

# Studies on Application of Single Crystal Diamond for Charge Particle Detection: Design, TCAD Simulations, Technology Development, & Dc Characterization

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## Abstract

Single crystal Diamond based Charge Particle detectors have been realized through a pilot stage fabrication run at the Indian Institute of Technology-Bombay (IIT-B). Device simulations in Technology Computer Aided Design (TCAD) were employed to study the physics of charge transport within the detector. Static case simulations revealed values of critical dc performance parameters like total leakage current at applied bias as well as the intrinsic bulk resistance offered by the detector. Dynamic case simulations meant to study the effect of alpha radiation were also conducted. They indicated a certain probability of charge multiplication at low fields within the diamond crystal which needs further experimental investigation to validate. Device simulations also proved helpful in verification and validation of experimental results. Technology for fabrication of diamond detectors was developed through an iterative process spread across several runs to realize a robust device. DC characterization of the fabricated diamond detectors was performed to extract the terminal current at operating voltage (100V), intrinsic bulk resistance of the detector as well as the trend of the I-V curve.

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*Index terms—*

## 1 Introduction

Single crystal Diamond (allotrope of elemental Carbon) can be used in very specialized detection applications. The wide Bandgap (5.6 eV at 300 o K) property of diamond imparts it a virtually insulating character at room temperature. This translates into a negligibly low thermal carrier generation rate at room temperature. Thus resulting in very low leakage currents at operating temperatures, in-turn ensuring a low background for the signal and higher quantum efficiency.

For purpose of application of diamond as a detector material, it has to be connected to the electrical circuit. This is normally done by creating metallic contacts on the cubic planar diamond sample by certain specialized methods [1][2][3][4][5]. The fundamental principle behind formation of Ohmic contacts over diamond is to match the work function of the diamond with that of the contacting metal over it.

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The work function of diamond being ~5eV is within the range of work functions of metals like Titanium (4.33 eV) & Tantalum ( $4.22 \pm 0.06$  eV). Hence, either Titanium or Tantalum could be used to make direct contact with diamond films. Additionally, gold films are also deposited over these Ti/Ta films for increased robustness in wire-bonding.

Single crystal Diamond samples were grown by microwave decomposition of methane gas [7]. A piece of single crystal natural diamond was employed as seed for deposition of carbon atoms in a diamond matrix. The seed

43 crystal was then separated from the epitaxially grown crystal through laser ablation technique. This single  
44 crystal diamond sample formed the starting material for realizing Alpha Particle detectors. Proto-type Diamond  
45 detectors were realized through a fabrication run at the Electrical Engineering Department, Indian Institute of  
46 Technology-Bombay. The technology for fabrication of electrical contacts over diamond crystals was developed  
47 through an iterative process. DC characterization of the fabricated devices was performed to establish the current  
48 to voltage relationship as well as to know the bulk resistance of the detector.

49 Additionally, the physics of the alpha particle detection in diamond was studied employing simulation studies  
50 in Technology Computer Aided Design (TCAD). The Silvaco Atlas TCAD device simulation suite was employed  
51 to perform the simulation studies. The dc characteristics of the detector were simulated to extract the dc bulk  
52 resistance of the detector. Dynamic characteristics were simulated by incorporation of a charge cloud equivalent  
53 to a deposited energy of 5.5 MeV at a designated lateral distance and time over the two-dimensional cross-section  
54 of the diamond detector (Fig. ??). The output (anode) current pulse w.r.t. time was extracted to study the  
55 mechanism of charge carrier transport within the bulk of the detector. Additionally, the energy band diagram in  
56 diamond was extracted and confirmed the resistive nature of response in the detector. A p-type, high resistivity,  
57 1 mm thick Diamond substrate forms the starting material for the diamond detector fabrication. To begin with,  
58 a virtual 2dimensional cross section of the device had to be defined with the lateral dimension of the diamond  
59 structure parallel to the X-axis and the thickness of the crystal to the Y-axis. The 2D cross-section is then  
60 further sub-divided into rectangular unit cells by definition of a mesh/grid structure which covers the entire  
61 physical simulation domain. Meshes can be of three types viz. rectangular, cylindrical and triangular. The first  
62 two types are defined in two dimensions whereas the cylindrical mesh can only be defined in 3D structure. A  
63 rectangular mesh is essentially a matrix of horizontal and vertical lines spaced at pre-defined distances across the  
64 entire physical space. Specification of mesh involves a tradeoff between the requirements of accuracy, numerical  
65 efficiency & time economy.

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### 67 3 Global

68 A good degree of accuracy demands definition of a finer mesh to resolve minute features of the structure. Time  
69 economy entails the requirement of a coarse mesh to minimize total number of grid points and reduce simulation  
70 time. Mesh definition is something that requires sufficient skill and experience in understanding the finer nuances  
71 of using the simulation tool. Some of the guidelines that can be helpful in creating a good grid are as follows.

72 ? A mesh should be such that it has the minimum number of grid points to provide the required accuracy  
73 at the same time does not have too many excess points which impose a cost on time economy. ? During mesh  
74 generation there is fair probability of generating obtuse triangles which can impair accuracy, convergence, and  
75 robustness. Hence, the mesh should be defined in such a way so as to minimize the number of obtuse triangles  
76 (preferably < 1% of number of triangles).

77 ? While defining a mesh, care should be taken to minimize long thin triangles which create problems of  
78 convergence.

79 After definition of a mesh there are sufficient provisions to improve the mesh to achieve accuracy and time  
80 economy. Mesh improvement algorithms have to be employed to improve inconsistencies in a coarse mesh. There  
81 are two techniques available for mesh refinement viz. node smoothing and triangle smoothing. With node  
82 smoothing, several iterative passes are carried out during, which each node is moved to a position and improves  
83 the angles of the triangles surrounding it. Node smoothing should only be used for grids that are already irregular.  
84 If node smoothing is used for nearly rectangular grids, it may significantly degrade the quality of the mesh.

85 In triangle smoothing (which is also referred to as diagonal flipping), each adjoining pair of triangles is  
86 examined. If appropriate, the diagonal of the gas. The first proto-type of diamond detectors (Fig. ??)  
87 quadrilateral is flipped to stabilize the discretization. The diagonal is never flipped when two elements are  
88 composed of different materials. Triangle smoothing is desirable in almost all cases, and should be performed  
89 on both the initial grid and in subsequent regrid regimes. There is fair probability of generation of errors  
90 associated with a mesh generation which can be eliminated by systematically repeating the calculation using  
91 a sequence of progressively finer meshes. The typical approach is to adequately resolve structural features,  
92 including doping, with an initial or base mesh, and then add nodes as required to resolve significant features of  
93 the solution. Definition of meshes in ATLAS can be through various routes. Firstly, a pre-generated mesh used  
94 in a process simulation program can be directly inherited into the device simulator. Secondly, meshes can be  
95 defined analytically by specification of X-Y co-ordinates of every point in the 2 dimensional cross-section which  
96 gives greater grid control to the designer.

