are the current densities in the absence and presence of the extract, respectively.

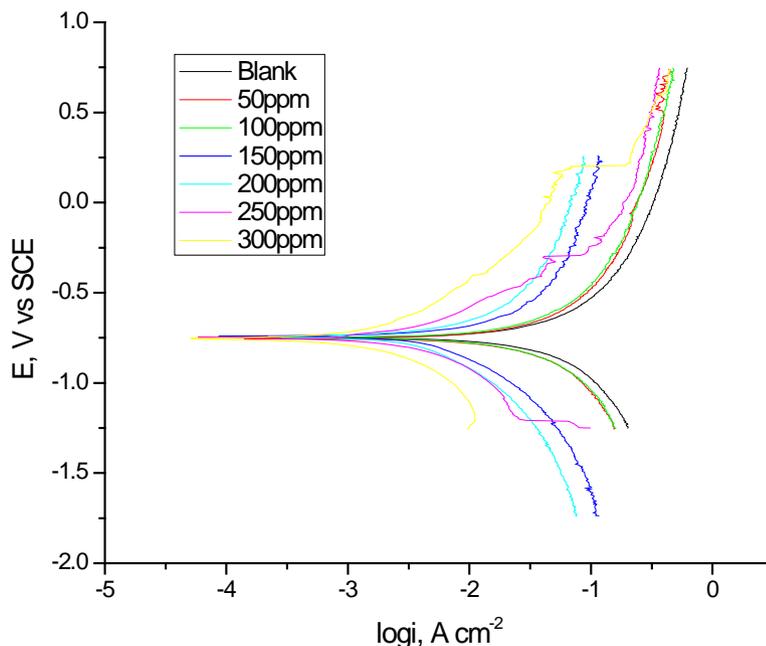


Figure 8 : Anodic and cathodic Tafel polarization curves for aluminum in the absence and presence of various concentrations of Cidamex

Table 5 : Electrochemical kinetic parameters obtained by Tafel polarization technique for aluminum in absence and presence of various concentrations of expired Cidamex

Conc., ppm	$-E_{corr}$, mV vs SCE	i_{corr} , mA cm ⁻²	β_a , V dec ⁻¹	β_c , V dec ⁻¹	θ	% IE
Blank	749	1590	11.6	32.4		
50	754	970	7.2	43.8	0.390	39.0
100	749	936	13.5	15.7	0.411	41.1
150	742	60.9	2.2	3.2	0.965	96.5
200	745	48.7	0.7	3.6	0.969	96.9
250	749	27.2	1.0	9.2	0.983	98.3
300	755	6.97	1.3	1.2	0.996	99.6

f) *Electrochemical impedance spectroscopy (EIS) measurements*

EIS was employed to investigate the effect of concentration on inhibitive behavior of inhibitor in 1 M HCl at 25°C. The EIS results in form of Nyquist and Bode phase plots have been presented in Figure 9a,b. The impedance spectra consist of a large capacitive loop at high frequency followed by a small inductive one at low frequency. The values of polarization resistance and double layer capacitance were recorded in Table 6. Generally, the small inductive loop at low frequency (LF) observed for aluminum in HCl [45-48]. The diameter of Nyquist plots (R_p) increases on increasing the inhibitor concentration. These results suggest the inhibition behavior of inhibitor. The Nyquist plots analyzed in terms of the equivalent circuit composed with classic parallel capacitor and resistor Figure 2 [49]. The impedance of a CPE is described by the equation 9:

$$Z_{CPE} = Y_0^{-1} (j\omega)^{-n} \quad (9)$$

where Y_0 is the magnitude of the constant phase element (CPE), j is an imaginary number, ω is the angular frequency at which the imaginary component of the impedance reaches its maximum values and n is the deviation parameter of the CPE: $-1 \leq n \leq 1$.

The values of the interfacial capacitance C_{dl} can be calculated from CPE parameter values Y_0 and n using equation 10 [50]:

$$C_{dl} = (2\pi f_{max} R_{ct})^{-1} \quad (10)$$

Where f_{max} is the frequency value, at which the imaginary component (Z'') of impedance is maximum. The degree of surface coverage (θ) and the inhibition efficiency (% IE) were calculated from the charge transfer resistance (R_{ct}) values using the following equation (11):

