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1	Investigation the Impact of Silicon Film Thickness on FDSOI
2	and PDSOI MOSFET Characteristics
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## 6 Abstract

<sup>7</sup> The performance of chip is degraded because of the short-channel effect (SCE) as the metal
a oxide semiconductor field effect transistor (MOSFET) size scales down. Silicon on insulator

9 (SOI) technology helps to reduce the short channel effects and permits a good solution to the

<sup>10</sup> miniaturization. The electrical characteristics of fully depleted SOI (FDSOI) and partially

<sup>11</sup> depleted SOI (PDSOI) n-channel MOSFET (N-MOSFET) are investigated as silicon film

12 thickness is varied in this paper. Both transistors are compared in terms of electrical

<sup>13</sup> parameters which are the threshold voltage, subthreshold slope, on-state current, leakage

<sup>14</sup> current and drain induced barrier lowering (DIBL). Silvaco TCAD tools are used for

<sup>15</sup> simulating both PDSOI and FDSOI MOSFETs. FDSOI MOSFET is superior to PDSOI

<sup>16</sup> MOSFET based on found simulation results.

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Index terms— silicon on insulator, subthreshold slope, leakage current, threshold voltage, drain induced barrier lowering.

# <sup>20</sup> 1 I. Introduction

oday devices of minimized area, reduction in power and increased performance have a great demand in the 21 industry of microelectronics. The feasible technique of semiconductor industry to enhance productivity and 22 performances is scaling of device [1]. The size of MOSFET has continually been scaled down [2]. The submicron 23 technologies have created electrical operational challenges such as threshold voltage (Vth), sub threshold slope 24 and leakage current due to the shrinking of the devices dimensions in MOSFET. The industry is facing difficulty 25 26 to fulfill the Moore's Law using bulk devices which cause threshold voltage to decrease and leakage current 27 to increase as length of channel decreases because of short channel effect (SCE). Silicon on Insulator (SOI) is considered as a potential alternative over conventional bulk MOSFET due to decreased silicon geometries 28 and simple fabrication process. Radiation hardness, improved switching speeds, reduced leakage currents, better 29 isolation, eliminization of latch up and decrease in the short channel effects are some of the advantages of the SOI 30 devices [3]. It has the intrinsic benefit of reduced source and drain areas and reduction of junction capacitance 31 which makes these devices a potential candidate for low power and voltage applications [4][5][6]. SOI has several 32 benefits over other technological solution such as no latch up, lower threshold voltage and better sub threshold 33 slope [7][8]. There are two types of SOI, which are partially depleted (PD) and fully depleted (FD) depending 34 on the thickness of the silicon film on the insulator. Usually, the thickness of silicon film is between 100nm 35 to 500 nm for PD SOI device. For fully-depleted SOI devices, the thickness of silicon film is about less than 36 37 100nm. Due to removal of the floating body effect, FDSOI provides better short channel behaviour compared 38 to the PDSOI. Hui et al. investigated impact of silicon film thickness on leakage current and threshold voltage 39 in PDSOI and FDSOI [9]. This paper presents investigation between partially depleted and fully depleted SOI devices in terms of electrical parameters which are threshold voltage, subthreshold slope, on-state current, leakage 40 current and drain induced barrier lowering. TCAD Silvaco software was used for simulation study of SOI devices. 41 Simulation results revealed that the electrical characteristics such as threshold voltage, subthreshold slope and 42 leakage current of fully depleted SOI outperformed than that of partially depleted SOI devices. There is difference 43 in turn on voltage in fully depleted SOI (FDSOI) MOSFET. The threshold voltage is stable in partially depleted 44