97 Mesh can also be generated through a special purpose device generation utility called DEVEDIT available  
98 in the tool which is a GUI based program that can employed to interactively define the meshes together with  
99 definitions of the various regions of the device. The mesh for the 2D structure of the diamond detector was  
100 generated with a maximum of 20,000 grid points (grid point limit). The grid density worked out to be 0.01  
101 points/Area, which was the maximum possible density for this structure. The 2-dimensional crosssection of the  
102 diamond detector is illustrated in Figure ??. Once the mesh has been generated and tuned for good accuracy,  
103 the next job is to define various regions like diamond, metals, etc. at specific locations of the 2-dimensional

104 cross-section. As seen from figure ??, the diamond substrate is defined by a rectangle from  $x = 0 \mu\text{m}$  -2000 $\mu\text{m}$   
105 and  $y = 0 \mu\text{m}$  -1000  $\mu\text{m}$ . Metallic contacts were defined over both the top ( $y = 0$ ) and bottom faces ( $y = 1000$ ).  
106 depth. The one dimensional doping profile along the depth (Y-direction) of the device is illustrated in figure  
107 3. Subsequently, electrical contacts were formed by titanium deposition at the top and bottom surfaces of the  
108 diamond crystal to form Anode and Cathode electrodes respectively.

109 Boron exists in natural Diamond as an acceptor impurity ( $E_{av} = 0.37\text{eV}$ ) on a substitutional site. To  
110 incorporate this, boron dopant needs to be defined within the semiconductor bulk. The p-type impurity was  
111 incorporated within the bulk of the diamond lattice with a uniform doping concentration of  $5.43 \times 10^7 \text{ cm}^{-3}$  along  
112 the The processes responsible for generation/recombination can be broadly categorized into phonon transitions,  
113 photon transitions, Auger transitions, surface recombination, impact ionization & tunneling. Phonon transitions  
114 occur in the presence of a trap (or defect) within the forbidden gap of the semiconductor. This is essentially a  
115 two step process, the theory of which was first derived by Shockley and Read and then by Hall. The Shockley-  
116 Read-Hall recombination is modeled as follows.

117 ( )2

118 Where ETRAP is the difference between the trap energy level and the intrinsic Fermi level, TL is the lattice  
119 temperature in degrees Kelvin and TAUN0 and TAUP0 are the Electron and Hole lifetimes. T L is the lattice  
120 temperature, p & n the hole and electron densities resp.

121 The Shockley Read Hall and Auger recombination models pertaining to generation/recombination processes  
122 were incorporated.

123 Carriers (Electrons/holes) get accelerated by application of electric fields. There are inherent Processes of  
124 generation-recombination restore the semiconductor material to equilibrium after the perturbation force ceases  
125 to exist. A homogeneously doped semiconductor with carrier concentrations n and An optimized value of minority  
126 carrier lifetime of 5 ms was achieved for which the total current at 100V applied bias was 80nA as was the case  
127 in experimental I-V characteristics. Similarly, the values of Electron and Hole mobility were set to 500  $\text{cm}^2$   
128  $/\text{V.s}$  and 300  $\text{cm}^2 / \text{V.s}$  respectively by iterative derivation and matching I-V curves from simulation with  
129 experiment. mechanisms in nature to restore balance in materials. These processes scatter the accelerated  
130 charges and dissipate the energy and thus leading to a reduction of linear momentum. Scattering mechanisms  
131 can be broadly classified as lattice scattering (phonons assisted) and impurity scattering. The cumulative effect  
132 of all these restoring mechanisms on the macroscopic scale leads to a reduction in overall mobility of carriers.  
133 Mobility models are defined for low-field behavior & high field behavior. The low electric field behavior pertains  
134 to carriers being near equilibrium. The high electric field behavior shows that the carrier mobility decreases with  
135 increase in electric field. The mean drift velocity no longer increases linearly with increasing electric field, but  
136 saturates to a value denoted by V SAT .

137 The field dependent mobility is related to the low field mobilities ( $\mu_{n0}$  and  $\mu_{p0}$  ) according to the following  
138 equations.

139 ( ) (4)3

140 Where "E" is the parallel electric field and  $\mu_{n0}$  and  $\mu_{p0}$  are the low-field electron and hole mobilities  
141 respectively. Modeling mobility in bulk material involves: (i) characterizing  $\mu_{n0}$  and  $\mu_{p0}$  as a function of doping  
142 and lattice temperature, (ii) characterizing V SAT (Saturation Velocity) as a function of lattice temperature, and  
143 (iii) describing the transition between the low-field mobility and saturated velocity regions. The parallel Field  
144 Dependent Mobility model (Equations) was incorporated which constitutes the modeling of velocity saturation  
145 effects in high field devices.

146 Numerical solutions to the Poisson and continuity equations (Eq.) now need to be deduced. There are  
147 various numerical methods like Newton (Block & Autonr), Gummel, etc. which can be employed. The Newton-  
148 Richardson Method is a variant of the Newton method that calculates a new version of the coefficient matrix only  
149 when slowing convergence demonstrates that this is necessary. An automated Newton-Richardson solution can  
150 be deduced by invoking the AUTONR parameter available in ATLAS, which improves performance significantly.  
151 Convergence is the primary prerequisite for achieving accuracy in numerical solution to the problem. Various  
152 strategies like bias update size reduction can be employed to achieve convergence quickly. Newton's method is  
153 the default for drift-diffusion calculations in ATLAS as it is fairly accurate in dc, transient, curve-trace analysis  
154 & frequency-domain small-signal analysis.

155 Subsequently, certain boundary conditions viz. Ohmic, Schottky, insulated and Neumann (reflective) need to  
156 be specified for definition of the electrical nature of biasing electrodes. Voltage and current boundary conditions  
157 are normally specified at most kinds of electrodes. In this case, both electrodes (anode & cathode) were attributed  
158 to a voltage boundary condition to simulate Ohmic nature of these electrodes as in actual measurement. Poisson  
159 and continuity equations were solved at every grid point with appropriate initial guesses using Newton-Richardson  
160 method. The dc voltage on the anode was ramped from 0 V to +100 V keeping the cathode at ground potential.  
161 The dc characteristics were extracted for the first quadrant of the I-V characteristics. Subsequently, a reverse  
162 bias of -100V was applied to the anode to simulate the nature of the I-V in reverse direction.

163 In the dynamic simulations case, special charge generation models had to be incorporated to emulate charge  
164 carrier generation by sub-atomic charge particles in Diamond. An alpha particle incidence simulation was  
165 performed employing the Single-eventupset (SEU) command set for emulating a charge density within the active  
166 volume of the diamond crystal. SEU command line features options in controlling various parameters of the

## 5 B) RESULTS & DISCUSSIONS

167 simulation. An alpha particle track of specific radius (R) and energy can be defined to pass through the cross-  
168 section of the device at a Global Journal of Researches in Engineering ( ) designated X location and for a specific  
169 track length in Y direction. Electron/hole pairs generated at any point are a function of the radial distance "r"  
170 from the center of the track to the point, the distance "l" along the track and the time of incidence "t". The  
171 implementation into ATLAS allows definition of the generation rate as the number of electron-hole pairs per unit  
172 volume along the track according to the following equation.

$$173 \quad 4 \quad ( , , ) * 1 ( ) * . * 2 ( ) * ( ) * ( ) \text{ G r l t DENSITY L I S B} \\ 174 \quad \text{DENSITY L I R R T t} = +$$

175 DENSITY and B.DENSITY are defined as the number of generated electron/hole pairs per cm<sup>3</sup>. Scaling factor  
176 denoted by "S" is given by the following equation.  $2 \text{ I S q RADIUS ?} = (9)$

177 The factors L 1 and L 2 are defined according to equation.  $4 * 1 \text{ I } 2 \text{ 3 } ( ) * \text{ A l l A l A l e} = + + (10) \text{ 4 } 2 \text{ 1}$   
178  $2 \text{ 3 } ( ) ( * ) \text{ B l B B l B l} = + (11)$

179 Parameters A 1 , A 2 , A 3 , A 4 , B 1 , B 2 , B 3 , and B 4 are user-definable and can be tuned for optimization  
180 purposes.