$$\%IE = [(R_{ct} - R_{ct}^0)/R_{ct}] \times 100 \quad (11)$$

Where R_{ct}^0 and R_{ct} are the charge transfer resistance in the absence and presence of inhibitor, respectively, the results listed in Table 6. By increasing the inhibitor concentration, the R_{ct} values increase and the calculated C_{dl} values decrease, as it can be seen from Table 6, the C_{dl} values tend to decrease with the increase of the concentration of inhibitor in 1 M HCl. The decrease in the C_{dl} , which can result from a decrease in local dielectric constant and/or an increase in the thickness of the electrical double layer, suggests that inhibitor molecules function by adsorption at the metal/solution interface. Deviations from the ideal semi-circle are generally attributed to the frequency dispersion as well as in homogeneities, roughness of metal surface and mass transport process [51-53]. The resistances between the metal and outer Helmholtz plane (OHP) must be equal to the R_{ct} . The adsorption of expired Cidamex molecules on the metal surface decreases its electrical capacity because they displace the water molecules and other ions originally adsorbed on the metal surface. This modification results in an increase of charge-transfer resistance. The R_{ct} values increased with inhibitors concentrations may suggest the formation of a protective layer on the aluminum surface. This layer makes a barrier for mass and charge-transfer. The Bode plot, Figure 9b Shows resistive region at high frequencies and capacitive region at intermediate frequencies but do not show a clear resistive region (horizontal line and a phase angle = 0) at low frequencies. These plots show two overlapped phase maxima at intermediate and low frequencies. According to act circuit theory, an impedance plot obtained for a given electrochemical system can be correlated to one or more equivalent circuits.

Table 6 : EIS data of aluminum in 1 M HCl and in the presence of different concentration of expired Cidamex

Conc., ppm	R_{ct} , mΩ cm ⁻²	R_s	$Y^0 \times 10^6$ μΩ ⁻¹ s ⁿ	n	$C_{dl} \times 10^4$ μF cm ⁻²	θ	% IE
Blank	607.3	2704	195.30	1.059	3.20		
50	853.5	2017	118.40	1.095	2.63	0.148	14.8
100	902.1	3138	210.90	1.085	4.13	0.194	19.4
150	1002.0	4167	240.60	1.010	2.61	0.274	27.4
200	1023.0	2690	67.29	1.123	1.93	0.290	29.0
250	2645.0	2436	85.19	1.061	1.38	0.730	73.0
300	3827.0	2783	108.90	1.014	1.21	0.810	81.0