45 SOI (PDSOI) device due to thicker silicon film layer.

#### $\mathbf{2}$ II. Methodology 46

To study the electrical parameters on SOI MOSFET a schematic cross-sectional view of the SOI MOSFET, shown 47 in figure 1, is simulated using Silvaco TCAD device simulator. The channel doping concentration is kept at  $1 \times 10$ 48 17 cm - 3. The source/drain region doping concentration is kept at  $1 \times 1020 \text{ cm} - 3$ . Gate length of the device is 1 49 ?m. Gate oxide (SiO 2) thickness and buried oxide thickness are 18 nm and 0.4 ?m respectively. The total device 50 length including drain, channel and source is 3 ?m. Shockley-Read-Hall recombination, field-dependent mobility 51 model and T impact ionization model from Selberherr [10] was used for the simulation. Newton methods is used 52 as numeric methods for simulation. 53

#### **III.** Results and Discussion 3 54

The n-channel PDSOI and FDSOI MOSFET has been investigated in terms of electrical parameters by simulation 55 results obtained using Silvaco TCAD simulation software. Atlas syntax is used to create SOI structures and 56

TonyPlot is used to display simulation results. 57

The impact of silicon film thickness on SOI MOSFET's electrical parameters are shown in table 1. FDSOI 58 MOSFET has thickness of silicon film below 0.1 ?m while for PDSOI it is greater than 0.15 ?m for the simulated 59 structure [11]. The gate to source voltage needed to turn on the MOSFET is defined as threshold voltage, V th 60 [8]. Smaller threshold voltage satisfies high performance of device with technology scaling [12]. The threshold 61 voltage for PDSOI is above 0.68 V and for FDSOI below 0.47 V as extracted from simulation results and also 62 shown in figure 2. So the turn on voltage of PDSOI is larger than FDSOI from the results. This is the reason 63 for FDSOI devices consuming less power and gaining higher speed. A high on-state current(I on ) is needed to 64 increase the driving force of the device. From figure 5, it can be said that the on-state current is greater when 65 thickness of silicon film is reduced. As threshold voltage is increased, the leakage current(I off ) is decreased 66 [14]. It can be decided that in PDSOI the leakage current is lesser but the variation is insignificant as shown 67 in figure 6. Static power dissipation is created by leakage current when the device is not powered [15]. Static 68 power dissipation will be small if leakage current is smaller. Thus, from the simulation results the static power 69 dissipation of PDSOI will be smaller compared to FDSOI. It is concluded that with increase of thickness of silicon 70 film, the threshold voltage and subthreshold slope increased on SOI MOSFET which allows a smaller operating 71 voltages and a higher switching speed for FDSOI. PDSOI can ensure a low static power dissipation as leakage 72 current is small. But the leakage currents are in pA (10-12) range for both SOIs. The DIBL parameter value 73 shows that FDSOI is less sensitive to short channel effects. Based on the results obtained, FDSOI MOSFET 74 displays superior performance compared to PDSOI MOSFET because of its lesser threshold voltage, steeper 75 subthreshold slope, high on-state current and improved DIBL value in the device. 76

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Figure 1: Figure 1:

 $SiO_2$ 

Figure 2:



Figure 3: Figure 2 :



Figure 4: Figure 3 :



Figure 5: Figure 4 :



Figure 6: Figure 5 :FD



Figure 7: Figure 6 :



Figure 8: Figure 7 :

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Silicon Film	Threshold Volt-	Subthreshold slope(mV/dec)	On-state current.I on	Leakage current,I off (pA)	DIBL(mV/V)
Thick-	age, Vth(V)		(?A)	(r)	
ness(?m)	,		. ,		
0.07	0.3206	65.45	81.89	12.42	74.84
0.09	0.4686	67.15	68.12	0.415723	113.34
0.11	0.6081	86.75	55.56	0.301249	166.66
0.13	0.6731	94.5	46.16	0.241121	178.18
0.15	0.6846	95.92	42.69	0.194797	180.73
0.20	0.6869	96.26	41.53	0.288933	179.56
0.25	0.6863	96.27	41.27	0.347851	177.83
0.30	0.6902	96.74	40.35	0.284068	175.69

Figure 9: Table 1 :

## 78 .1 Conflict of Interest

- 79 The author declares that there is no conflict of interest.
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