181 An alpha particle track of 1µm radius was defined at a distance of 500µm from the leftmost edge of the device  
182 in the X-direction (500,0.0,0.0; 500,21.0,0.0). The e-h pair number density (N<sub>o</sub> = Number of e-h pairs / Volume)  
183 was fixed to be 6.419 x 10<sup>15</sup> cm<sup>-3</sup> corresponding to a volume of 6.59 x 10<sup>-11</sup> cm<sup>3</sup> for an alpha particle  
184 track length of 21 µm in Prior to running the iterative solver for alpha particle incidence, the dc solution for an  
185 applied bias of 100V had to be obtained using the static simulation regime already explained previously. Once  
186 the detector was biased at 100V, a transient simulation could be performed for the dynamic case. A time variant  
187 simulation was performed for a total simulation time of 100µs. Time steps were tuned in a way to provide finer  
188 (0.2ps) time variation at time of alpha incidence for better accuracy in resolution of the dynamic behavior of  
189 the device. Solutions were obtained using the Newton method with additional specification of minimum (10fs)  
190 & maximum time step (0.2ps) for the entire simulation.

191 At various stages output files were generated to obtain parameters like electric field, electron/hole velocity,  
192 electric field lines/vectors, electron and hole current densities & conduction/valence band edges.

193 Diamond [Range of 5.5 MeV Alpha in Diamond = 21 µm (SRIM Database)]. The simulation was performed  
194 for a total time of 100 µs with an alpha particle incidence time being 10 pico-seconds and a pulse width of 1.28  
195 picoseconds corresponding to the 21µm trajectory in diamond. All material specific parameters like lifetime,  
196 mobility etc. remained the same as in the static simulation case. Models pertaining to mobility and generation/  
197 recombination were the same as in the static simulation case.

### 198 5 b) Results & Discussions

199 The 2D cross-section of the diamond detector [Fig. ??] has been subjected to application of appropriate voltages  
200 and suitable boundary conditions (discussed in previous section) to ensure that the solution to the Poisson &  
201 continuity equations converged. Biases were applied such that the back-cathode was at a zero potential whereas  
202 the anode potential was varied from -100 V to 100 V. Application of such biasing scheme developed a linear  
203 potential distribution along the depth (Fig. ??: Y-direction) of the detector. The reciprocal of slope of simulated  
204 I-V (Fig. ??) curve gave the bulk resistance which worked out to be 1.3 G?. The trend of the I-V characteristic  
205 was linear indicating an Ohmic nature of the dc response of the detector. The twodimensional potential contour  
206 plot (Fig. ??) showed a linear gradation of the potential along the depth of the detector whereas across the lateral  
207 dimension (Fig. ??: X-direction) it is equipotential in nature. The electric field vector plot (Fig. ??) shows a  
208 vector direction pointing from anode to back-cathode indicating an electron movement from cathode to anode.  
209 The second rung of simulations was performed to parameterize the dynamic response of the diamond detector  
210 to alpha radiation. An alpha particle pulse simulation was performed by defining an ionization charge track of  
211 1µm radius at a lateral distance (X-direction) of 500µm from the leftmost edge of the cross-section. The number  
212 of generated electron-hole pairs analytically worked out to be 4.23 x 10<sup>5</sup> corresponding to an alpha energy of  
213 5.5 MeV (e-h pair generation energy in diamond = 13eV). The photogenerated electrons got swept across the  
214 constant Electric Field (1000 V/cm) towards the anode (+ve Electrode) for an applied potential difference of  
215 +100 V w.r.t back-cathode. Corresponding to the field strength of 1000 V/cm & Electron Drift Velocity of 5x10<sup>5</sup>  
216 cm/s, the Electron Mobility worked out to be 500 cm<sup>2</sup> /V.s at 300 o K. This implied a total response time  
217 (Drift Time) of 200ns for a drift distance of 1000 µm (thickness of substrate).

218 Dynamic simulations gave the dynamic current output of the detector at the anode as shown in figure ?? (a).  
219 The incident alpha particles underwent a columbic interaction with diamond resulting in ionization of the target  
220 material along the track. The anode current characteristics (Fig. ??a) showed two distinct features, the first one  
221 began at 8 ps and peaked at 12 ps to a value of 0.65 mA above the dc baseline of 80 nA at 100 V applied bias.  
222 The first feature (fast-component) is due to the collection of alpha generated electrons at the top-surface which  
223 is exposed to the alpha radiation. The area under the curve of the first feature of the current pulse resulted in a  
224 deposited a total charge of 64.8 fC within the bulk of the diamond lattice (Fig. ??-a). Figure ?? displayed the  
225 value of deposited charge to be 67.5 femto-Coulomb. The analytically derived alpha deposited charge worked out  
226 to be 65 femto-Coulomb which was in good agreement with that derived from simulation (Fig. ??). The second

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227 feature of the alpha characteristics (slow-component) begins to develop at 100 nanosecond and attains a value of  
228 30 $\mu$ A at a time of 1  $\mu$ s. The second feature of the anode current pulse characteristics can be attributed to the  
229 drift and ultimate collection of holes (primary ionization charges) at the back-cathode.

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231 The total area under the curve for the anode pulse characteristics (including slow and fast components) worked  
232 out to be 41 pico-Coulombs. This value of charge was very much higher than deposited primary charge of 67  
233 femto-coulombs indicating the probability of existence of secondary ionization within the bulk of the diamond  
234 lattice. The simulated current pulse showed a good resemblance to the experimentally derived pulse displayed in  
235 reference 10. The probability of secondary ionization can be higher for holes due to their higher effective mass  
236 as compared to electrons at the same energy. Figure ??(b) shows that the slow component at 1  $\mu$ s is entirely  
237 contributed due to the collection of generated holes at the back electrode. The calculated charge gain factor  
238 worked out to be 611 per deposited primary hole. Further exhaustive experimental studies are required to prove  
239 the proposed concept of charge multiplication within diamond lattice at low field.

240 The total collection time for the entire generated charge (primary and secondary) was 2.5 micro-seconds at a  
241 detector bias of 100V. The electron current density contours and vector plots (Figs. 9 & 10) showed a peak density  
242 at the point of alpha particle incidence (500 $\mu$ m) along the lateral dimension of the detector. This confirmed the  
243 existence of alpha particle induced electron-hole pair generation within the bulk of the detector. The energy  
244 band diagram (Fig. ??1) in the bulk of the diamond is linear and maintains a band-gap of 5.5eV which confirms  
245 a resistive response for the detector. Single-crystal Diamond samples were grown using Plasma assisted CVD  
246 technique, over a commercial, <100> oriented polished single-crystal diamond substrate [7]. Prior to undergoing  
247 any growth process, these single crystal diamond substrates were subjected to hydrogen plasma treatment for  
248 surface topology linearization. Subsequently, the growth of <100> oriented carbon mono-layers in a diamond  
249 matrix was initiated at a temperature of 1000 o C employing 8% methane as precursor gas in a hydrogen ambient,  
250 at 140 Torr of total gas pressure. The growth rates varied from 10-15  $\mu$ m/h depending on a microwave power  
251 variation from 1 and 2kW.