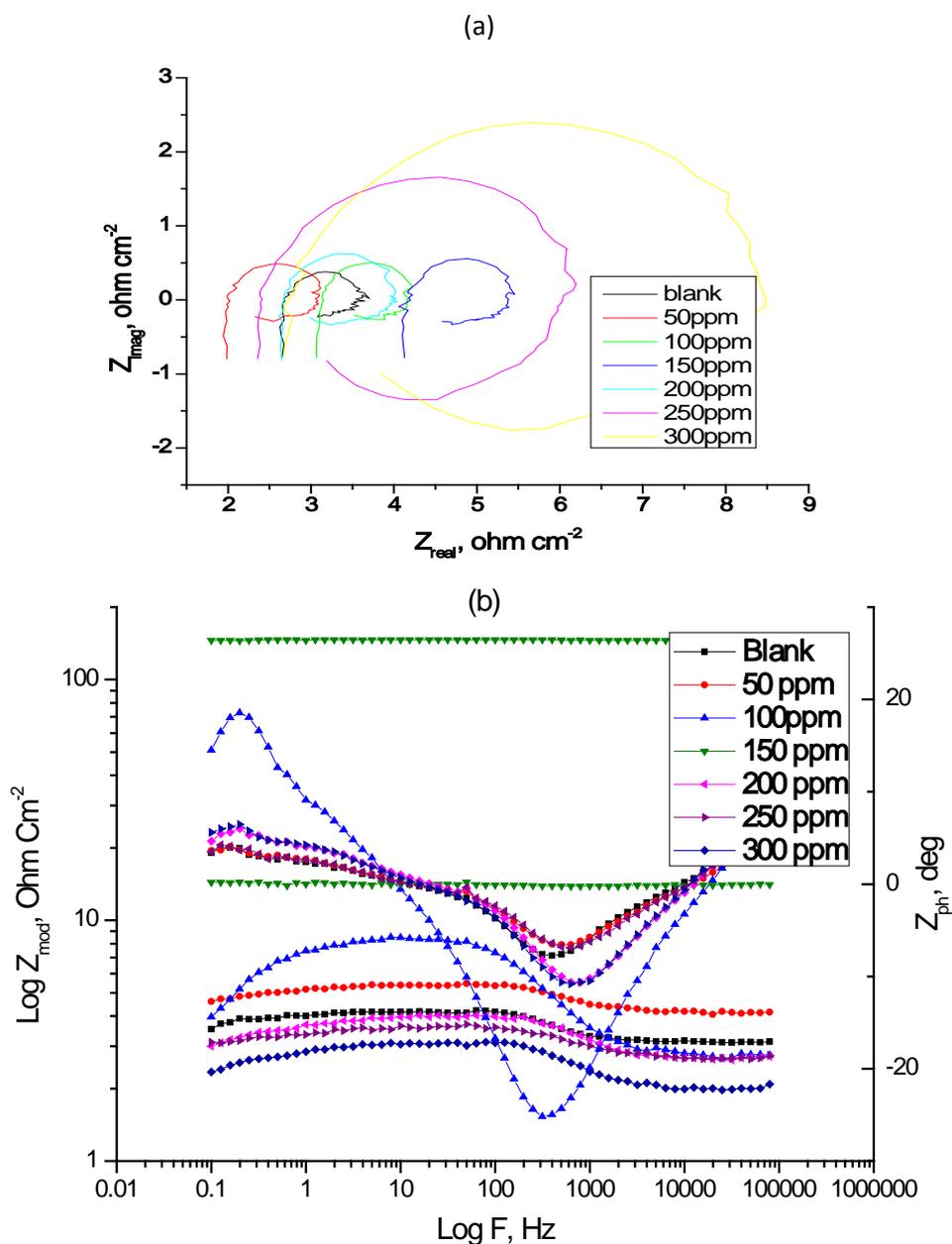


Figure 9 a, b : EIS results for aluminum in the form of Nyquist Bode plots for expired Cidamex at different concentrations and at 25°C

g) *Electrochemical frequency modulation (EFM) measurements*

The EFM like EIS, it is a small signal ac technique. Unlike EIS, however, two sine waves (at different frequencies) are applied to the cell simultaneously. Because current is a non-linear function of potential excitation. The current response contains not only the input frequencies, but also contains frequency components, which are the sum, difference, and multiples of the two input frequencies. The two frequencies may not choose at random. They must both be small, integer multiples of a base frequency that determines the length of the experiment. The calculated electrochemical parameters at different concentrations

of drug at 25°C (i_{corr} , β_a , β_c , CF-2, CF-3 and % IE_{EFM}) are given in Table 7. Figure 10 represents the EFM intermodulation spectra (spectra of current response as a function of frequency) of aluminum in 1 M HCl devoid of and containing 300 ppm of Cidamex. The inhibition efficiency, % IE_{EFM} and the degree of surface coverage (θ) of drug was calculated using equation (12):

$$\% IE = \theta \times 100 = [1 - (i_{corr}/i_{corr}^0)] \times 100 \quad (12)$$

Where i_{corr}^0 and i_{corr} are corrosion current density in the absence and presence of black tea extract. The causality factors calculated from the frequency spectrum of the current response. If the causality factors differ significantly from the theoretical values of 2.0 and

3.0, then it can be deduced that the measurements are influenced by noise. If the causality factors are approximately the predicted values of 2.0 and 3.0, there is a causal relationship between the perturbation signal and the response signal. Then the data are assumed to be reliable [54] From the results of Table 7, it can be

seen that by increasing the concentration of extract to the medium the corrosion current density (i_{corr}) decreases, indicating that the extract inhibits the 1 M HCl corrosion of carbon steel through adsorption. The calculated inhibition efficiency % IE_{EFM} enhances with increasing drug concentration.

Table 7 : Electrochemical kinetic parameters obtained by EFM technique for aluminum in 1 M HCl in the absence and presence of different concentrations of expired Cidamex

Conc., ppm	i_{corr} , $\mu A cm^{-2}$	β_a , $mV dec^{-1}$	β_c , $mV dec^{-1}$	CF-2	CF-3	θ	% IE	R_{corr} , mpy^{-1}
Blank	1329.0	434	445	1.849	1.23	-----	-----	792.0
50	331.5	25	79	5.281	1.42	0.750	75.1	197.2
100	215.1	19	25	1.995	2.55	0.838	83.8	128.2
150	213.4	18	26	1.887	2.12	0.839	83.9	127.1
200	211.1	19	24	1.528	2.57	0.841	84.1	125.8
250	210.6	18	25	1.509	2.27	0.842	84.2	125.5
300	208.3	19	23	1.05	3.07	0.843	84.3	124.1