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253 This sample of single crystal diamond formed the starting material for detector development. A 12 nm thick  
254 Titanium film was deposited over the Diamond crystal by plasma sputtering technique (Nordiko Sputter System).  
255 This was followed by deposition of a 170 nm thick gold film over the existing Titanium film for reasons discussed  
256 earlier. Subsequently, the crystal metallized on both opposite faces was subjected to annealing treatment at 775 $^{\circ}$ C  
257 for 60 minutes in nitrogen atmosphere to prevent the high temperature allotropic transformation of diamond to  
258 graphite. Titanium forms Titanium Carbide after reacting with diamond. This lead to a minimization of the  
259 work function difference between diamond and Ti and in turn imparting Ohmic character to the contact. Other  
260 methods of Ohmic contact formation were not feasible as they required the boron implantation facility which  
261 was unavailable on site.

262 V.

## 263 8 Dc Characterization a) Objectives & Measurement Method- 264 ology

265 I-V characterization of the diamond detector was performed to extract the dc leakage current across the device at  
266 room temperature. The leakage current forms the dc baseline of the alpha particle generated pulse in the detector.  
267 The dimensions of the diamond crystal being small, handling became quite an issue. To prepare the detector  
268 for characterization required the manufacture of a special enclosure/Test-zig (Fig. 12) to house the device. The  
269 enclosure was essentially a cylindrical cavity with a lid to which a co-axial BNC connector was attached. The  
270 outer casing of the BNC connector was electrically connected to the metallic enclosure. The central electrode of  
271 the BNC was attached to a gold coated copper probe at its extremity. The diamond detector was placed with one  
272 of its goldcoated electrodes making contact with the bottom face of the cavity and placing the lid over the cavity  
273 biased the top gold-coated electrode. The required bias was applied to the central electrode of the BNC connector  
274 w.r.t the external casing which was being held at ground potential. A Keithley 2400 source-measure unit (SMU)  
275 was employed to bias the detector. A computer based GPIB program was coded to run the automated dc I-V  
276 characteristics.

## 277 9 Conclusions

278 First prototypes of single crystal Diamond based Alpha detectors have been successfully fabricated at IIT-  
279 Bombay. Technology for fabrication of diamond detectors has been developed at IIT-Bombay. Physics based  
280 simulations in TCAD proved helpful in understanding the charge transport mechanism within the bulk of the  
281 diamond detector. Device simulations yielded a bulk resistance of 1.33 G $\Omega$  and also confirmed Ohmic response  
282 of the detector. Dynamic simulations incorporating alpha particle incidence played a crucial role in studying the

283 charge generation mechanism within the diamond crystal. Dc characterization of diamond detectors yielded a  
284 terminal dc current value of 82 nA at 100V implying a bulk resistance of 1.30 G $\Omega$ .

285 Analytical values of dc performance parameters derived from TCAD simulations were found to be having a  
286 deviation <5% from those achieved by characterization. Exhaustive dynamic characterization studies on Diamond  
287 detectors employing radiation sources (  $^{241}\text{Am}$ ) are to be taken up shortly.

### 288 10 VII. Acknowledgments

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Figure 1:

294 1 2  
295

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22

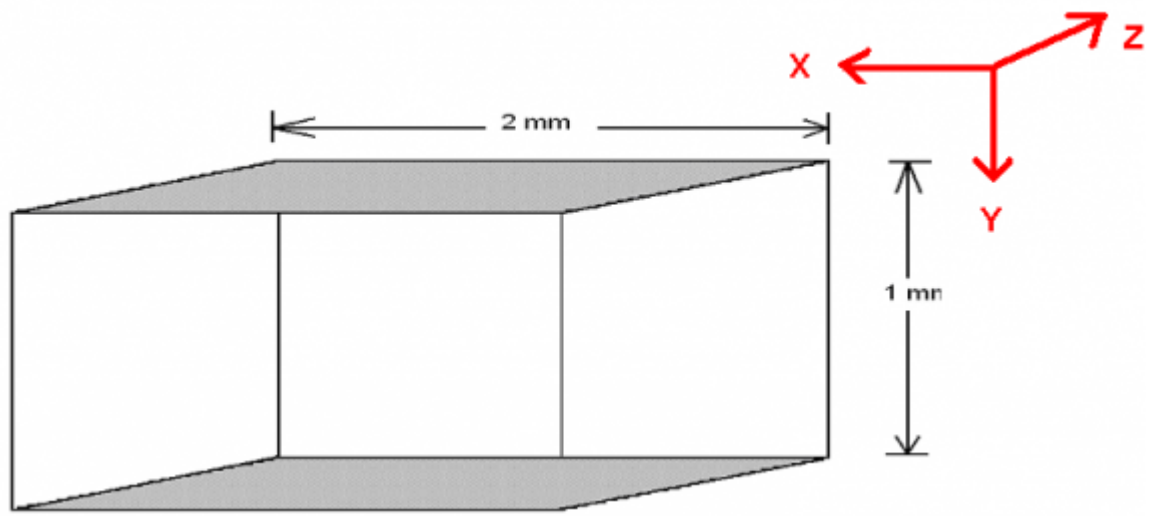


Figure 2: Fig. 2 : 2 -

3

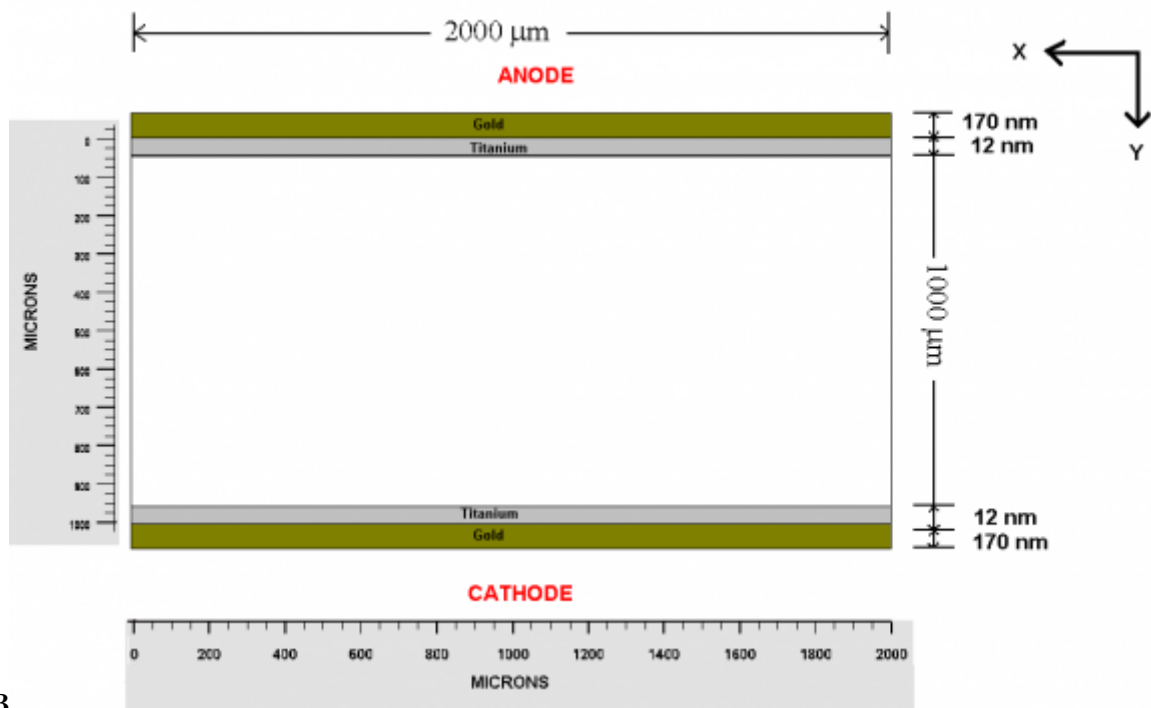


Figure 3: Fig. 3 :

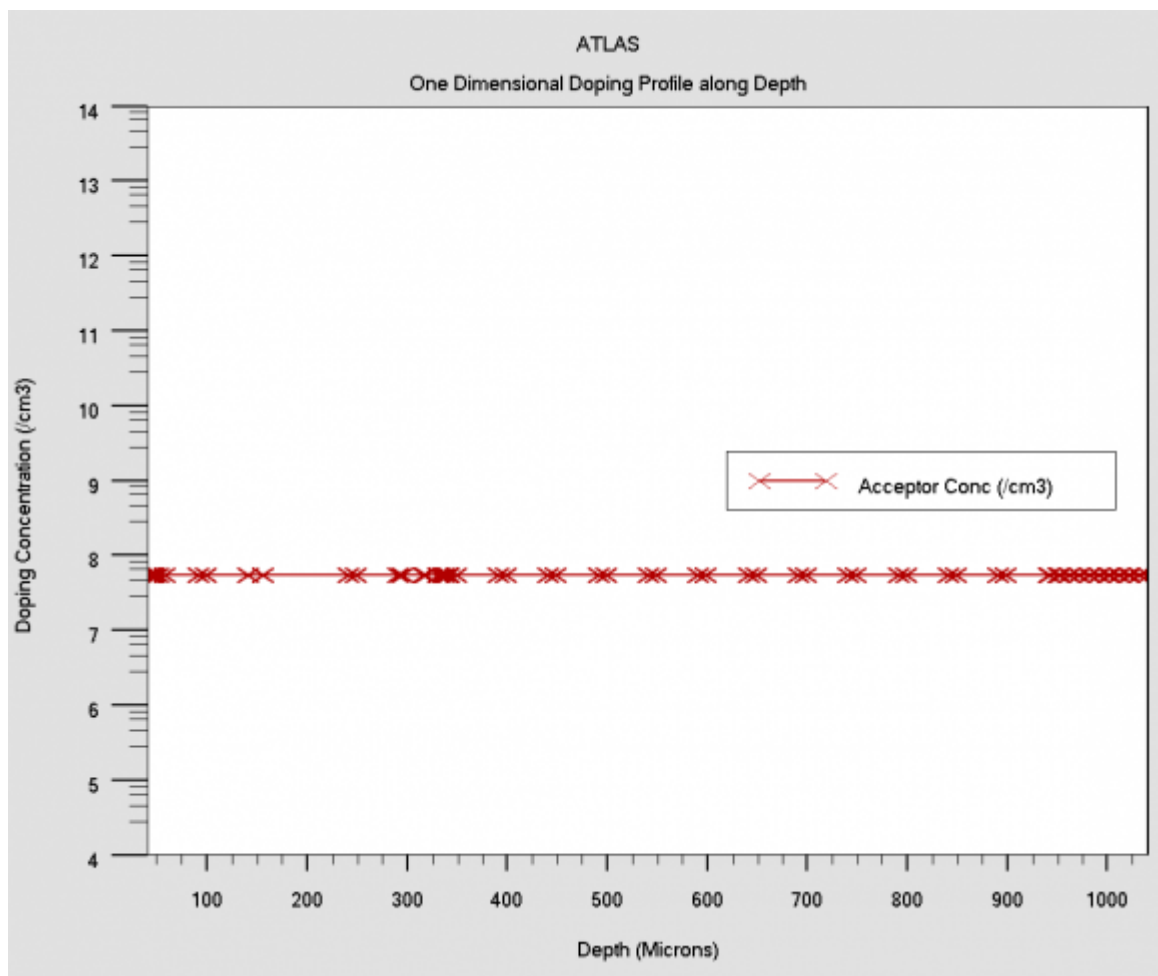


Figure 4:

$$R_{SRH} = \frac{pn - n_{ie}^2}{TAUPO \left[ n + n_{ie} \exp\left(\frac{ETRAP}{kT_L}\right) \right] + TAUNO \left[ p + n_{ie} \exp\left(\frac{-ETRAP}{kT_L}\right) \right]}$$

46

Figure 5: Fig. 4 :Fig. 6 :

$$\mu_n(E) = \mu_{n0} \left[ \frac{1}{1 + \left(\frac{\mu_{n0} E}{VSATN}\right)^{BETAN}} \right]^{\frac{1}{BETAN}}$$

$$\mu_p(E) = \mu_{p0} \left[ \frac{1}{1 + \left(\frac{\mu_{p0} E}{VSATP}\right)^{BETAP}} \right]^{\frac{1}{BETAP}}$$