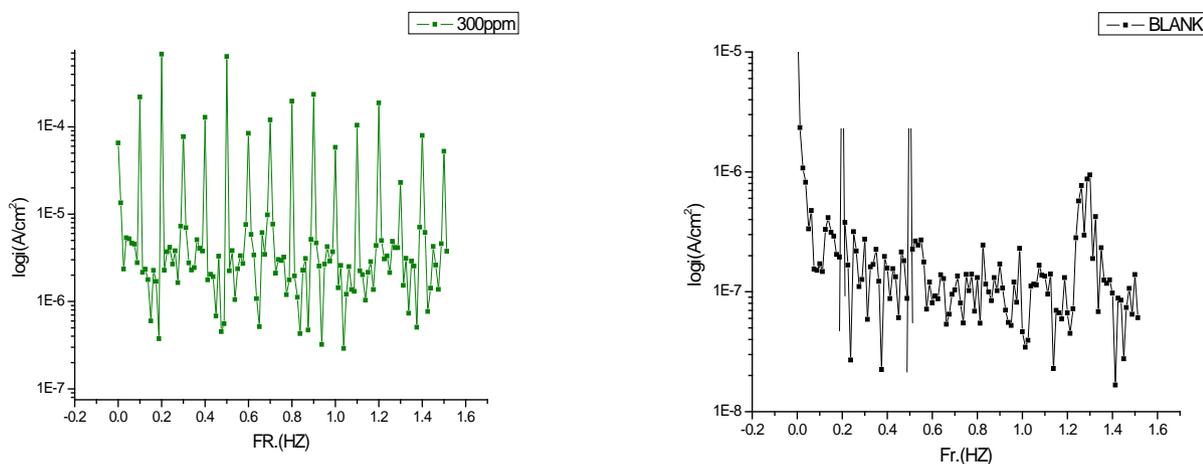


Figure 10 : Intermodulation spectra recorded for carbon steel electrode in 1M HCl solutions in the absence and presence 300 ppm of expired Cidamex

h) Mechanism of inhibition

The above observations and analysis show that the inhibitor is adsorbed on Al. Four mechanisms have been suggested for the adsorption of the inhibitor at the metal-solution interface [55]. These are: i) electrostatic attraction between charged molecules and charged metal ii) interaction of unshared electron pairs in the molecule with the metal iii) interaction of π -electrons with the metal and iv) a combination of all the above. The adsorption of investigated drug compound can be attributed to the presence of polar unit having atoms of nitrogen, sulphur and oxygen and aromatic/heterocyclic rings. Therefore, the possible reaction centers are unshared electron pair of hetero-atoms and π -electrons of aromatic ring [56]. As discussed above the thermodynamic and kinetic parameters, the adsorption is mainly electrostatic. Physical adsorption requires

presence of both electrically charged surface of the metal and charged species in the bulk of the solution. In the acid solution, the drug could be protonated due to the interaction between O atom and H^+ . The value of pH_{zch} , which is defined as the threshold pH at a point of zero charge, is equal to 9.1 for aluminum [57]. So aluminum surface is positively charged due to accumulation of $Al-OH_2^+$ species in acidic solution [58]. The acid anions (Cl^-) adsorb electrostatically on the positively charged, giving rise in for a net negative charge on the metal surface; and the organic cations are physically attracted to the anions layer which is formed on the metal surface, forming electrostatic protective layer on aluminum.

IV. CONCLUSIONS

The results obtained show that expired Cidamex drug is a good corrosion inhibitor for aluminum under acidic conditions. The adsorption of expired Cidamex drug on aluminum surface obeys Langmuir adsorption isotherm. The adsorption process is spontaneous. The adsorption of the expired Cidamex drug onto the aluminum characterized by the decrease in:

(a) Weight loss of aluminum (b) hydrogen evolution (c) the cathodic and anodic current densities observed in the potentiodynamic polarization curves carried out in the presence of drug, (d) the double-layer capacitance computed from electrochemical impedance spectroscopy experiments and (e) the current obtained from electrochemical frequency modulation (EFM). The negative values of ΔG_{ads}° show the spontaneity of the adsorption. Inhibition efficiency increases with increase in expired Cidamex concentration and decreases with rise in temperature. From this study, it was concluded that these unused drugs can be used as save corrosion inhibitors for water cooling systems, oil pipelines, degreasing solutions, deicing solutions for aircrafts, paints and coatings, inhibitors for concrete fuels and lubricants, metal processing solutions [59]

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