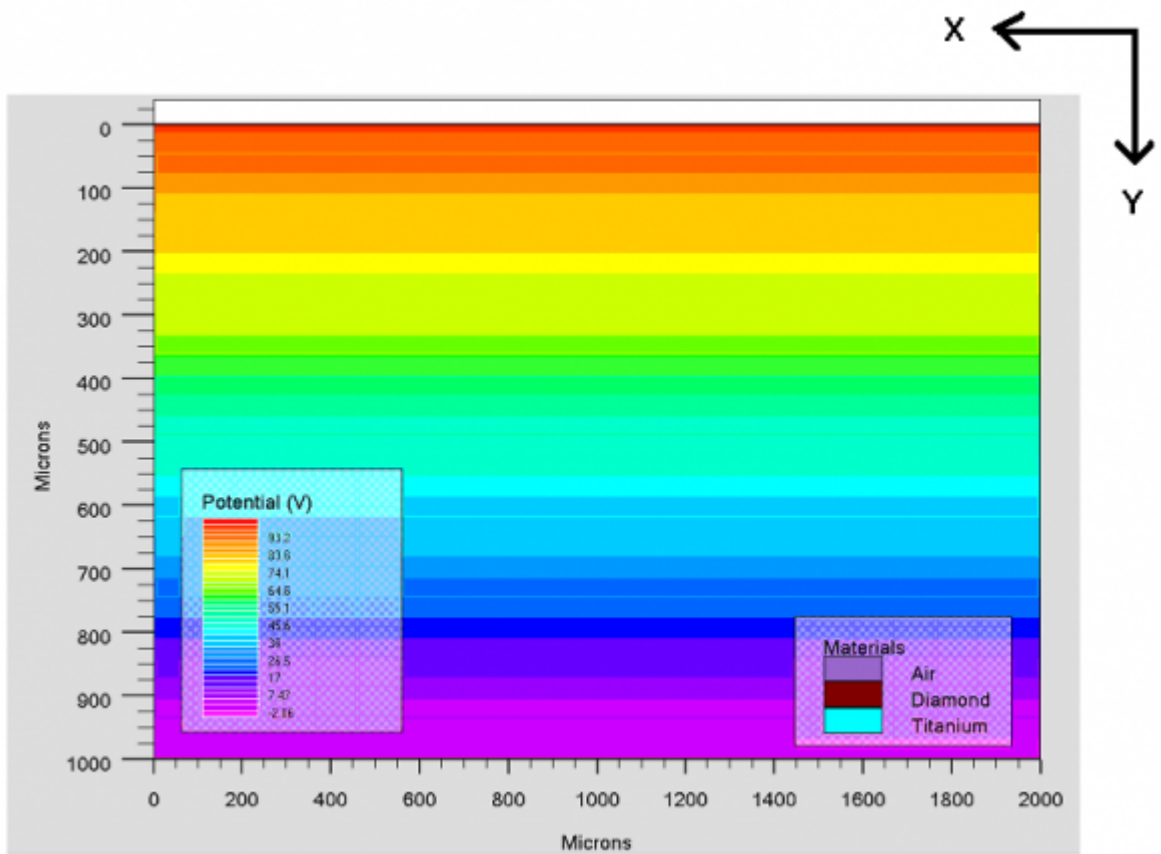
78

Figure 6: ()Fig. 7 (Fig. 8 :

$$\frac{\partial n}{\partial t} = \frac{1}{q} \text{div} \vec{J}_n + G_n - R_n$$

911 
$$\frac{\partial p}{\partial t} = -\frac{1}{q} \text{div} \vec{J}_p + G_p - R_p$$

Figure 7: ( )Fig. 9 :Fig. 11 :



12

Figure 8: Fig. 12 :

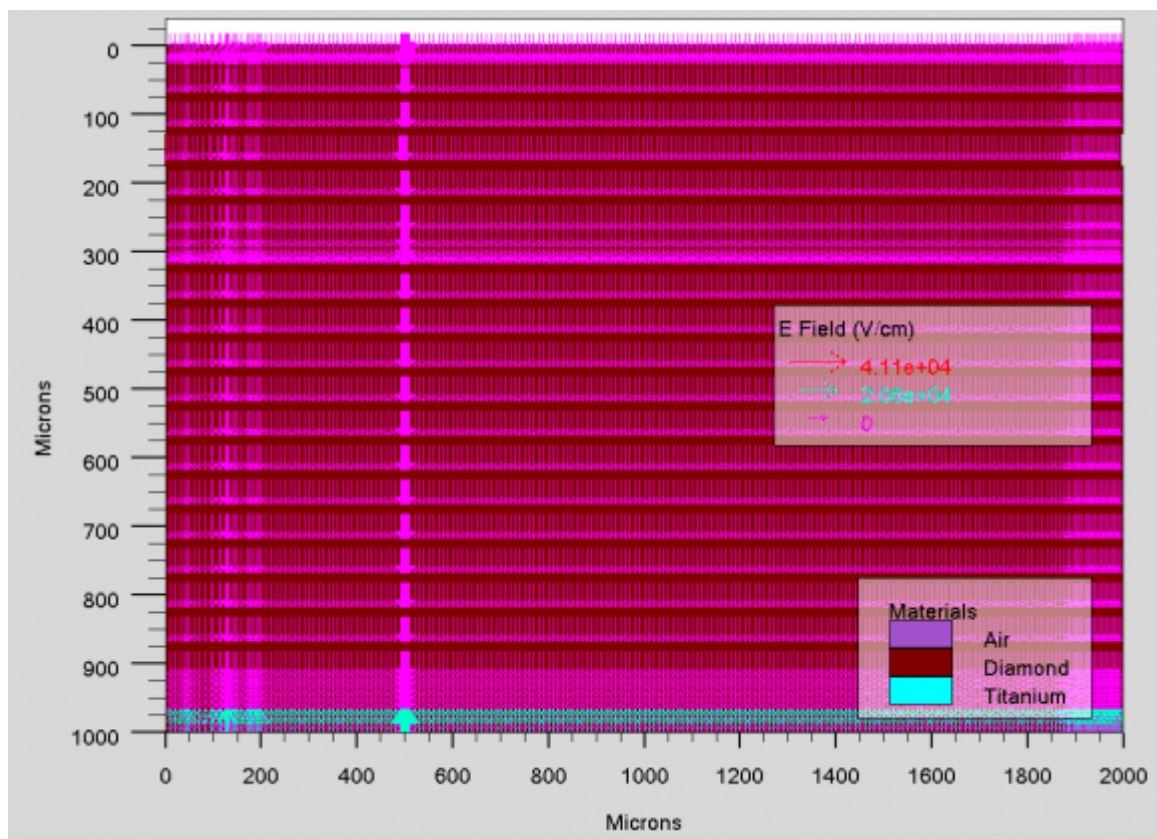


Figure 9:

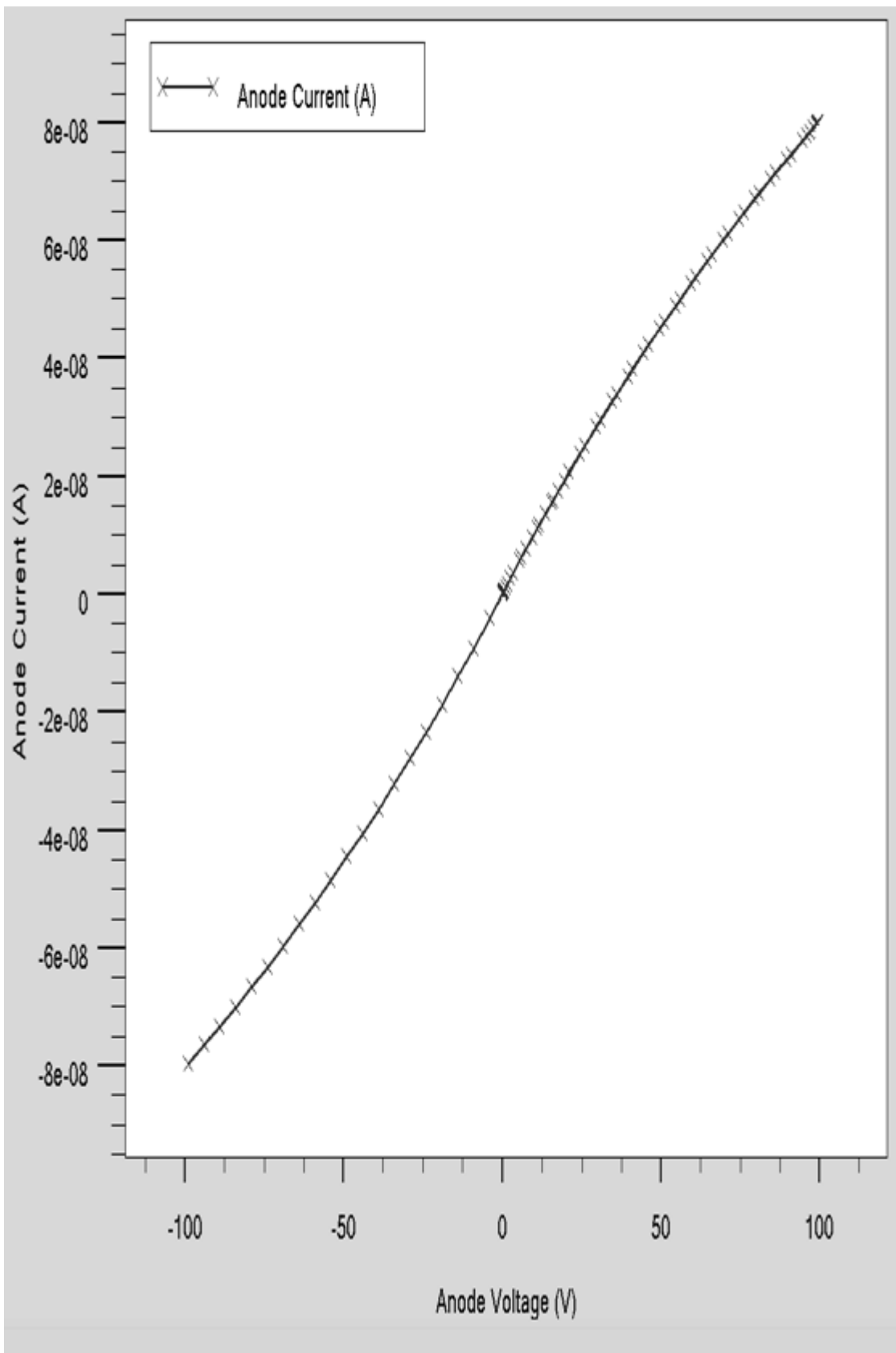


Figure 10:

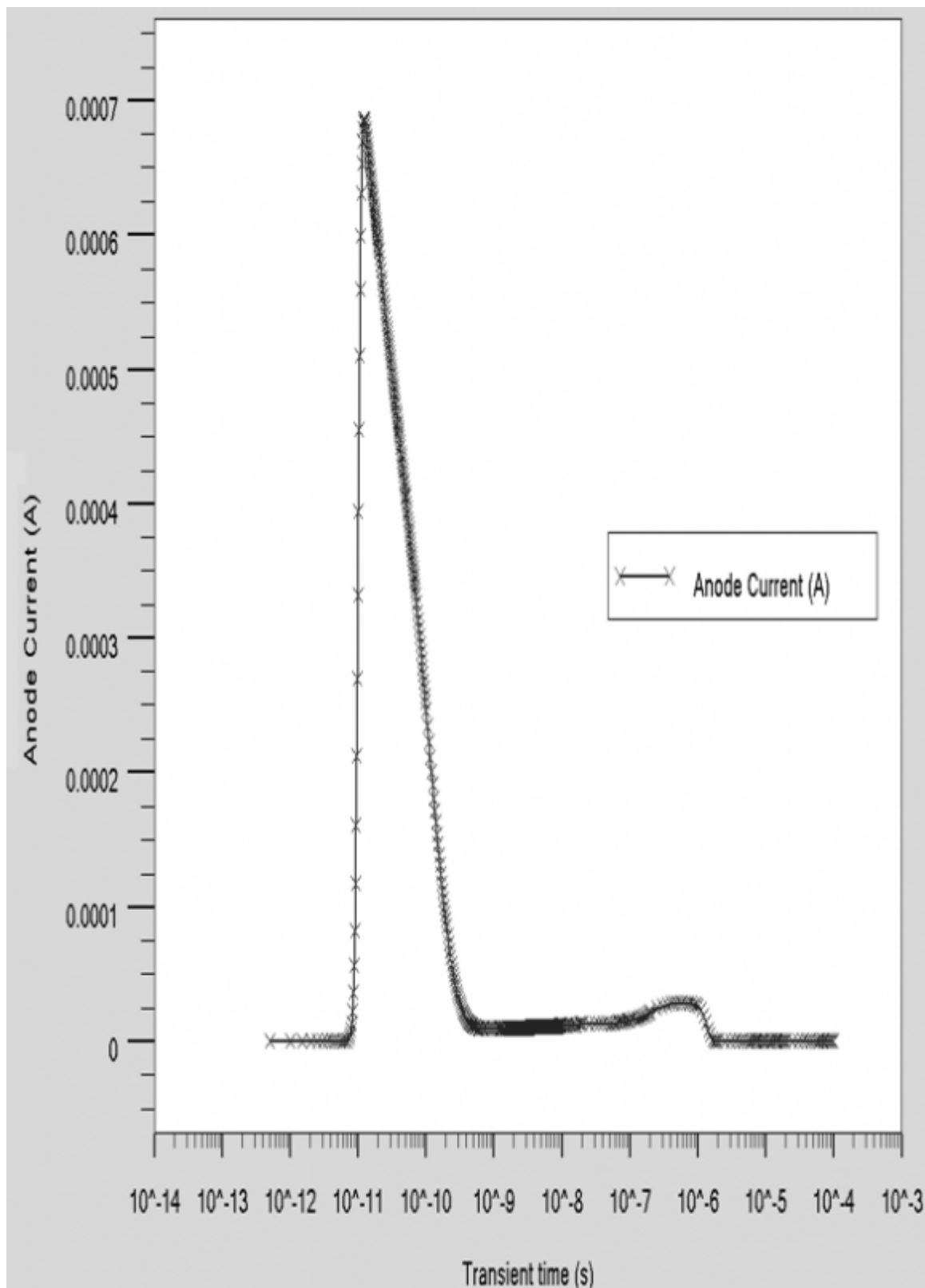


Figure 11:

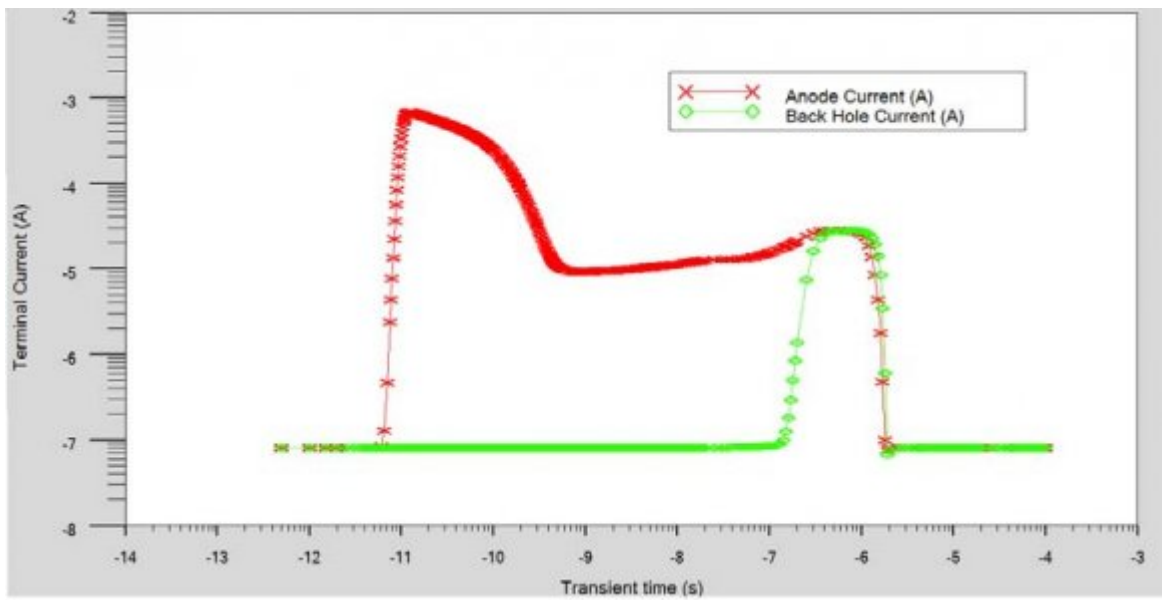


Figure 12:

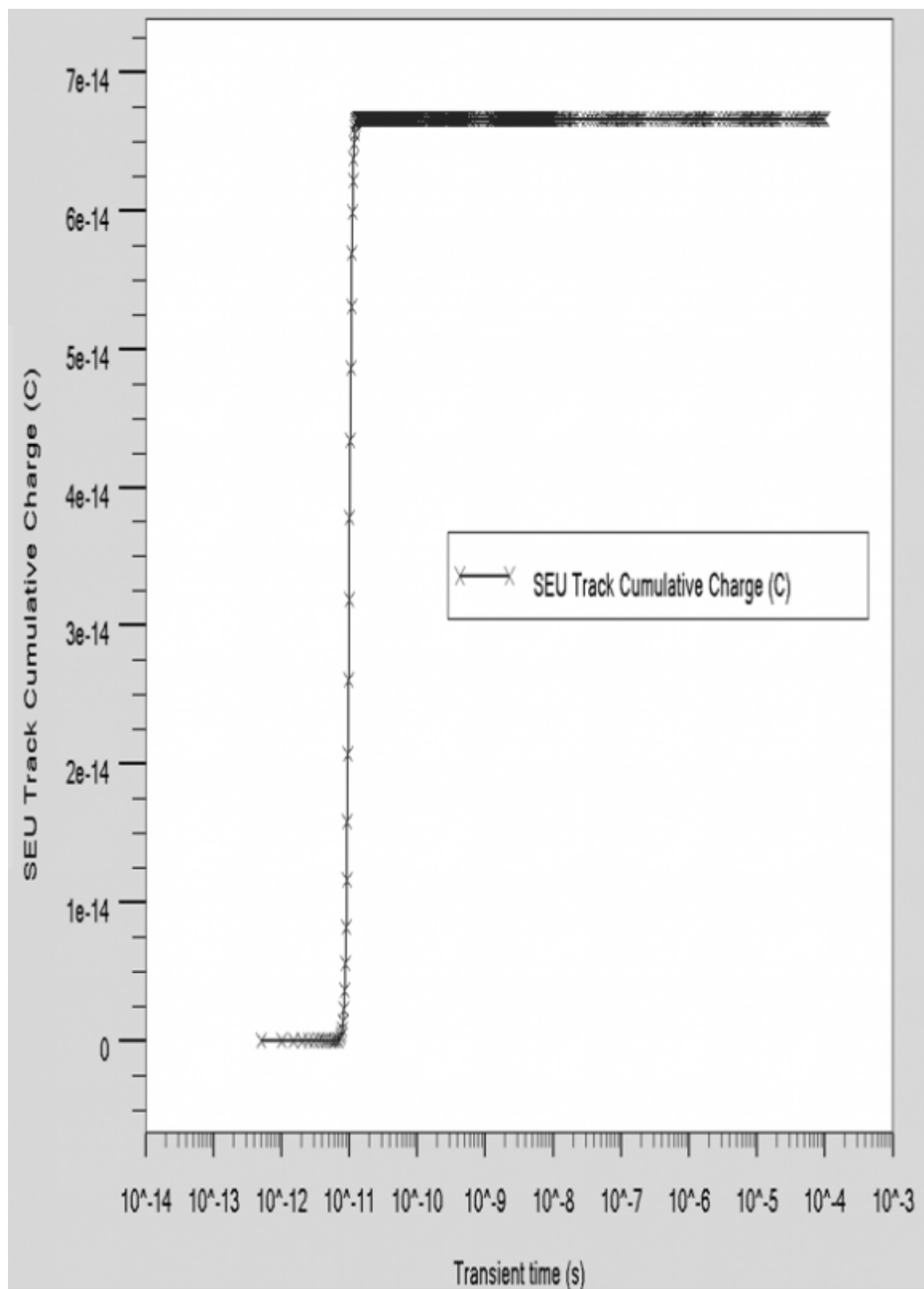


Figure 13:

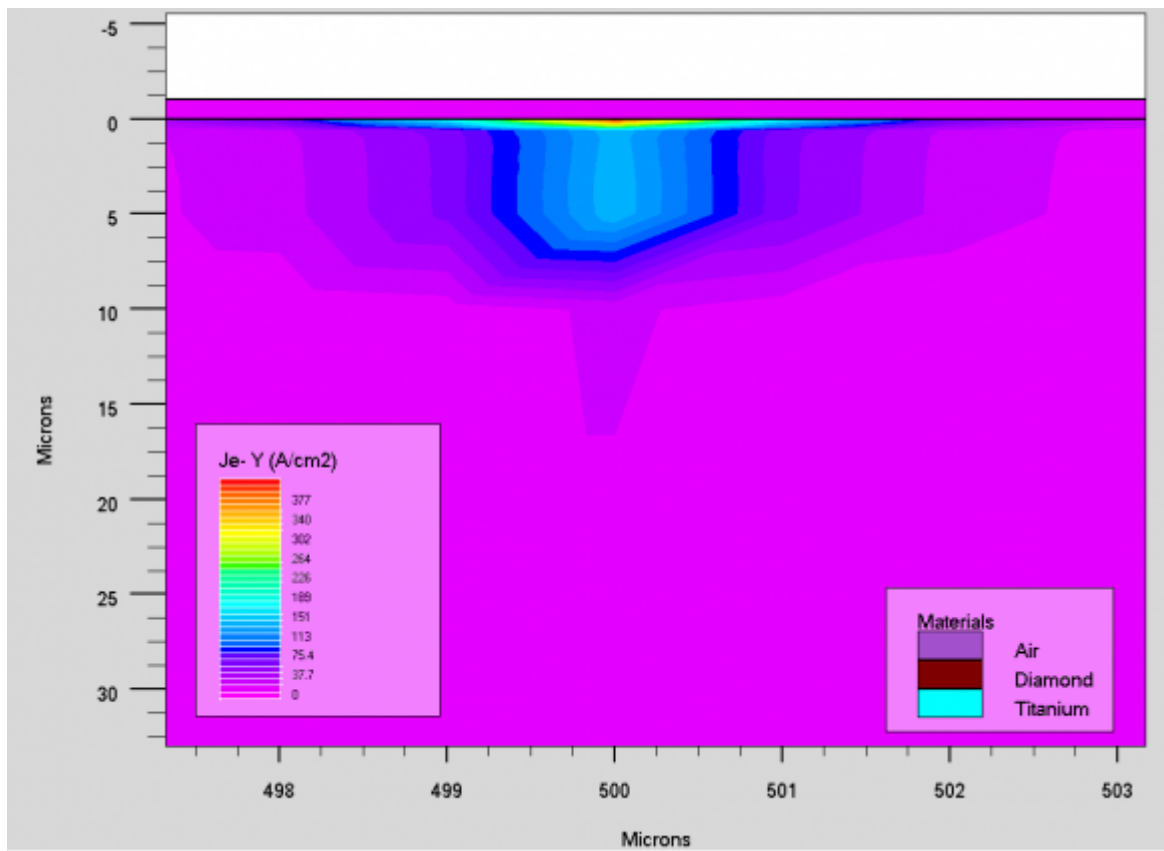


Figure 14:



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